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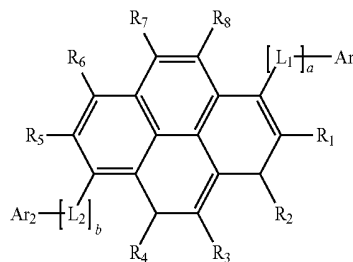
(19) **United States**(12) **Patent Application Publication**
Kim et al.(10) **Pub. No.: US 2014/0197384 A1**(43) **Pub. Date: Jul. 17, 2014**(54) **CONDENSED CYCLIC COMPOUND AND
ORGANIC LIGHT-EMITTING DIODE
COMPRISING THE SAME**(71) Applicants: **Duksan High Metal Co., Ltd.**, Ulsan
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Bum-Sung Lee, Ulsan (KR)(21) Appl. No.: **14/012,073**(22) Filed: **Aug. 28, 2013**(30) **Foreign Application Priority Data**

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(2013.01); **H01L 51/0058** (2013.01)USPC **257/40**; 548/266.2; 548/269.4(57) **ABSTRACT**

A condensed cyclic compound represented by Formula 1 below and an organic light-emitting device (OLED) including the condensed cyclic compound are presented.

<Formula 1>



Ar₁ and Ar₂ in Formula 1 are each independently one of a hydrogen atom, an aryl or heteroaryl group and an arylamino group, at least one of Ar₁ and Ar₂ being a substituted or unsubstituted 1,2,4-triazol-4-yl group; L₁ and L₂ in Formula 1 are linking groups, each independently one of a cyclic or noncyclic, saturated or unsaturated hydrocarbon group and a heteroarylene group; a and b in Formula 1 are each independently one of 0 or 1; and R₁ to R₈ in Formula 1 being each independently one of a variety of inorganic and organic substituents including cyclic or noncyclic, saturated or unsaturated and aromatic, nonaromatic or heteroaromatic groups. The OLED may have a low driving voltage, a high emission efficiency and long lifespan characteristics.

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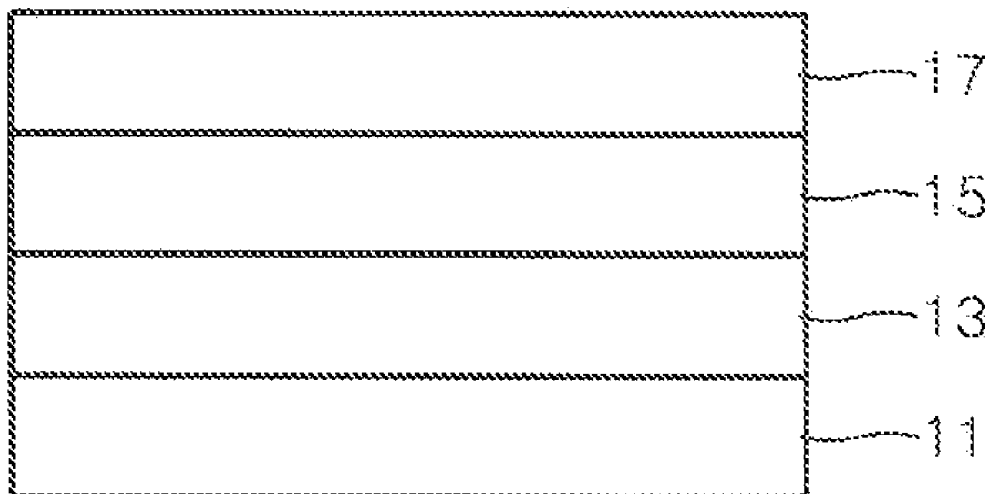
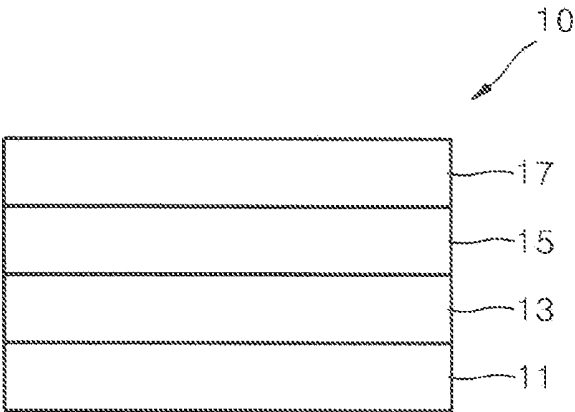


FIG. 1



CONDENSED CYCLIC COMPOUND AND ORGANIC LIGHT-EMITTING DIODE COMPRISING THE SAME

CLAIM OF PRIORITY

[0001] This application makes reference to, incorporates the same herein, and claims all benefits accruing under 35 U.S.C. §119 from an application for CONDENSED CYCLIC COMPOUND AND ORGANIC LIGHT-EMITTING DIODE COMPRISING THE SAME, earlier filed in the Korean Intellectual Property Office on 16 Jan. 2013 and there duly assigned Serial No. 10-2013-0005112.

BACKGROUND OF THE INVENTION

[0002] 1. Field of the Invention

[0003] One or more embodiments of the present invention relate to a condensed cyclic compound and an organic light-emitting device including the condensed cyclic compound.

[0004] 2. Description of the Related Art

[0005] Organic light-emitting devices (OLEDs), which are self-emitting devices, have advantages such as wide viewing angles, excellent contrast, quick response, high brightness and excellent driving voltage characteristics, and they can provide multicolored images.

[0006] A typical OLED has a structure including a substrate and an anode, a hole transport layer (HTL), an emission layer (EML), an electron transport layer (ETL), and a cathode, which are sequentially stacked on the substrate. In this regard, the HTL, the EML, and the ETL are organic thin films formed of organic compounds.

[0007] An operating principle of an OLED having the above-described structure is as follows. When a voltage is applied between the anode and the cathode, holes injected from the anode move to the EML via the HTL, and electrons injected from the cathode move to the EML via the ETL. The holes and electrons recombine in the EML to generate excitons. When the excitons drop from an excited state to a ground state, light is emitted.

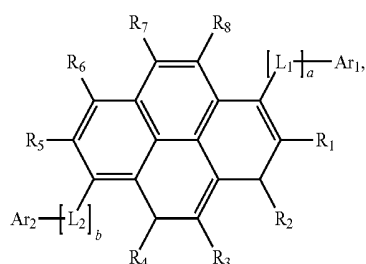
[0008] In view of the advantages of these OLEDs, there has been a demand for the development of novel materials for organic light-emitting devices that can provide the devices with characteristics of high luminance, high efficiency, and long lifetime.

SUMMARY OF THE INVENTION

[0009] One or more embodiments of the present invention include a novel condensed cyclic compound for organic light-emitting devices having low voltage, high luminance, high efficiency, high color purity, and long lifetime, and an organic light-emitting device having an organic layer containing the condensed cyclic compound.

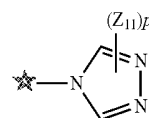
[0010] Additional aspects of the present invention will be set forth in part in the description which follows and, in part, will be apparent from the description, or may be learned by practice of the presented embodiments.

[0011] According to one or more embodiments of the present invention, provided is a condensed cyclic compound of Formula 1 below:



Formula 1

[0012] Ar_1 and Ar_2 in Formula 1 being each independently one of a hydrogen atom, a substituted or unsubstituted C_6-C_{60} aryl group, a substituted or unsubstituted C_2-C_{60} heteroaryl group and a substituted or unsubstituted C_1-C_{60} arylamino group, at least one of Ar_1 and Ar_2 being a substituent represented by Formula 2F below:



Formula 2F

[0013] Z_{11} being one of a hydrogen atom, a halogen atom, a hydroxy group, a cyano group, a methyl group, an ethyl group, a propyl group, a butyl group, a methoxy group, an ethoxy group, a phenyl group, a naphthyl group, an anthryl group, a pyridyl group, a fluorenyl group, and a quinolyl group, a plurality of Z_{11} s being identical to or different from each other;

[0014] p being an integer selected from 1 to 4;

★ indicating a binding site; L_1 and L_2 in Formula 1 being each independently one of a substituted or unsubstituted C_1-C_{60} alkylene group, a substituted or unsubstituted C_3-C_{60} cycloalkylene group, a substituted or unsubstituted C_2-C_{60} alkenylene group, a substituted or unsubstituted C_5-C_{60} cycloalkenylene group, a substituted or unsubstituted C_2-C_{60} alkynylene group, a substituted or unsubstituted C_5-C_{60} cycloalkynylene group, a substituted or unsubstituted C_6-C_{60} arylene group and a substituted or unsubstituted C_5-C_{60} heteroarylene group;

[0015] a and b in Formula 1 being each independently 0 or 1; and R_1 to R_8 in Formula 1 being each independently one of a hydrogen atom, a deuterium atom, a halogen atom, an amino group, a cyano group, a nitro group, an amino group, an amidino group, a hydrazine, a hydrazone, a carboxyl group or a salt thereof, a sulfonic acid group or a salt thereof, a phosphoric acid group or a salt thereof, a substituted or unsubstituted C_1-C_{60} alkyl group, a substituted or unsubstituted C_2-C_{60} alkenyl group, a substituted or unsubstituted C_2-C_{60} alkynyl group, a substituted or unsubstituted C_1-C_{60} alkoxy group, a substituted or unsubstituted C_3-C_{10} cycloalkyl group, a substituted or unsubstituted C_3-C_{10} cycloalkenyl group, a substituted or unsubstituted C_3-C_{10} heterocycloalkyl group, a substituted or unsubstituted C_3-C_{10} heterocycloalkenyl group, a substituted or unsubstituted C_6-C_{60} aryl group, a substituted or unsubstituted C_2-C_{60} heteroaryl group, a substituted or unsubstituted C_6-C_{60} aryloxy group, a substituted or unsubstituted C_6-C_{60} arylthio group, $-N(Q_1)(Q_2)$ and $-Si(Q_3)(Q_4)(Q_5)$ (where Q_1 to Q_5 are each

independently one of a C₁-C₆₀ alkyl group, a C₁-C₆₀ alkoxy group, a C₆-C₆₀ aryl group and a C₂-C₆₀ heteroaryl group).

[0016] According to one or more embodiments of the present invention, provided is an organic light-emitting device including: a first electrode; a second electrode disposed opposite to the first electrode; and an organic layer disposed between the first electrode and the second electrode, the organic layer comprising at least one of the condensed cyclic compounds of Formula 1 as described above.

BRIEF DESCRIPTION OF THE DRAWING

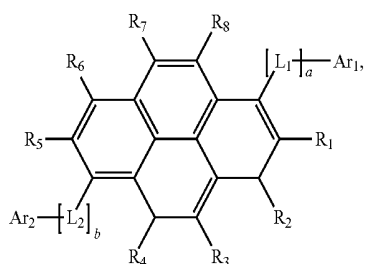
[0017] A more complete appreciation of the invention and many of the attendant advantages thereof will be readily apparent as the same becomes better understood by reference to the following detailed description when considered in conjunction with the accompanying drawings in which like reference symbols indicate the same or similar components, wherein:

[0018] FIG. 1 schematically illustrates the structure of an organic light-emitting device according to an embodiment of the present invention.

DETAILED DESCRIPTION OF THE INVENTION

[0019] Reference will now be made in detail to embodiments, examples of which are illustrated in the accompanying drawings, wherein like reference numerals refer to the like elements throughout. In this regard, the present embodiments may have different forms and should not be construed as being limited to the descriptions set forth herein. Accordingly, the embodiments are merely described below, by referring to the figures, to explain aspects of the present description. As used herein, the term "and/or" includes any and all combinations of one or more of the associated listed items. Expressions such as "at least one of," when preceding a list of elements, modify the entire list of elements and do not modify the individual elements of the list.

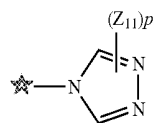
[0020] According to an embodiment of the present invention, there is provided a condensed cyclic compound represented by Formula 1 below:



Formula 1

[0021] Ar₁ and Ar₂ in Formula 1 being each independently one of a hydrogen atom, a substituted or unsubstituted C₆-C₆₀ aryl group, a substituted or unsubstituted C₂-C₆₀ heteroaryl group and a substituted or unsubstituted C₁-C₆₀ arylamino group, at least one of Ar₁ and Ar₂ being a substituent represented by Formula 2F below:

Formula 2F



[0022] Z₁₁ in Formula 2F being one of a hydrogen atom, a halogen atom, a hydroxy group, a cyano group, a methyl group, an ethyl group, a propyl group, a butyl group, a methoxy group, an ethoxy group, a phenyl group, a naphthyl group, an anthryl group, a pyridyl group, a fluorenyl group, and a quinolyl group, a plurality of Z₁₁s being identical to or different from each other;

[0023] p being an integer selected from 1 to 4;

[0024] ★ indicating a binding site.

[0025] L₁ and L₂ in Formula 1 being each independently one of a substituted or unsubstituted C₁-C₆₀ alkylene group, a substituted or unsubstituted C₃-C₆₀ cycloalkylene group, a substituted or unsubstituted C₂-C₆₀ alkenylene group, a substituted or unsubstituted C₅-C₆₀ cycloalkenylene group, a substituted or unsubstituted C₂-C₆₀ alkynylene group, a substituted or unsubstituted C₅-C₆₀ cycloalkynylene group, a substituted or unsubstituted C₆-C₆₀ arylenylene group and a substituted or unsubstituted C₅-C₆₀ heteroarylenylene group;

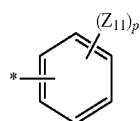
[0026] a and b in Formula 1 being each independently 0 or 1; and

[0027] R₁ to R₈ in Formula 1 being each independently one of a hydrogen atom, a deuterium atom, a halogen atom, a hydroxyl group, a cyano group, a nitro group, an amino group, an amidino group, a hydrazine, a hydrazone, a carboxyl group or a salt thereof, a sulfonic acid group or a salt thereof, a phosphoric acid group or a salt thereof, a substituted or unsubstituted C₁-C₆₀ alkyl group, a substituted or unsubstituted C₂-C₆₀ alkenyl group, a substituted or unsubstituted C₂-C₆₀ alkynyl group, a substituted or unsubstituted C₁-C₆₀ alkoxy group, a substituted or unsubstituted C₃-C₁₀ cycloalkyl group, a substituted or unsubstituted C₃-C₁₀ cycloalkenyl group, a substituted or unsubstituted C₃-C₁₀ heterocycloalkyl group, a substituted or unsubstituted C₃-C₁₀ heterocycloalkenyl group, a substituted or unsubstituted C₆-C₆₀ aryl group, a substituted or unsubstituted C₂-C₆₀ heteroaryl group, a substituted or unsubstituted C₆-C₆₀ aryloxy group, a substituted or unsubstituted C₆-C₆₀ arylthio group, —N(Q₁)(Q₂) and —Si(Q₃)(Q₄)(Q₅) (Q₁ to Q₅ being each independently one of a C₁-C₆₀ alkyl group, a C₁-C₆₀ alkoxy group, a C₆-C₆₀ aryl group and a C₂-C₆₀ heteroaryl group).

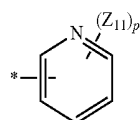
[0028] In some embodiments, Ar₁ and Ar₂ in Formula 1 above may be each independently one of a hydrogen atom, a substituted or unsubstituted phenyl group, a substituted or unsubstituted biphenyl group, a substituted or unsubstituted terphenyl group, a substituted or unsubstituted pentaphenyl group, a substituted or unsubstituted naphthyl group, a substituted or unsubstituted anthryl group, a substituted or unsubstituted pentalenyl group, a substituted or unsubstituted indenyl group, a substituted or unsubstituted azulenyl group, a substituted or unsubstituted indacenyl group, a substituted or unsubstituted acenaphthyl group, a substituted or unsubstituted heptalenyl group, a substituted or unsubstituted phenalenyl group, a substituted or unsubstituted fluorenyl group, a substituted or unsubstituted phenanthrenyl group, a substituted or unsubstituted fluoranthrenyl group, a substituted or unsubstituted pyrenyl group, a substituted or unsubstituted naphthacenyl group, a substituted or unsubstituted

chrysenyl group, a substituted or unsubstituted triphenylenyl group, a substituted or unsubstituted perylenyl group, a substituted or unsubstituted picenyl group, a substituted or unsubstituted hexacenyl group, a substituted or unsubstituted spiro-fluorenyl group, a substituted or unsubstituted phenoxy group, a substituted or unsubstituted pyrrolyl group, a substituted or unsubstituted furyl group, a substituted or unsubstituted pyrazolyl group, a substituted or unsubstituted imidazolyl group, a substituted or unsubstituted oxazolyl group, a substituted or unsubstituted isoxazolyl group, a substituted or unsubstituted triazolyl group, a substituted or unsubstituted tetrazolyl group, a substituted or unsubstituted oxadiazolyl group, a substituted or unsubstituted pyridyl group, a substituted or unsubstituted pyrimidinyl group, a substituted or unsubstituted pyrazinyl group, a substituted or unsubstituted pyridazinyl group, a substituted or unsubstituted triazinyl group, a substituted or unsubstituted pyranyl group, a substituted or unsubstituted thiophenyl group, a substituted or unsubstituted thiazolyl group, a substituted or unsubstituted isothiazolyl group, a substituted or unsubstituted indolyl group, a substituted or unsubstituted isoindolyl group, a substituted or unsubstituted indolizynyl group, a substituted or unsubstituted benzofuryl group, a substituted or unsubstituted isobenzofuryl group, a substituted or unsubstituted indazolyl group, a substituted or unsubstituted benzimidazolyl group, a substituted or unsubstituted benzoxazolyl group, a substituted or unsubstituted benzisoxazolyl group, a substituted or unsubstituted imidazopyridyl group, a substituted or unsubstituted purinyl group, a substituted or unsubstituted quinolyl group, a substituted or unsubstituted isoquinolyl group, a substituted or unsubstituted phthalazinyl group, a substituted or unsubstituted quinazolinyl group, a substituted or unsubstituted quinoxalinyl group, a substituted or unsubstituted naphthyridinyl group, a substituted or unsubstituted cinnolinyl group, a substituted or unsubstituted benzothienyl group, a substituted or unsubstituted benzothiazolyl group, a substituted or unsubstituted carbazolyl group, a substituted or unsubstituted pyridoindolyl group, a substituted or unsubstituted dibenzofuryl group, a substituted or unsubstituted phenanthridinyl group, a substituted or unsubstituted benzoquinolyl group, a substituted or unsubstituted phenazinyl group, and a substituted or unsubstituted benzothienophenyl group, at least one of Ar_1 and Ar_2 being a substituted or unsubstituted 1,2,4-triazol-4-yl group as shown above.

[0029] For example, Ar_1 and Ar_2 may be each independently one of a hydrogen atom and a substituent represented by one of Formulae 2A to 2G below, at least one of Ar_1 and Ar_2 being represented by Formula 2F, but embodiments of the present invention are not limited thereto.

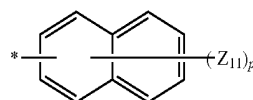


Formula 2A

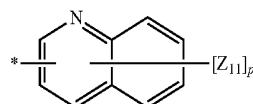


Formula 2B

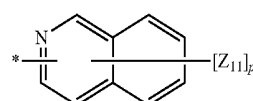
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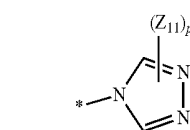
Formula 2C



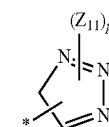
Formula 2D



Formula 2E



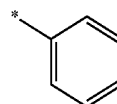
Formula 2F



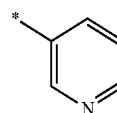
Formula 2G

[0030] Z_{11} may be one of a hydrogen atom, a halogen atom, a hydroxy group, a cyano group, a methyl group, an ethyl group, a propyl group, a butyl group, a methoxy group, an ethoxy group, a phenyl group, a naphthyl group, an anthryl group, a pyridyl group, a fluorenyl group, and a quinolyl group, a plurality of Z_{11} s being identical to or different from each other; p may be an integer from 1 to 7; and $*$ indicates a binding site.

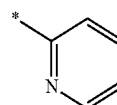
[0031] In some other embodiments, Ar_1 and Ar_2 may be each independently a group represented by one of Formulae 3A to 3J below, at least one of Ar_1 and Ar_2 being a group represented by Formula 3J below, but embodiments of the present invention are not limited thereto.



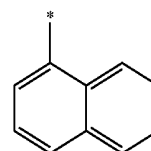
Formula 3A



Formula 3B

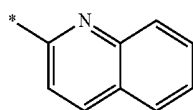


Formula 3C

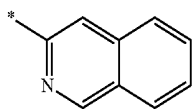


Formula 3E

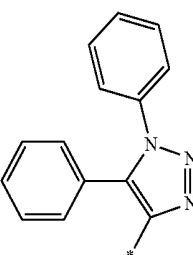
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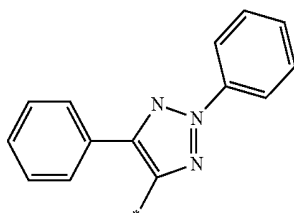
Formula 3F



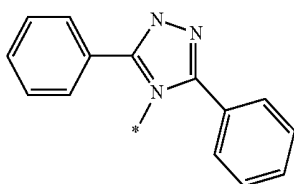
Formula 3G



Formula 3H



Formula 3I



Formula 3J

[0032] In Formulae 3A to 3J, * indicates a binding site.

[0033] In Formula 1 above, L_1 and L_2 may be each independently one of a substituted or unsubstituted phenylene group, a substituted or unsubstituted naphthylene group, a substituted or unsubstituted phenanthrenylene group, a substituted or unsubstituted phenalenylene group, a substituted or unsubstituted pyrenylene group, a substituted or unsubstituted chrysenylene group, a substituted or unsubstituted anthrylene group, a substituted or unsubstituted pentalenylene group, a substituted or unsubstituted indenylene group, a substituted or unsubstituted azulenylenylene group, a substituted or unsubstituted heptalenylene group, a substituted or unsubstituted indacenylene group, a substituted or unsubstituted acenaphthylenylene group, a substituted or unsubstituted fluoranthenylenylene group, a substituted or unsubstituted triphenylenylene group, a substituted or unsubstituted naphthacenylene group, a substituted or unsubstituted picenylene group, a substituted or unsubstituted perylenylene group, a substituted or unsubstituted pentaphenylenylene group, a substituted or unsubstituted hexacenylene group, a substituted or unsubstituted fluorenylenylene group, a substituted or unsubstituted carbazolylenylene group, a substituted or unsubstituted dibenzopuranylenylene group, a substituted or unsubstituted dibenzothiophenylenylene group, a substituted or unsubstituted pyridylenylene group, a substituted or unsubstituted pyridazinylenylene group, a substituted or unsubstituted triazinylenylene group, a substituted or unsubstituted pyrrolylenylene group,

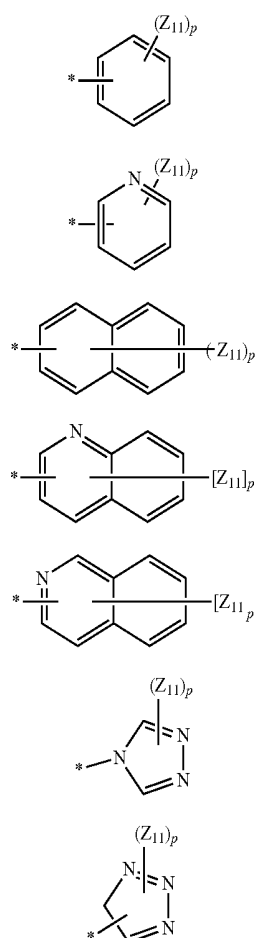
a substituted or unsubstituted pyrazolylenylene group, a substituted or unsubstituted imidazolylenylene group, a substituted or unsubstituted imidazolinylenylene group, a substituted or unsubstituted triazolylenylene group, a substituted or unsubstituted tetrazolylenylene group, a substituted or unsubstituted imidazopyridinylenylene group, a substituted or unsubstituted imidazopyrimidinylenylene group, a substituted or unsubstituted pyrazinylenylene group, a substituted or unsubstituted pyrimidinylenylene group, a substituted or unsubstituted indolylenylene group, a substituted or unsubstituted purinylenylene group, a substituted or unsubstituted quinolinylenylene group, a substituted or unsubstituted phthalazinylenylene group, a substituted or unsubstituted indolizinylenylene group, a substituted or unsubstituted naphthyridinylenylene group, a substituted or unsubstituted quinazolinylenylene group, a substituted or unsubstituted cinnolinylenylene group, a substituted or unsubstituted indazolylenylene group, a substituted or unsubstituted phenazinylenylene group, a substituted or unsubstituted phenanthridinylenylene group, a substituted or unsubstituted pyranylene group, a substituted or unsubstituted chromenylenylene group, a substituted or unsubstituted furanylenylene group, a substituted or unsubstituted benzofuranylenylene group, a substituted or unsubstituted thiophenylenylene group, a substituted or unsubstituted benzothioophenylenylene group, a substituted or unsubstituted isothiazolylenylene group, a substituted or unsubstituted benzimidazolylenylene group, a substituted or unsubstituted isoxazolylenylene group and a substituted or unsubstituted oxadiazolylenylene group.

[0034] For example, L_1 and L_2 may be each independently one of a substituted or unsubstituted phenylene group, a substituted or unsubstituted a naphthyl group, a substituted or unsubstituted a pyridyl group, a substituted or unsubstituted pyrimidinylene group, a substituted or unsubstituted pyrazinylenylene group and a substituted or unsubstituted pyridazinylenylene group, but they are not limited thereto.

[0035] In Formula 1 above, R_1 to R_8 may be each independently one of a hydrogen atom, a halogen atom, a hydroxyl group, a cyano group, a nitro group, an amino group, an amidino group, a hydrazine, a hydrazone, a carboxyl group or a salt thereof, a sulfonic acid group or a salt thereof, a phosphoric acid group or a salt thereof, a C_1 - C_{20} alkyl group, a C_1 - C_{20} alkoxy group, a phenyl group, a naphthyl group, an anthryl group, a fluorenyl group, a dibenzofuranyl group, and a dibenzothiophenyl group; and one of a C_1 - C_{20} alkyl group, a C_1 - C_{20} alkoxy group, a phenyl group, a naphthyl group, an anthryl group, a fluorenyl group, a dibenzofuranyl group, and a dibenzothiophenyl group that are substituted with at least one of a halogen atom, a hydroxyl group, a cyano group, a nitro group, an amino group, an amidino group, a hydrazine, a hydrazone, a carboxyl group or a salt thereof, a sulfonic acid group or a salt thereof, and a phosphoric acid group or a salt thereof.

[0036] For example, R_1 to R_8 may be each independently one of a hydrogen atom, a halogen atom, a methyl group, an ethyl group, a propyl group, a butyl group, a methoxy group, an ethoxy group, a propoxy group, a butoxy group, and a pentoxy group.

[0037] In some embodiments, in Formula 1 above of the condensed cyclic compound, Ar_1 and Ar_2 may be each independently one of a hydrogen atom and a substituent represented by one of Formulae 2A to 2F below, at least one of Ar_1 and Ar_2 being a substituent represented by Formula 2F:



Formula 2A

Formula 2B

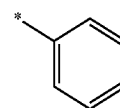
Formula 2C

Formula 2D

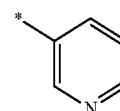
Formula 2E

Formula 2F

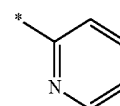
Formula 2G



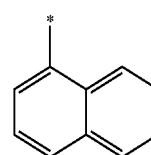
Formula 3A



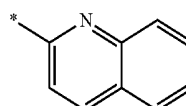
Formula 3B



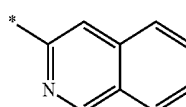
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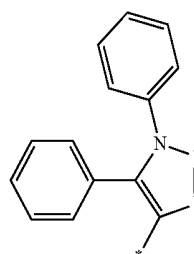
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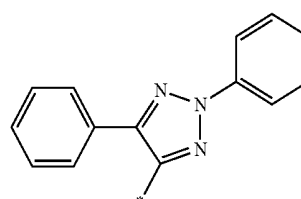
Formula 3F



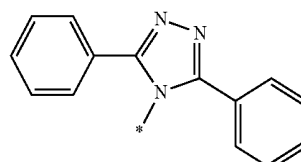
Formula 3G



Formula 3H



Formula 3I



Formula 3J

[0038] Z_{11} may be one of a hydrogen atom, a halogen atom, a hydroxy group, a cyano group, a methyl group, an ethyl group, a propyl group, a butyl group, a methoxy group, an ethoxy group, a phenyl group, a naphthyl group, an anthryl group, a pyridyl group, a fluorenyl group, and a quinolyl group, a plurality of Z_{11} s being identical to or different from each other; p may be an integer from 1 to 7; and * indicates a binding site;

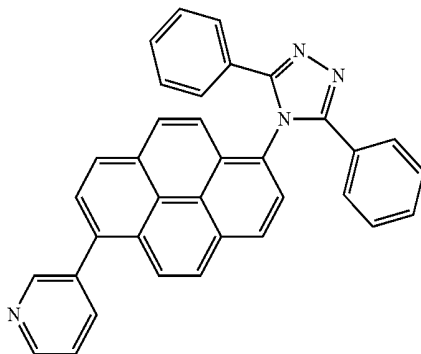
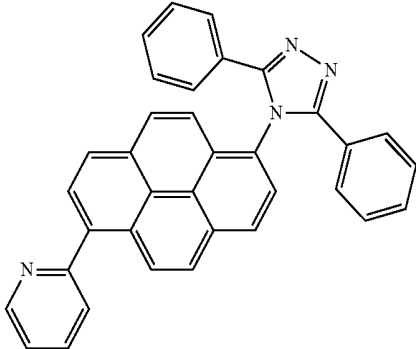
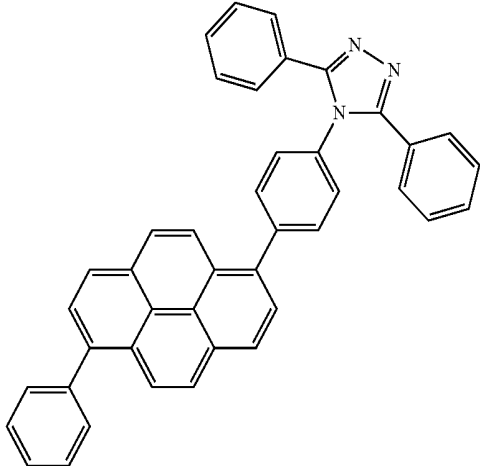
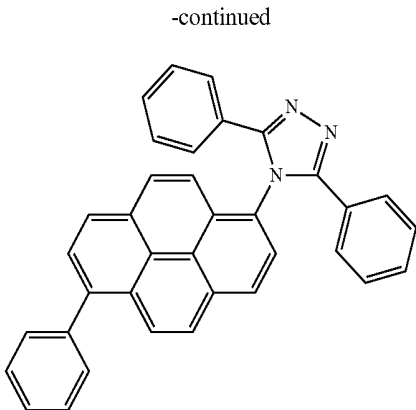
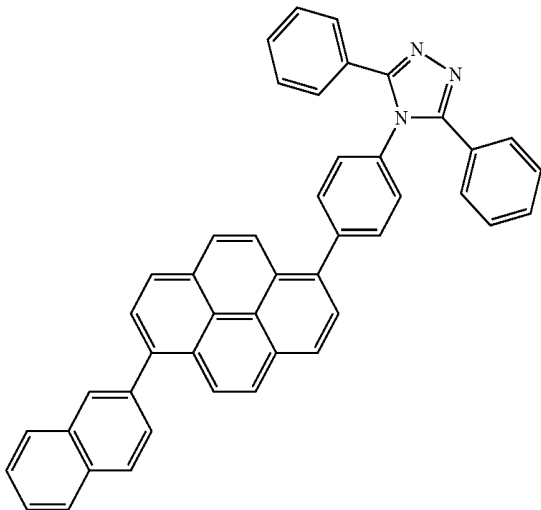
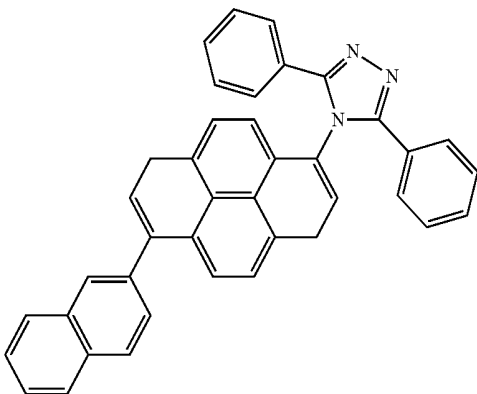
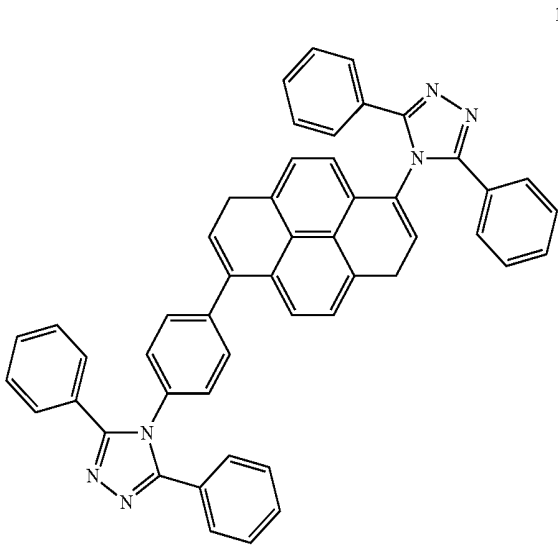
[0039] L_1 and L_2 may be each independently one of a phenylene group and a naphthyl group; L_1 and L_2 may be each independently one of a phenylene group and a naphthyl group that are substituted with one of a halogen atom, a hydroxy group, a cyano group, a methyl group, an ethyl group, a propyl group, a butyl group, a methoxy group and an ethoxy group;

[0040] R_1 to R_8 may be one of a hydrogen atom, a halogen atom, a hydroxy group, a cyano group, a methyl group, an ethyl group, a propyl group, a butyl group, a methoxy group, an ethoxy group, a phenyl group, a naphthyl group, an anthryl group, a pyridyl group, a fluorenyl group, and a quinolyl group.

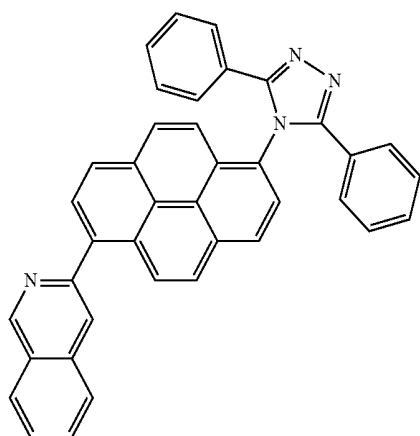
[0041] In some other embodiments, in Formula 1 above of the condensed cyclic compound, Ar_1 and Ar_2 may be each independently a group represented by one of Formulae 3A to 3J, at least one of Ar_1 and Ar_2 being a group represented by Formula 3J;

[0042] When Ar_1 and Ar_2 in Formula 1 are each independently represented by Formulae 3A to 3J, L_1 and L_2 in Formula 1 may be each independently one of a phenylene group and a naphthylene group; and R_1 to R_8 in Formula 1 may be hydrogen atoms.

[0043] The condensed cyclic compound of Formula 1 may be one of Compounds 1 to 21 below, but is not limited thereto:

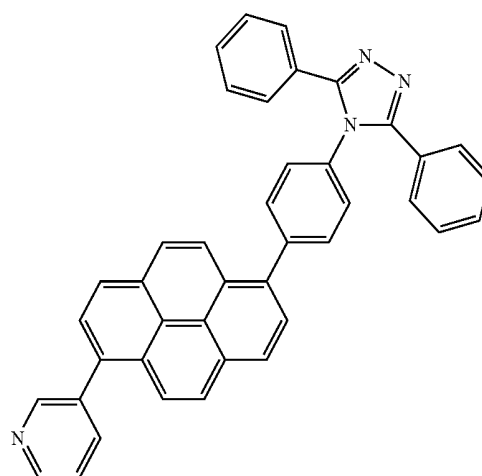


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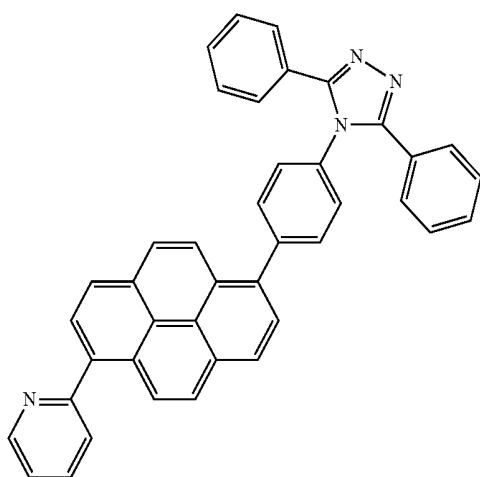


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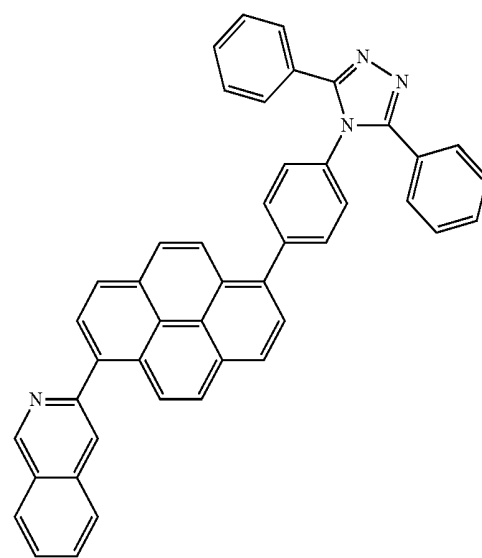
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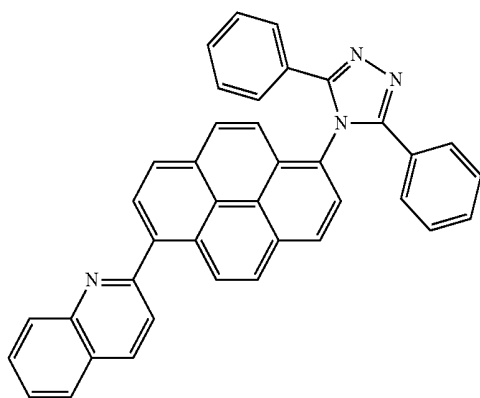
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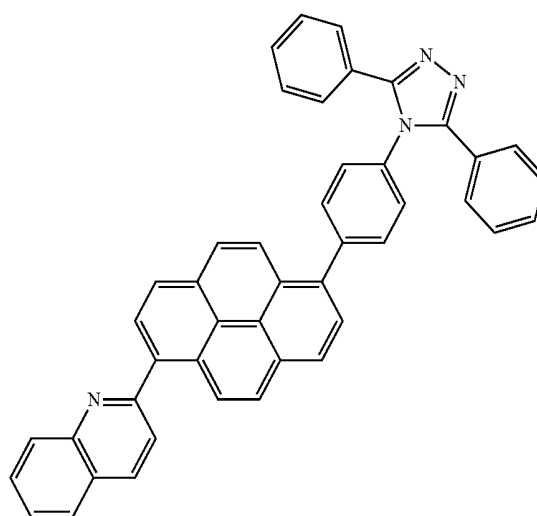
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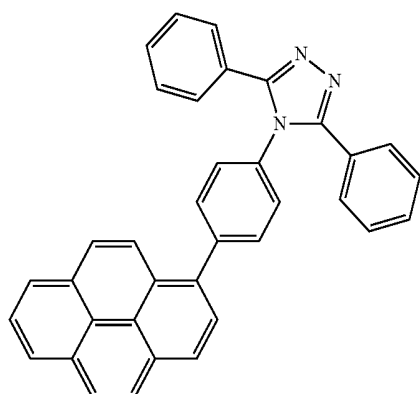


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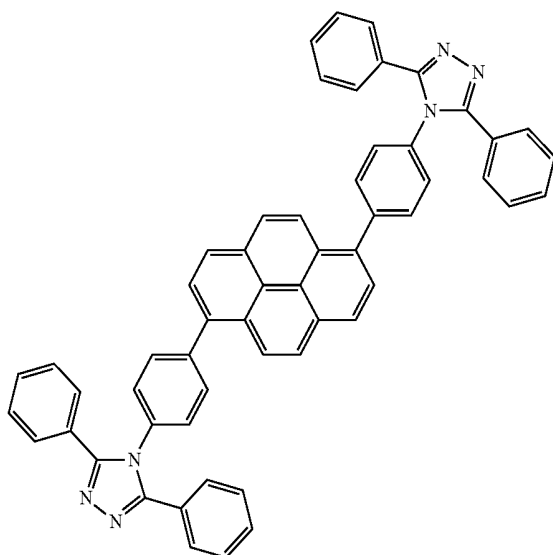


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a larger bandgap as compared with the widely known Alq₃ and anthracene compounds and has a low highest occupied molecular orbital (HOMO) energy level due to the inclusion of the triazole group. Therefore, the condensed cyclic compound of Formula 1 may block holes migrating to an electron transport layer from an emission layer, which prevents quenching and contributes to charge balance and thus to long lifetime characteristics of an organic light-emitting device.

[10045] As used herein, the unsubstituted C_1 - C_{60} alkyl group (or a C_1 - C_{60} alkyl group) may be one of a linear or branched C_1 - C_{60} alkyl group, including a methyl group, an ethyl group, a propyl group, an isobutyl group, a sec-butyl group, a pentyl group, an iso-amyl group, and a hexyl group. The substituted C_1 - C_{60} alkyl group refers to the unsubstituted C_1 - C_{60} alkyl group of which at least one hydrogen atom is substituted with one of a deuterium atom, a halogen atom, a cyano group, a hydroxyl group, a nitro group, an amino group, an amidino group, a silyl group, a hydrazine, a hydrazone, a carboxyl group or a salt thereof, a sulfonic acid group or a salt thereof, a phosphoric acid group or a salt thereof, a C_1 - C_{60} alkyl group, a C_2 - C_{60} alkenyl group, a C_2 - C_{60} alkynyl group, a C_1 - C_{60} alkoxy group, a C_3 - C_{60} cycloalkyl group, a C_6 - C_{60} aryl group, a C_2 - C_{60} heteroaryl group, a C_6 - C_{60} aralkyl group, a C_6 - C_{60} aryloxy group, a C_1 - C_{60} alkyl group, a C_2 - C_{60} alkenyl group, a C_2 - C_{60} alkynyl group, and a C_1 - C_{60} alkoxy group that are substituted with at least one of a deuterium atom, a halogen atom, a cyano group, a hydroxyl group, a nitro group, an amino group, an amidino group, a silyl group, a hydrazine, a hydrazone, a carboxyl group or a salt thereof, a sulfonic acid group or a salt thereof, and a phosphoric acid group or a salt thereof; and a C_3 - C_{60} cycloalkyl group, a C_6 - C_{60} aryl group, a C_2 - C_{60} heteroaryl group, a C_6 - C_{60} aralkyl group, and a C_6 - C_{60} aryloxy group that are substituted with at least one of a deuterium atom, a halogen atom, a cyano group, a hydroxyl group, a nitro group, an amino group, an amidino group, a silyl group, a hydrazine, a hydrazone, a carboxyl group or a salt thereof, a sulfonic acid group or a salt thereof, a phosphoric acid group or a salt thereof, a C_1 - C_{60} alkyl group, a C_2 - C_{60} alkenyl group, a C_2 - C_{60} alkynyl group, a C_1 - C_{60} alkoxy group, a C_6 - C_{60} aryl group, and a C_2 - C_{60} heteroaryl group.

[0046] As used herein, the unsubstituted C₁-C₆₀ alkoxy group (or a C₁-C₆₀ alkoxy group) is represented by the formula of —OA (where A is an unsubstituted C₁-C₆₀ alkyl group as described above). Non-limiting examples of the unsubstituted C₁-C₆₀ alkoxy group are a methoxy group, an ethoxy group, and an isopropoxy group. The substituted C₁-C₆₀ alkoxy group refers to a C₁-C₆₀ alkoxy group of which at least one hydrogen atom is substituted with those substituents as described above in conjunction with the C₁-C₆₀ alkyl group.

[0047] As used herein, the unsubstituted C₂-C₆₀ alkenyl group (or a C₂-C₆₀ alkenyl group) refers to an alkyl group having at least one carbon-carbon double bond in the center or at a terminal of the alkyl group. Examples of the alkenyl group are an ethenyl group, a propenyl group, and a butenyl group. The substituted C₂-C₆₀ alkenyl group refers to a C₂-C₆₀ alkenyl group of which at least one hydrogen atom is substituted with those substituents as described above in conjunction with the C₁-C₆₀ alkyl group.

[0048] As used herein, the unsubstituted C₂-C₆₀ alkynyl group (or a C₂-C₆₀ alkynyl group) indicates a C₂-C₆₀ alkyl group having at least one carbon-carbon triple bond in the center or at a terminal of the alkyl group. Non-limiting

examples of the unsubstituted C_2-C_{60} alkynyl group are an ethynyl group or a propynyl group. The substituted C_2-C_{60} alkynyl group refers to a C_2-C_{60} alkynyl group of which at least one hydrogen atom is substituted with those substituents as described above in conjunction with the C_2-C_{60} alkyl group.

[0049] As used herein, the unsubstituted C_6-C_{60} aryl group indicates a monovalent C_2-C_{60} carbocyclic aromatic system containing at least one aromatic ring. The unsubstituted C_6-C_{60} arylene group indicates a divalent C_6-C_{60} carbocyclic aromatic system containing at least one aromatic ring. When the unsubstituted C_6-C_{60} aryl or arylene group includes at least two rings, the at least two rings may be fused to each other. The substituted C_6-C_{60} aryl group refers to a C_6-C_{60} aryl group of which at least one hydrogen atom is substituted with those substituents as described above in conjunction with the C_1-C_{60} alkyl group. The substituted C_6-C_{60} arylene group refers to a C_6-C_{60} arylene group of which at least one hydrogen atom is substituted with those substituents as described above in conjunction with the C_1-C_{60} alkyl group.

[0050] Non-limiting examples of the substituted or unsubstituted C_6-C_{60} aryl group are a phenyl group, a C_1-C_{10} alkylphenyl group (for example, an ethylphenyl group), a C_1-C_{10} alkylbiphenyl group (for example, an ethylbiphenyl group), a halophenyl group (for example, o-, m- and p-fluorophenyl group, a dichlorophenyl group), a dicyanophenyl group, a trifluoromethoxyphenyl group, o-, m-, and p-tolyl group, o-, m- and p-cumenyl group, a mesityl group, a phenoxyphenyl group, a (α,α -dimethylbenzene)phenyl group, a (N,N'-dimethyl)aminophenyl group, a (N,N'-diphenyl)aminophenyl group, a pentanenyl group, an indenyl group, a naphthyl group, a halonaphthyl group (for example, a fluoronaphthyl group), a C_1-C_{10} alkyl-naphthyl group (for example, a methyl-naphthyl group), a C_1-C_{10} alkoxy-naphthyl group (for example, a methoxy-naphthyl group), an anthracenyl group, an azulenyl group, a heptalenyl group, an acenaphthylenyl group, a phenalenyl group, a fluorenyl group, an anthraquinonyl group, a methylanthryl group, a phenanthryl group, a triphenylene group, a pyrenyl group, a chrysenyl group, an ethyl-chrysenyl group, a picenyl group, a perylenyl group, a chloroperylenyl group, a pentaphenyl group, a pentacenyl group, a tetraphenylenyl group, a hexaphenyl group, a hexacenyl group, a rubicenyl group, a coronenyl group, a trinaphthylenyl group, a heptaphenyl group, a heptacenyl group, a pyranthrenyl group, and an ovalenyl group.

[0051] Examples of the substituted C_6-C_{60} aryl group may be inferred based on the above-described examples of the unsubstituted C_6-C_{60} aryl group and substituted C_1-C_{60} alkyl group. Examples of the substituted or unsubstituted C_6-C_{60} arylene group may be inferred based on the above-described examples of the substituted or unsubstituted C_6-C_{60} aryl group.

[0052] The unsubstituted C_2-C_{60} heteroaryl group is a monovalent carbocyclic aromatic system having at least one aromatic ring and at least one of the heteroatoms selected from the group consisting of N, O, P, and S. The unsubstituted C_2-C_{60} heteroarylene group is a divalent carbocyclic aromatic system having at least one aromatic ring and at least one of the heteroatoms selected from N, O, P, and S. In this regard, when the heteroaryl group and the heteroarylene group have at least two rings, they may be fused to each other. The substituted C_2-C_{60} heteroaryl group refers to a C_2-C_{60} heteroaryl group of which at least one hydrogen atom is substituted with those substituents as described above in conjunction with the

C_1-C_{60} alkyl group. The substituted C_2-C_{60} heteroarylene group refers to a C_2-C_{60} heteroarylene group of which at least one hydrogen atom is substituted with those substituents as described above in conjunction with the C_1-C_{60} alkyl group.

[0053] Examples of the unsubstituted C_2-C_{60} heteroaryl group are a pyrazolyl group, an imidazolyl group, an oxazolyl group, a thiazolyl group, a triazolyl group, a tetrazolyl group, an oxadiazolyl group, a pyridinyl group, a pyridazinyl group, a pyrimidinyl group, a triazinyl group, a carbazolyl group, an indolyl group, a quinolinyl group, an isoquinolinyl group, a benzoimidazolyl group, an imidazopyridinyl group and an imidazopyrimidinyl group. Examples of the substituted C_2-C_{60} heteroaryl group may be referred based on the above-described exemplary substituents of the unsubstituted C_2-C_{60} heteroaryl group and substituted C_1-C_{60} alkyl group. Examples of the substituted or unsubstituted C_2-C_{60} heteroarylene group may be inferred based on the above-described exemplary substituents of the substituted or unsubstituted C_2-C_{60} heteroaryl group described above.

[0054] The substituted or unsubstituted C_6-C_{60} aryloxy group indicates $-OA_2$ (where A_2 is a substituted or unsubstituted C_6-C_{60} aryl group as described above). The substituted or unsubstituted C_6-C_{60} arylthiol group indicates $-SA_3$ (where A_3 is a substituted or unsubstituted C_6-C_{60} aryl group as described above).

[0055] The condensed cyclic compound of Formula 1 may be synthesized by using organic synthesis. A synthesis method of the fused ring compound of Formula 1 may be understood by those of ordinary skill in the art from the examples that will be described below.

[0056] The condensed cyclic compound of Formula 1 may be used between a pair of electrodes of an organic light-emitting device. For example, the fused ring compound may be used in an emission layer, in a layer between the anode and the emission layer (for example, a hole injection layer, a hole transport layer, or a functional layer with both hole injection and transport capabilities), and/or in a layer between the cathode and the emission layer (for example, an electron injection layer, an electron transport layer, or a functional layer with both electron injection and transport capabilities).

[0057] According to another embodiment of the present invention, an organic light-emitting device includes a first electrode, a second electrode disposed opposite to the first electrode, and an organic layer disposed between the first electrode and the second electrode, the organic layer including at least one of the condensed cyclic compounds of Formula 1 described above.

[0058] As used herein, the term "organic layer" refers to a layer containing an organic compound and including at least one layer. For example, the organic layer may include at least one layer selected from a hole injection layer, a hole transport layer, a functional layer (hereinafter, "hole injection and transport layer") having both hole injection and hole transport capabilities, an electron blocking layer, an emission layer, a hole blocking layer, an electron injection layer, an electron transport layer, and a functional layer (hereinafter, "electron injection and transport layer") having both electron injection and electron transport capabilities.

[0059] The organic layer may not include solely an organic compound. The organic layer may include an inorganic compound or an inorganic material. In one embodiment, the organic layer may include both an organic compound and an inorganic compound or an inorganic material in one layer. For example, the organic layer may include an organometallic

complex in one layer. In another embodiment, the organic layer may include a layer containing an organic compound and a layer containing an inorganic compound or an inorganic material.

[0060] The organic layer may include at least one of the condensed cyclic compounds listed above in one layer, and, in some other embodiments, may include at least one of the condensed cyclic compounds listed above in layers. For example, the organic layer may include one of the condensed cyclic compounds of Formula 1 above as a dopant in an emission layer and another condensed cyclic compound of Formula 1 as an electron transport material in an electron transport layer. In another embodiment, the organic layer may include one of the condensed cyclic compounds of Formula 1 as an emitting dopant and another condensed cyclic compound as a host in an emission layer. In another embodiment, the organic layer may include one of the condensed cyclic compounds as an emitting dopant and another condensed cyclic compound as a host in an emission layer, and still another condensed cyclic compound as an electron transport material in an electron transport layer.

[0061] The organic layer may include at least one of an emission layer, an electron injection layer, an electron transport layer, and an electron injection and transport layer, and at least one of the emission layer, the electron injection layer, the electron transport layer, and the electron injection and transport layer may include the condensed cyclic compound of Formula 1.

[0062] For example, the organic layer may include an emission layer, the emission layer including a host and a dopant, and the condensed cyclic compound of Formula 1 may serve as a fluorescent host or a phosphorescent host of the emission layer.

[0063] The emission layer may include a host and a dopant, the emission layer further including one of a fluorescent dopant and a phosphorescent dopant. For example, the phosphorescent dopant may be, but is not limited to, an organometallic complex including at least one of iridium (Ir), platinum (Pt), osmium (Os), rhenium (Re), titanium (Ti), zirconium (Zr), hafnium (Hf), europium (Eu), terbium (Tb), and thulium (Tm). The emission layer may or may not include the condensed cyclic compound of Formula 1 above.

[0064] The organic layer may include at least one of the hole injection layer, the hole transport layer, and the hole injection and transport layer, and at least one of these layers may further include a charge generating material. The charge generating material may be, for example, a p-dopant.

[0065] FIG. 1 is a schematic sectional view of an organic light-emitting device 10 according to an embodiment of the present invention. Hereinafter, a structure of an organic light-emitting device according to an embodiment of the present invention and a method of manufacturing the same will now be described with reference to FIG. 1.

[0066] Referring to FIG. 1, the organic light-emitting device 10 includes a first electrode 13, an organic layer 15, and a second electrode 17, which are sequentially stacked on a substrate 11 in this order.

[0067] The substrate 11 may be any substrate that is used in existing organic light-emitting devices. In some embodiments the substrate 11 may be a glass substrate or a transparent plastic substrate with strong mechanical strength, thermal stability, transparency, surface smoothness, ease of handling, and water resistance.

[0068] The first electrode 13 may be formed by depositing or sputtering a first electrode-forming material on the substrate 11. When the first electrode 13 is an anode, a material having a high work function may be used as the first electrode-forming material to facilitate hole injection. The first electrode 13 may be a reflective electrode or a transmission electrode. Transparent and conductive materials such as indium tin oxide (ITO), indium zinc oxide (IZO), SnO₂, and ZnO may be used as materials for the first electrode 13. In some embodiments, the first electrode 13 may be formed as a reflective electrode using one of magnesium (Mg), silver (Ag), aluminum (Al), aluminum-lithium (Al—Li), calcium (Ca), magnesium-indium (Mg—In), magnesium-silver (Mg—Ag), and the like. The first electrode 13 may have a single-layer structure or a multi-layer structure including at least two layers. For example, the first electrode 13 may have a three-layered structure of ITO/Ag/ITO, but it is not limited thereto.

[0069] The organic layer 15 may be disposed on the first electrode 13.

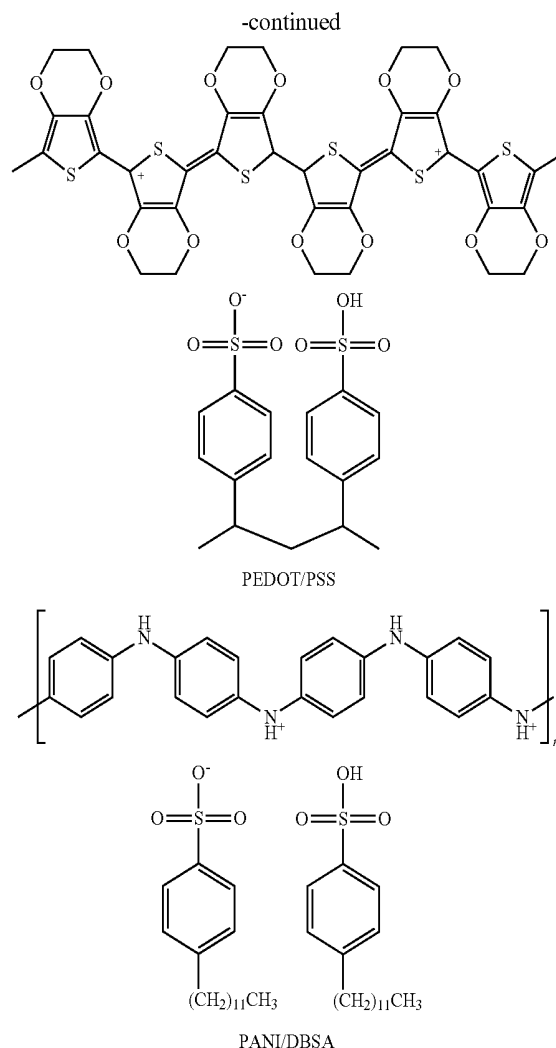
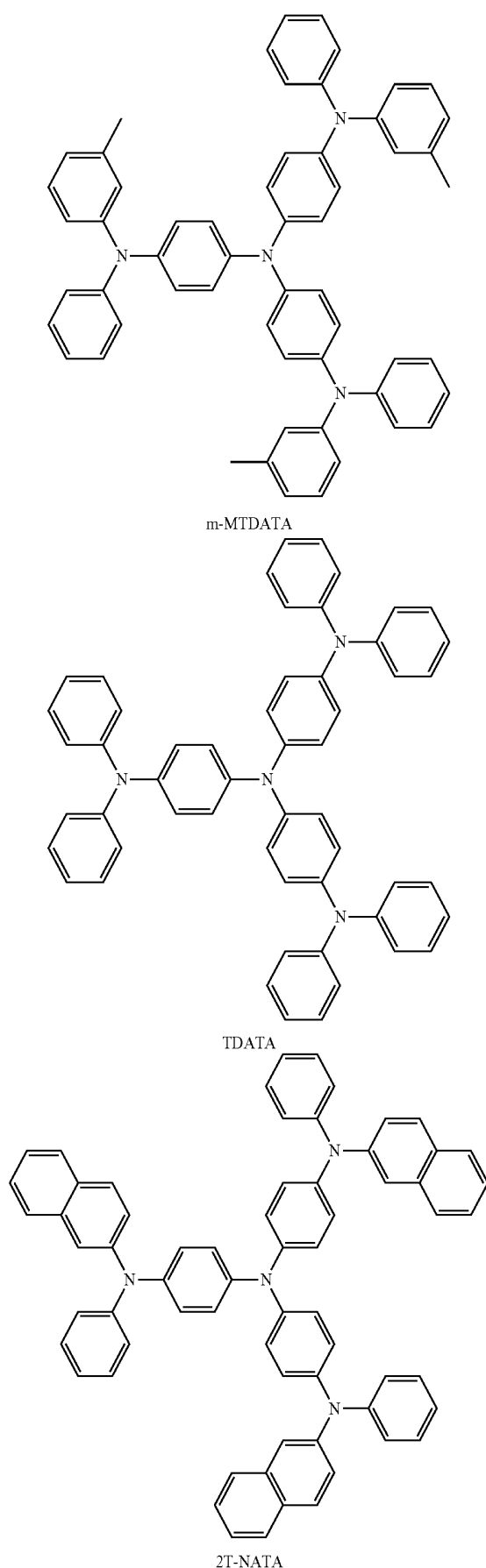
[0070] The organic layer 15 may include a hole injection layer (HIL), a hole transport layer (HTL), an emission layer (EML), an electron transport layer (ETL), and an electron injection layer (EIL).

[0071] The HIL may be formed on the first electrode 13 by one of vacuum deposition, spin coating, casting, Langmuir-Blodgett (LB) deposition, and the like.

[0072] When the HIL is formed using vacuum deposition, vacuum deposition conditions may vary according to the compound that is used to form the HIL, and the desired structure and thermal properties of the HIL to be formed. For example, vacuum deposition may be performed at a temperature of about 100° C. to about 500° C., a pressure of about 10⁻⁸ torr to about 10⁻³ torr, and a deposition rate of about 0.01 to about 100 Å/sec. However, the deposition conditions are not limited thereto.

[0073] When the HIL is formed using spin coating, the coating conditions may vary according to the compound that is used to form the HIL and the desired structure and thermal properties of the HIL to be formed. For example, the spin rate may be in the range of about 2000 rpm to about 5000 rpm, and a temperature at which heat treatment is performed to remove a solvent after coating may be in the range of about 80° C. to about 200° C. However, the coating conditions are not limited thereto.

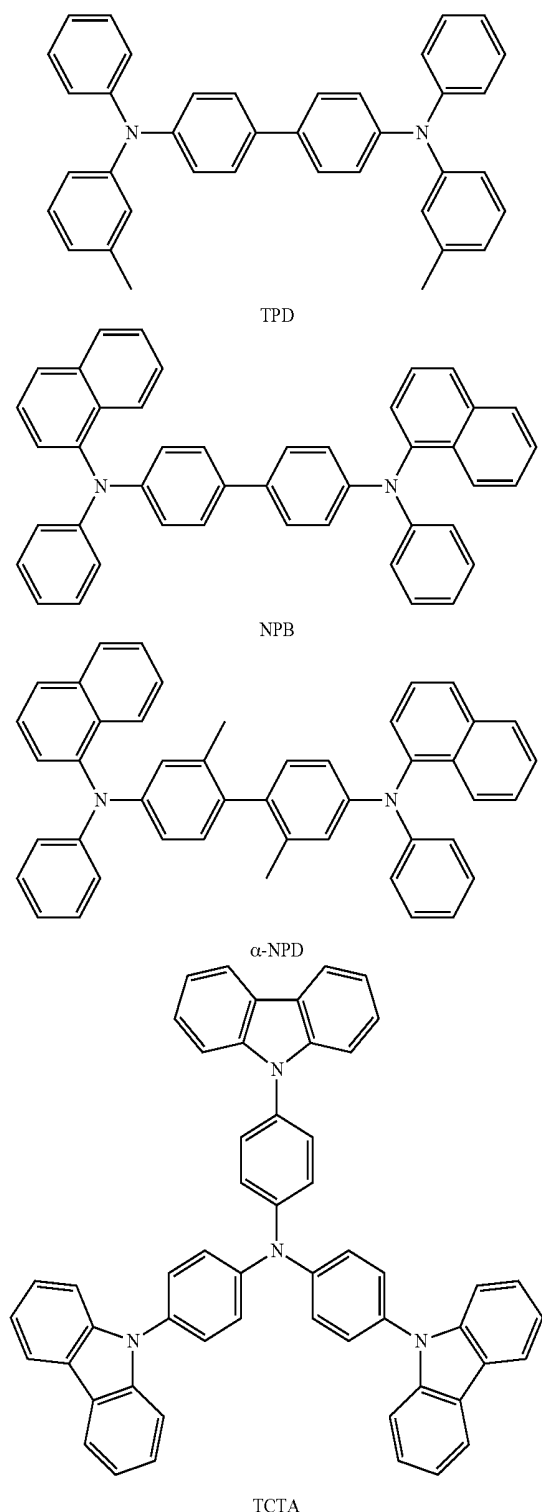
[0074] For example, as a HIL material, any hole injection material may be used. Non-limiting examples of hole injection materials are N,N'-diphenyl-N,N'-bis-[4-(phenyl-m-tolyl-amino)-phenyl]-biphenyl-4,4'-diamine, (DNTPD), a phthalocyanine compound such as copper phthalocyanine, 4,4',4"-tris(3-methylphenylphenylamino)triphenylamine (m-MTDATA), 4,4',4"-tris(N,N-diphenylamino)triphenylamine (TDATA), 4,4',4"-tris[N, -(2-naphthyl)-N-phenylamino]-triphenylamine (2T-NATA), polyaniline/dodecylbenzenesulfonic acid (PANI/DBSA), poly(3,4-ethylenedioxythiophene)/poly(4-styrenesulfonate) (PEDOT/PSS), polyaniline/camphor sulfonic acid (PANI/CSA), and polyaniline/poly(4-styrenesulfonate) (PANI/PSS).



[0075] The thickness of the HIL may be about 100 Å to about 10,000 Å, and, in some embodiments, may be from about 100 Å to about 1,000 Å. When the thickness of the HIL is within these ranges, the HIL may have good hole injecting ability without imparting a substantial increase in driving voltage to an OLED including it.

[0076] Then, a HTL may be formed on the HIL by using one of vacuum deposition, spin coating, casting, Langmuir-Blodgett (LB) deposition, and the like. When the HTL is formed using one of vacuum deposition and spin coating, the conditions for deposition and coating may be similar to those for the formation of the HIL, though the conditions for the deposition and coating may vary according to the material that is used to form the HTL.

[0077] The HTL may be formed of any hole-transporting materials. Non-limiting examples of hole transporting materials are carbazole derivatives, such as one of N-phenylcarbazole, polyvinylcarbazole, and the like; TPD (N,N'-bis(3-methylphenyl)-N,N'-diphenyl-[1,1'-biphenyl]-4,4'-diamine); NPB (N,N'-di(1-naphthyl)-N,N'-diphenylbenzidine), α -NPD (N,N'-bis(naphthalen-1-yl)-N,N'-bis(phenyl)-2,2'-dimethylbenzidine, and TCTA (4,4',4''-tris(N-carbazolyl)triphenylamine).



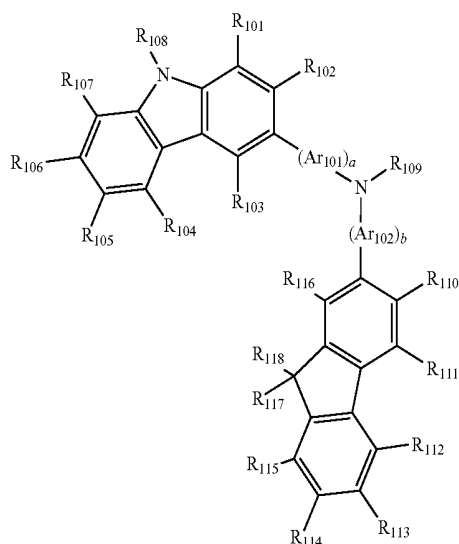
[0078] The thickness of the HTL may be from about 50 Å to about 1,000 Å, and, in some embodiments, from about 100 Å to about 800 Å. When the thickness of the HTL 14 is within these ranges, the HTL 140 may have satisfactory hole transporting ability without imparting a substantial increase in driving voltage to an OLED including it.

[0079] In some embodiments, instead of the HIL and the HTL, a hole injection and transport layer may be formed. The

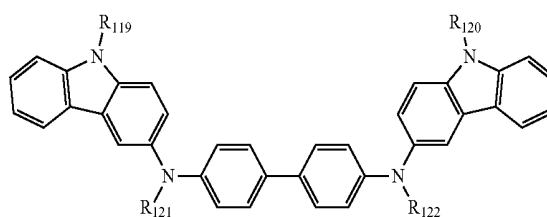
hole injection and transport layer may include at least one of the hole injection layer materials and hole transport layer materials described above. A thickness of the hole injection and transport layer may be from about 500 Å to about 10,000 Å, and, in some embodiments, may be from about 100 Å to about 1,000 Å. When the thickness of the hole injection and transport layer is within these ranges, the hole injection and transport layer may have good hole injection and transport capabilities without imparting a substantial increase in driving voltage to an OLED including it.

[0080] In some embodiments, at least one of the HIL, HTL, and hole injection and transport layer may include at least one of a compound of Formula 100 below and a compound of Formula 101 below:

<Formula 100>



<Formula 101>



[0081] In Formula 100, Ar₁₀₁ and Ar₁₀₂ may be each independently one of a substituted or unsubstituted C₆-C₄₀ arylene group. In some embodiments, Ar₁₀₁ and Ar₁₀₂ may be each independently one of a phenylene group, a pentalenylene group, an indenylene group, a naphthylene group, an azulenylenylene group, a heptalenylene group, a substituted or unsubstituted acenaphthylene group, a fluorenylene group, a pentalenylene group, a phenanthrenylene group, an anthrylene group, a fluoranthrenylene group, a triphenylenylene group, a pyrenylene group, a chrysenylene group, a naphthacenylenylene group, a picenylenylene group, a perylenylene group, and a pentacenylenylene group; and a phenylene group, a pentalenylene group, an indenylene group, a naphthylene group, an azulenylenylene group, a heptalenylene group, a substituted or unsubstituted acenaphthylene group, a fluorenylene group, a pentalenylene group, a phenanthrenylene group, an anthrylene group, a fluoranthrenylene group, a triph-

enylene group, a pyrenylene group, a chrysenylene group, a naphthacenylenylene group, a picenylene group, a perylenylene group, and a pentacenylene group that are substituted with at least one of a deuterium atom, a halogen atom, a hydroxyl group, a cyano group, a nitro group, an amino group, an amidino group, a hydrazine, a hydrazone, a carboxyl group or a salt thereof, a sulfonic acid group or a salt thereof, a phosphoric acid group or a salt thereof, a C₁-C₄₀ alkyl group, a C₂-C₄₀ alkenyl group, a C₂-C₄₀ alkynyl group, a C₁-C₄₀ alkoxy group, a C₃-C₁₀ cycloalkyl group, a C₃-C₁₀ cycloalkenyl group, a C₃-C₁₀ heterocycloalkyl group, a C₃-C₁₀ heterocycloalkenyl group, a C₆-C₄₀ aryl group, a C₆-C₄₀ aryloxy group, a C₆-C₄₀ arylthio group, and a C₂-C₄₀ heteroaryl group.

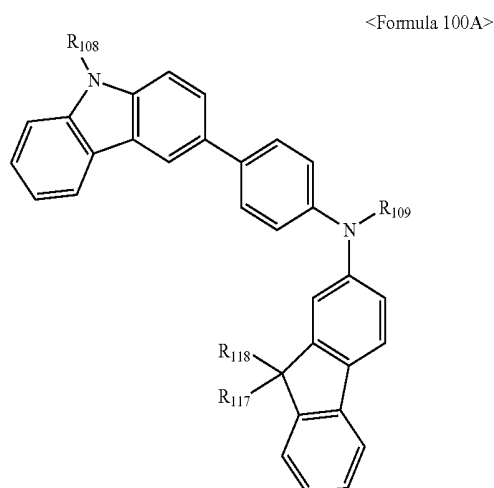
[0082] In Formula 100, a and b may be each independently an integer from 0 to 5, for example, 0, 1, or 2. For example, a may be 1, and b may be 0, but the assignment of a and b is not limited thereto.

[0083] In Formulae 100 and 101, R₁₀₁ to R₁₂₂ may be each independently one of a hydrogen atom, a deuterium atom, a halogen atom, a hydroxyl group, a cyano group, a nitro group, an amino group, an amidino group, a hydrazine, a hydrazone, a carboxyl group or a salt thereof, a sulfonic acid group or a salt thereof, a phosphoric acid group or a salt thereof, a substituted or unsubstituted C₁-C₄₀ alkyl group, a substituted or unsubstituted C₂-C₄₀ alkenyl group, a substituted or unsubstituted C₂-C₄₀ alkynyl group, a substituted or unsubstituted C₁-C₄₀ alkoxy group, a substituted or unsubstituted C₃-C₄₀ cycloalkyl group, a substituted or unsubstituted C₆-C₄₀ aryl group, a substituted or unsubstituted C₆-C₄₀ aryloxy group and a substituted or unsubstituted C₆-C₄₀ arylthio group.

[0084] In some other embodiments, R₁₀₁ to R₁₀₈, and R₁₁₀ to R₁₂₂ may be each independently one of a hydrogen atom, a deuterium atom, a halogen atom, a hydroxyl group, a cyano group, a nitro group, an amino group, an amidino group, a hydrazine, a hydrazone, a carboxyl group or a salt thereof, a sulfonic acid group or a salt thereof, a phosphoric acid group or a salt thereof, a C₁-C₁₀ alkyl group (for example, one of a methyl group, an ethyl group, a propyl group, a butyl group, a pentyl group, a hexyl group, and the like), a C₁-C₁₀ alkoxy group (for example, one of a methoxy group, an ethoxy group, a propoxy group, a butoxy group, a pentoxy group, and the like), a phenyl group, a naphthyl group, an anthryl group, a fluorenyl group, a pyrenyl group; and a C₁-C₁₀ alkyl group, a C₁-C₁₀ alkoxy group, a phenyl group, a naphthyl group, an anthryl group, a fluorenyl group, and a pyrenyl group that are substituted with at least one of a deuterium atom, a halogen atom, a hydroxyl group, a cyano group, a nitro group, an amino group, an amidino group, a hydrazine, a hydrazone, a carboxyl group or a salt thereof, a sulfonic acid group or a salt thereof, and a phosphoric acid group or a salt thereof, but embodiments of the invention are not limited thereto.

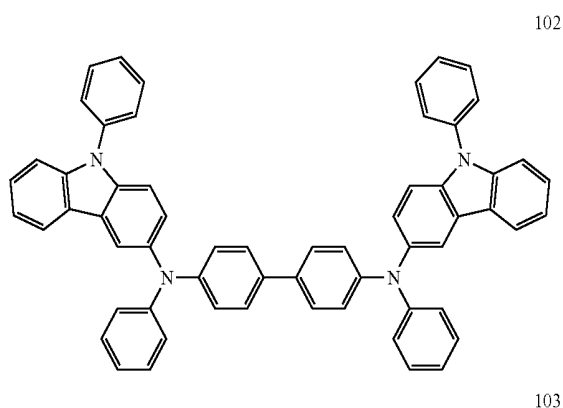
[0085] In Formula 100, R₁₀₉ may be one of a phenyl group, a naphthyl group, an anthryl group, a biphenyl group, a pyridyl group; and a phenyl group, a naphthyl group, an anthryl group, a biphenyl group, and a pyridyl group that are substituted with at least one of a deuterium atom, a halogen atom, a hydroxyl group, a cyano group, a nitro group, an amino group, an amidino group, a hydrazine, a hydrazone, a carboxyl group or a salt thereof, a sulfonic acid group or a salt thereof, a phosphoric acid group or a salt thereof, a substituted or unsubstituted C₁-C₂₀ alkyl group, and a substituted or unsubstituted C₁-C₂₀ alkoxy group.

[0086] In an embodiment, the compound of Formula 100 may be a compound represented by Formula 100A below, but it is not limited thereto:



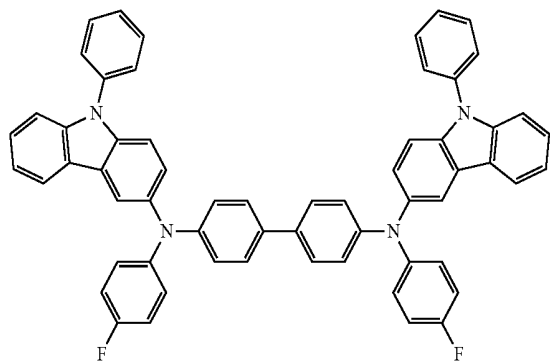
[0087] In Formula 100A, R₁₀₈, R₁₀₉, R₁₁₇, and R₁₁₈ may be as defined above.

[0088] In some embodiments, at least one of the HIL, HTL, and hole injection and transport layer may include at least one of compounds represented by Formulae 102 to 121 below, but it is not limited thereto:

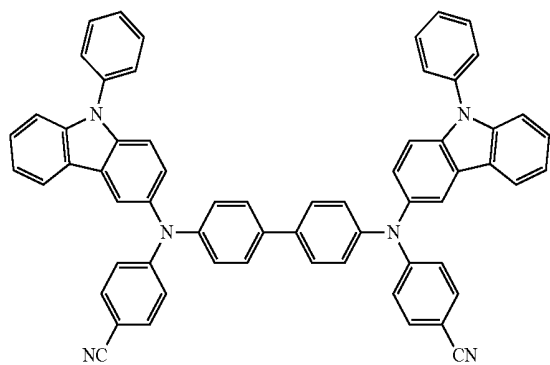


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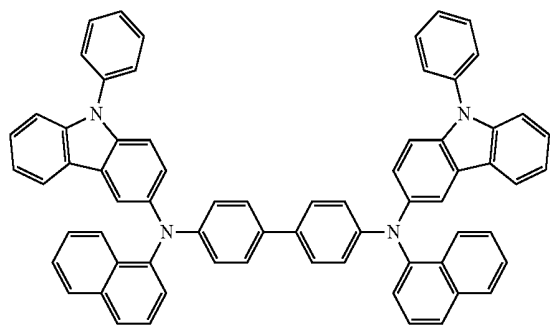
104



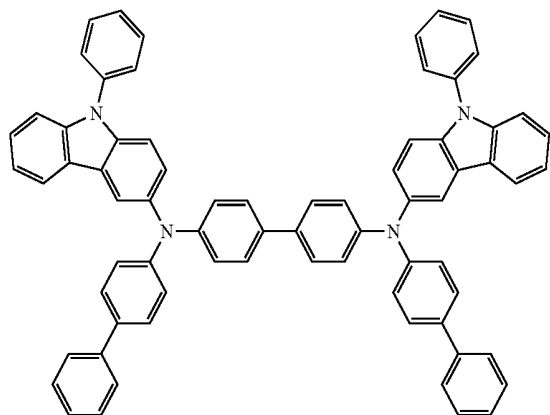
105



106

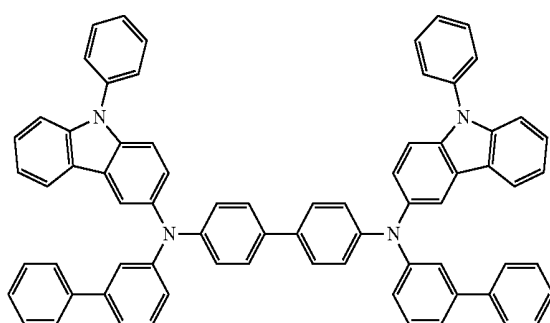


107

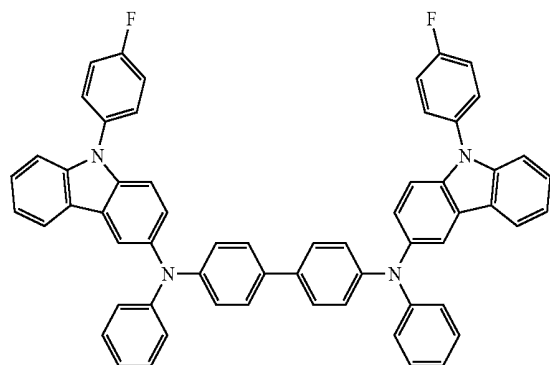


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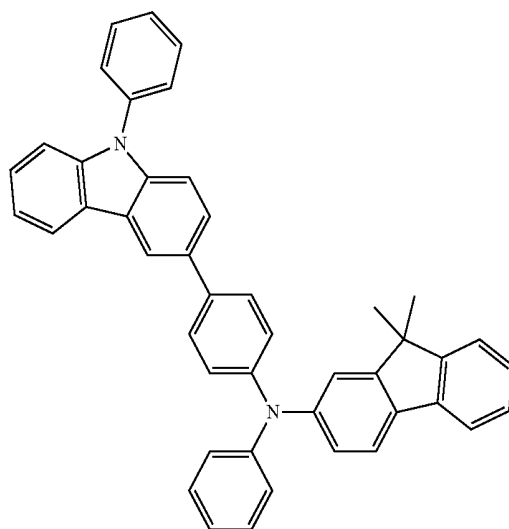
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109

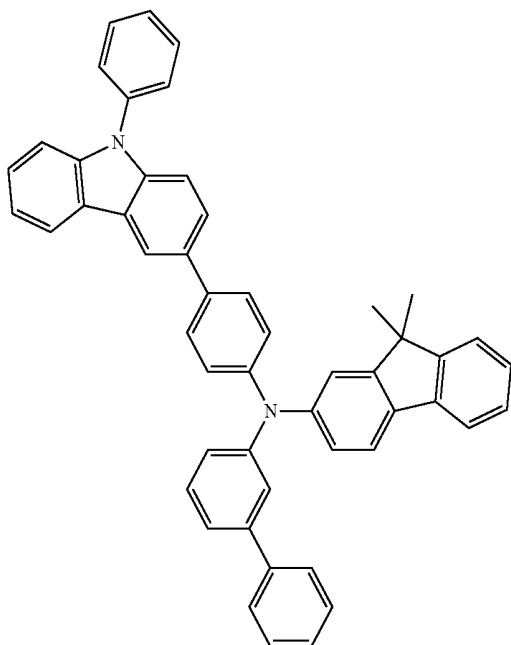


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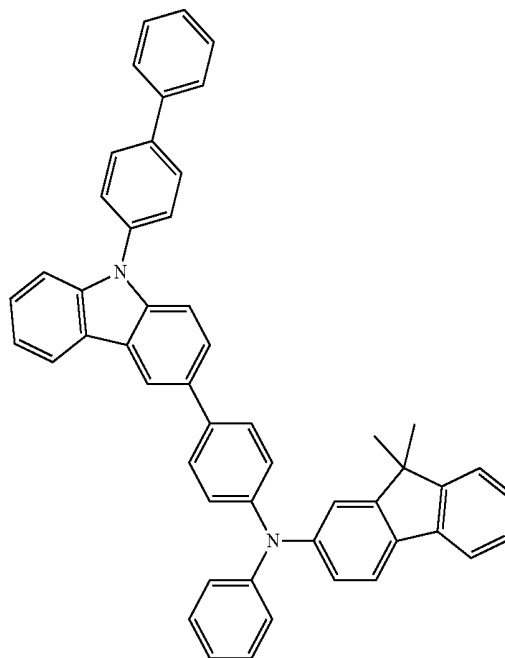
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111

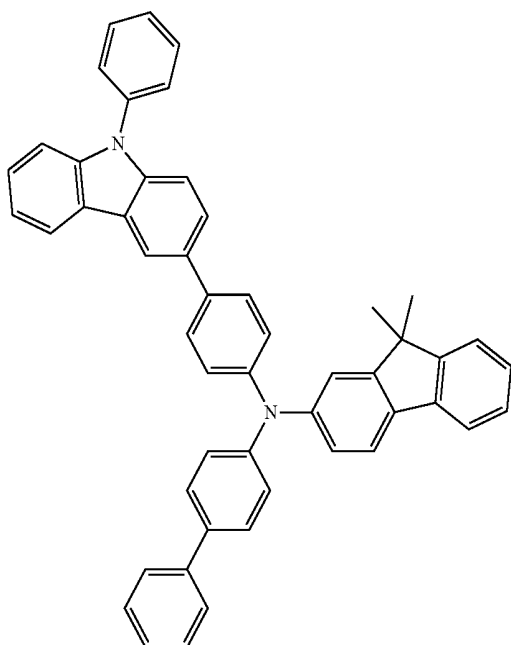


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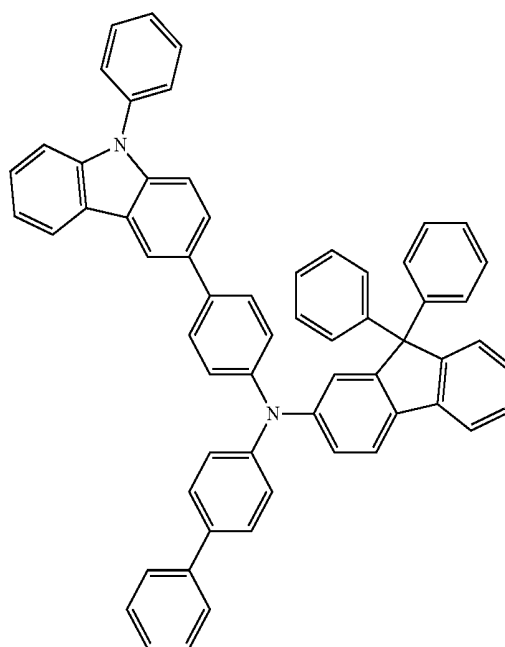
113



112

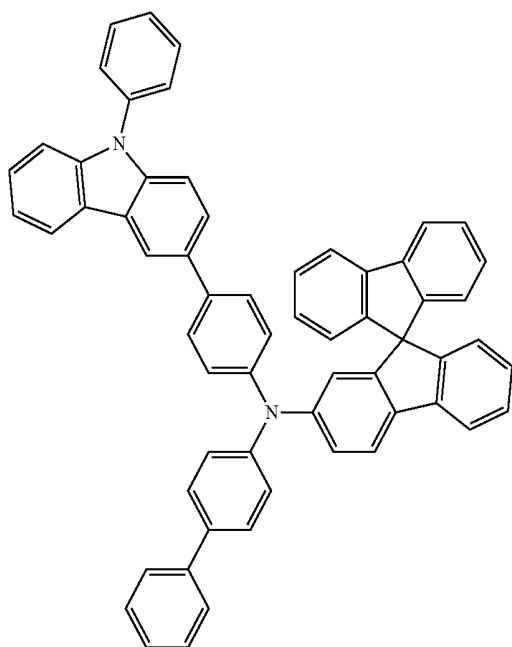


114



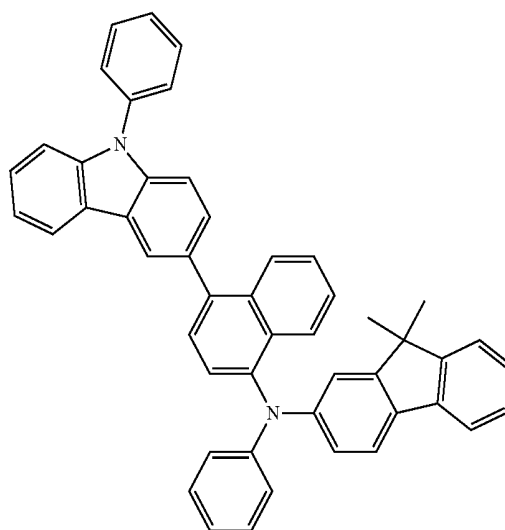
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115



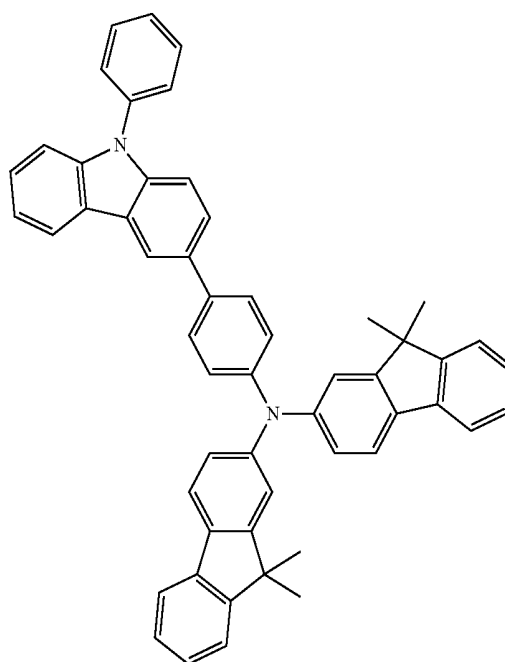
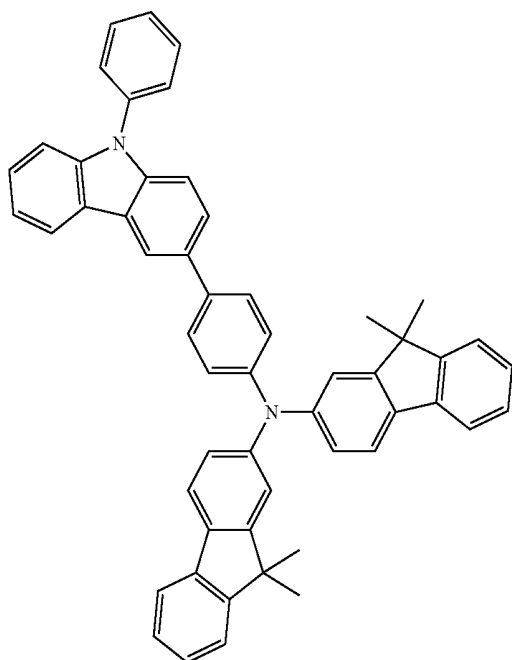
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117



118

116

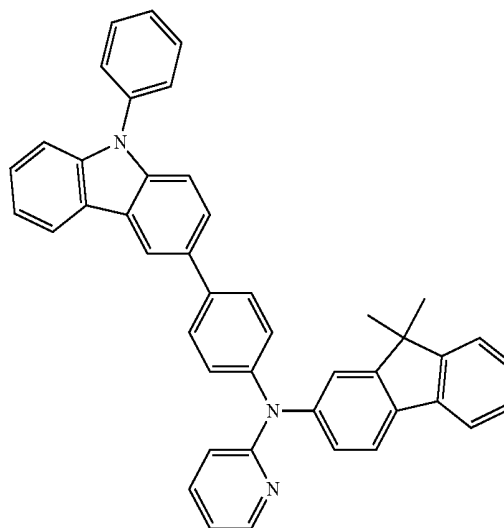
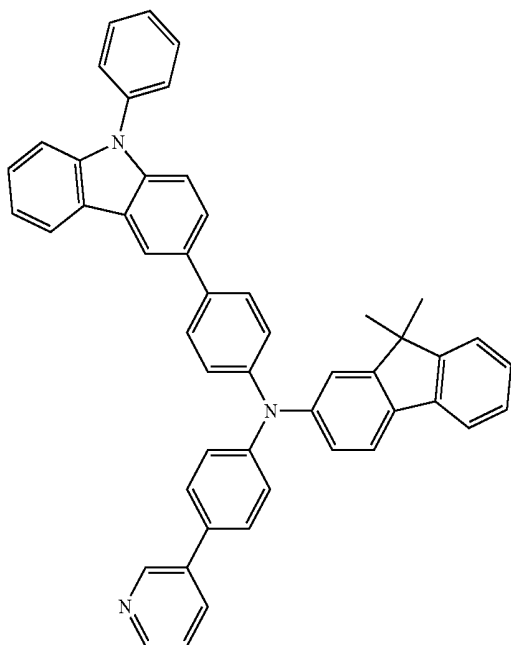


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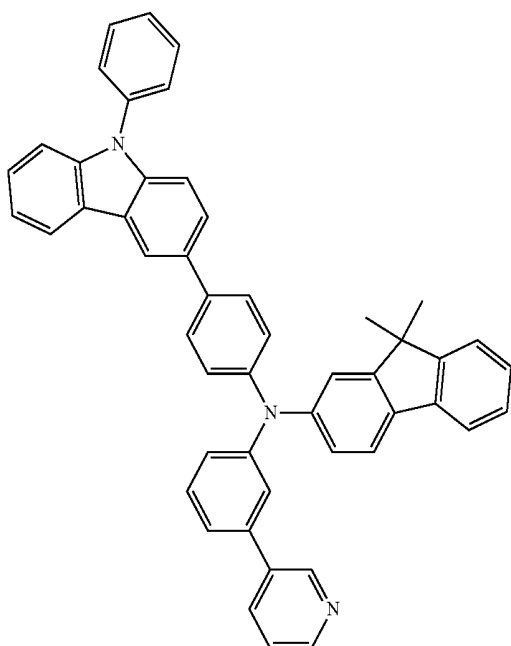
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121

119

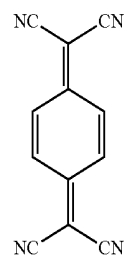


120

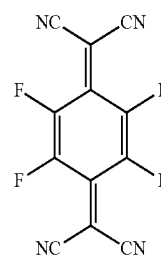


[0089] At least one of the HIL, HTL, and hole injection and transport layer may further include a charge-generating material for improved layer conductivity, in addition to a known hole injecting material, hole transport material, and/or material having both hole injection and hole transport capabilities as described above.

[0090] The charge-generating material may be, for example, a p-dopant. Non-limiting examples of the p-dopant are quinone derivatives such as tetracyanoquinonedimethane (TCNQ), 2,3,5,6-tetrafluoro-tetracyano-1,4-benzoquinonedimethane (F4TCNQ), and the like; metal oxides such as tungsten oxide, molybdenum oxide, and the like; and cyano-containing compounds such as Compound 200 below.



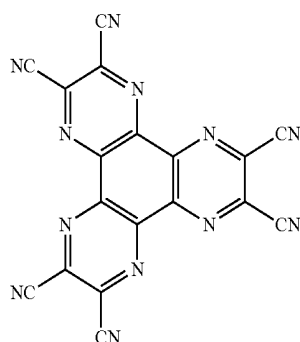
TCNQ



F4TCNQ

-continued

<200>



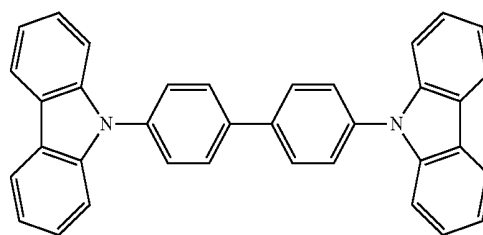
[0091] When the hole injection layer, the hole transport layer, or the hole injection and transport layer further includes a charge generating material, the charge generating material may be, but is not limited to, one of homogeneously dispersed and inhomogeneously distributed in the layer.

[0092] A buffer layer may be disposed between at least one of the HIL, HTL and hole injection and transport layer, and the EML. The buffer layer may compensate for an optical resonance distance of light according to a wavelength of the light emitted from the EML, and thus may increase efficiency. The buffer layer may include any hole injecting material or hole transporting material. In some other embodiments, the buffer layer may include the same material as one of the materials included in the HIL, HTL, and hole injection and transport layer.

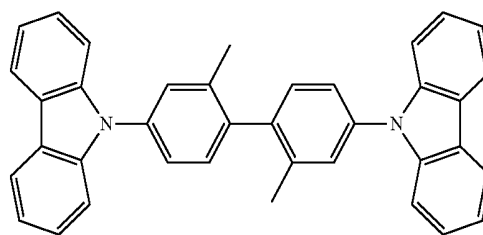
[0093] Then, an EML may be formed on one of the HTL, hole injection and transport layer, and buffer layer by one of vacuum deposition, spin coating, casting, Langmuir-Blodgett (LB) deposition, and the like. When the EML is formed using one of vacuum deposition and spin coating, the deposition and coating conditions may be similar to those for the formation of the HIL, though the conditions for deposition and coating may vary according to the material that is used to form the EML.

[0094] The EML may be formed using at least one of the condensed cyclic compounds of Formula 1 above and known light-emitting materials (including hosts and dopants). When including the condensed cyclic compound of Formula 1 above, the EML may further include at least one of a known phosphorescent host, a fluorescent host, a phosphorescent dopant and a fluorescent dopant, in addition to the condensed cyclic compound of Formula 1 above. The condensed cyclic compound of Formula 1 above may serve as one of a fluorescent host and a phosphorescent host.

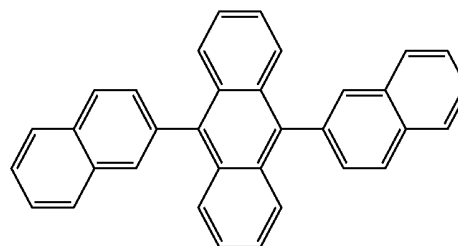
[0095] The condensed cyclic compound of Formula 1 above may be used as a host. In another embodiment, a widely-known host may be used. Non-limiting examples of known hosts are Alq₃ (tris(8-quinolinorato)aluminum), CBP (4,4'-N,N'-dicarbazole-biphenyl), PVK (poly(n-vinylcarbazole)), ADN (9,10-di(naphthalene-2-yl)anthracene), TCTA, TPBI ((1,3,5-tris(N-phenylbenzimidazole-2-yl)benzene), TBADN ((3-tert-butyl-9,10-di(naphth-2-yl) anthracene), DSA (distyrylarylene), E3 (2,7-bis(9,9-diethylfluoren-2-yl)-9,9-diethylfluorene), dmCBP (2,2'-dimethyl-4,4'-bis(N-carbazolyl)biphenyl), and Compounds 301 to 309 below.



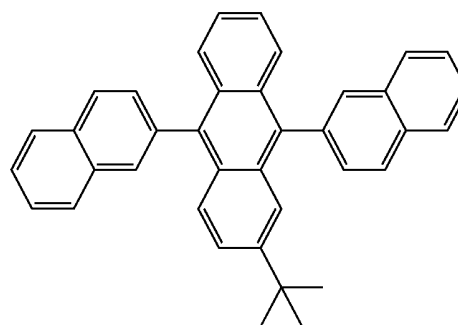
CBP



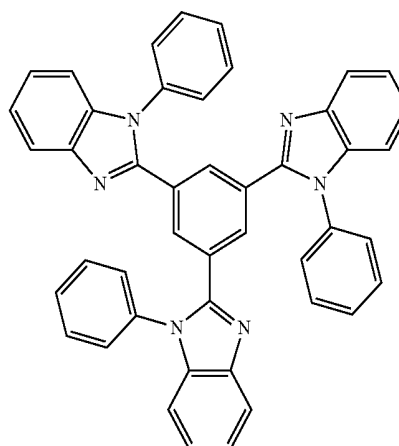
dmCBP



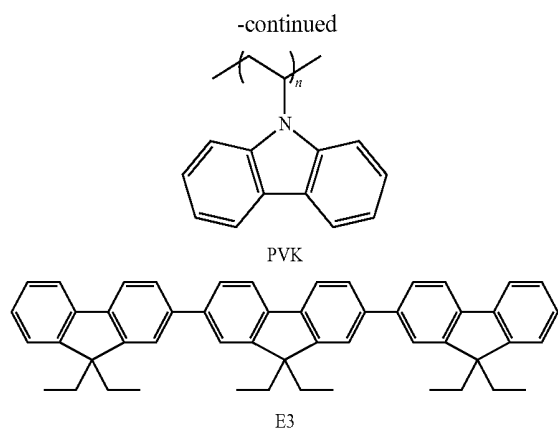
ADN



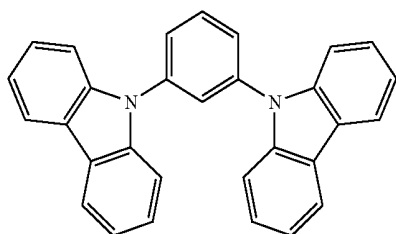
TBADN



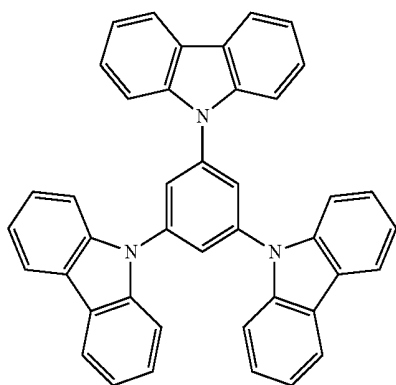
TPBI



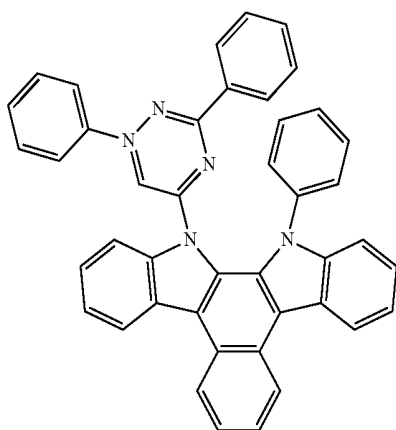
301



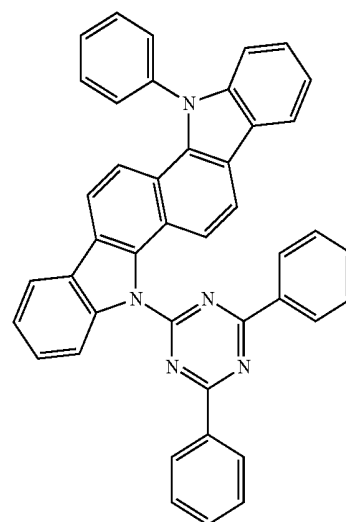
302



303

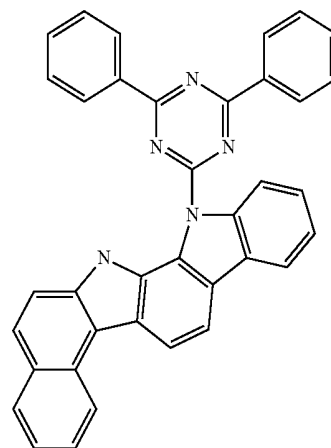


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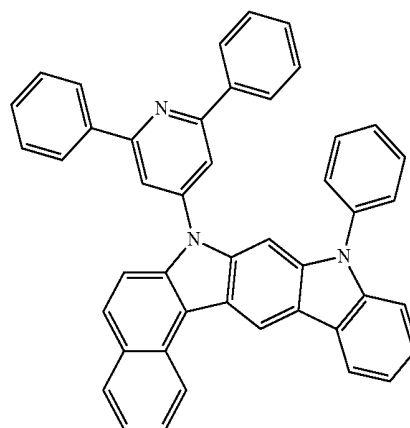


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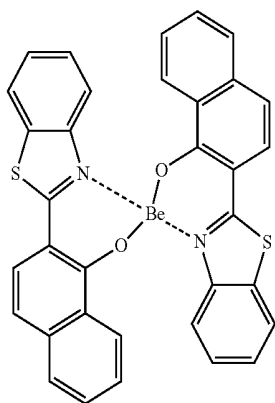
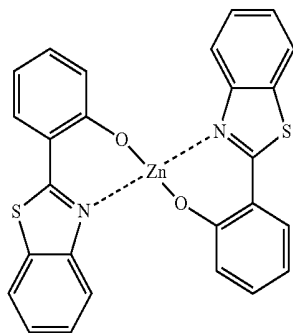
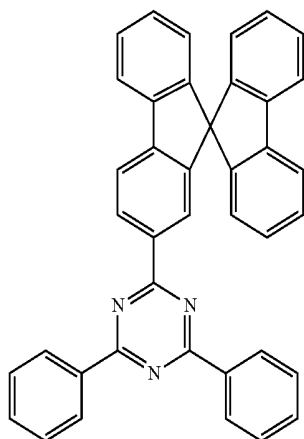
305



306

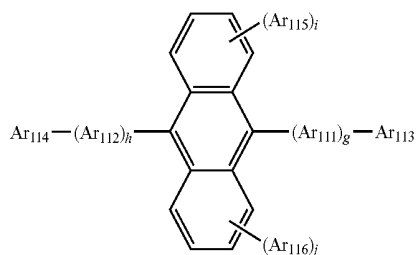


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[0096] In some embodiments, an anthracene-based compound represented by Formula 400 below may be used as the host.

<Formula 400>

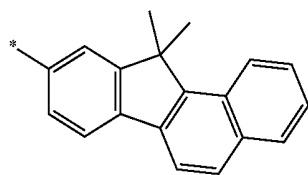


[0097] In Formula 400, Ar₁₁₁ and Ar₁₁₂ may be each independently a substituted or unsubstituted C₆-C₆₀ arylene group; Ar₁₁₃ to Ar₁₁₆ may be each independently one of a substituted or unsubstituted C₁-C₁₀ alkyl group and a substituted or unsubstituted C₆-C₆₀ aryl group; and g, h, i, and j may be each independently an integer from 0 to 4.

[0098] In some embodiments, Ar₁₁₁ and Ar₁₁₂ in Formula 400 may be each independently one of a phenylene group, a naphthylene group, a phenanthrenylene group, and a pyrenylene group; one of a phenylene group, a naphthylene group, a phenanthrenylene group, a fluorenyl group, and a pyrenylene group that is substituted with at least one of a phenyl group, a naphthyl group, and an anthryl group.

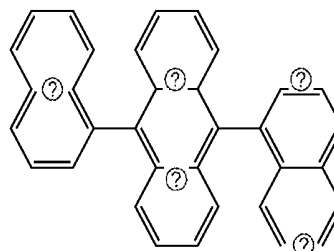
[0099] In Formula 400 above, g, h, i, and j may be each independently 0, 1, or 2.

[0100] In some embodiments, Ar₁₁₃ to Ar₁₁₆ in Formula 400 may be each independently one of a C₁-C₁₀ alkyl group substituted with at least one of a phenyl group, a naphthyl group, and an anthryl group; a phenyl group; a naphthyl group; an anthryl group; a pyrenyl group; a phenanthrenyl group; a fluorenyl group; a phenyl group, a naphthyl group, an anthryl group, a pyrenyl group, a phenanthrenyl group, and a fluorenyl group that are substituted with at least one of a deuterium atom, a halogen atom, a hydroxyl group, a cyano group, a nitro group, an amino group, an amidino group, hydrazine, hydrazone, a carboxyl group or a salt thereof, a sulfonic acid group or a salt thereof, a phosphoric acid or a salt thereof, a C₁-C₆₀ alkyl group, a C₂-C₆₀ alkenyl group, a C₂-C₆₀ alkynyl group, a C₁-C₆₀ alkoxy group, a phenyl group, a naphthyl group, an anthryl group, a pyrenyl group, a phenanthrenyl group, a fluorenyl group, and

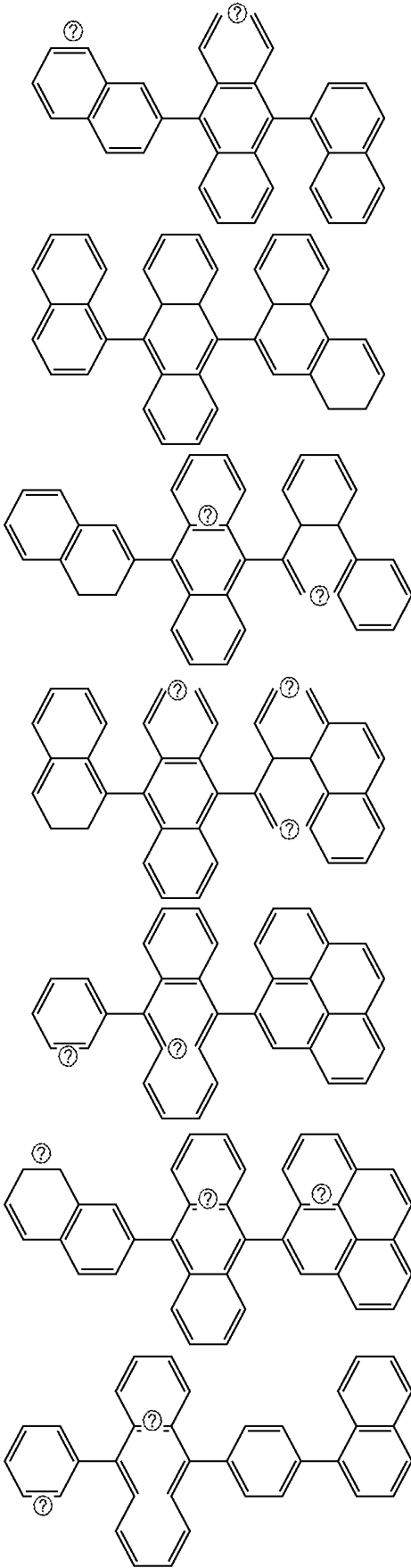


but they are not limited thereto.

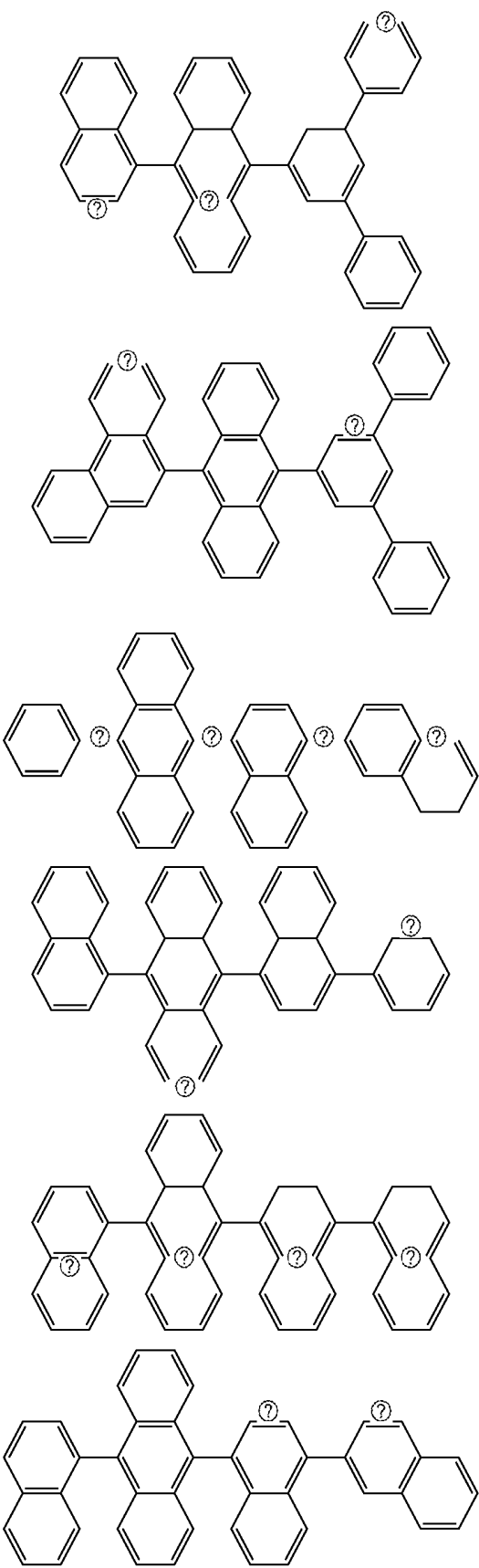
[0101] For example, the anthracene-based compound of Formula 400 above may be one of the compounds represented by the following formulae, but it is not limited thereto:



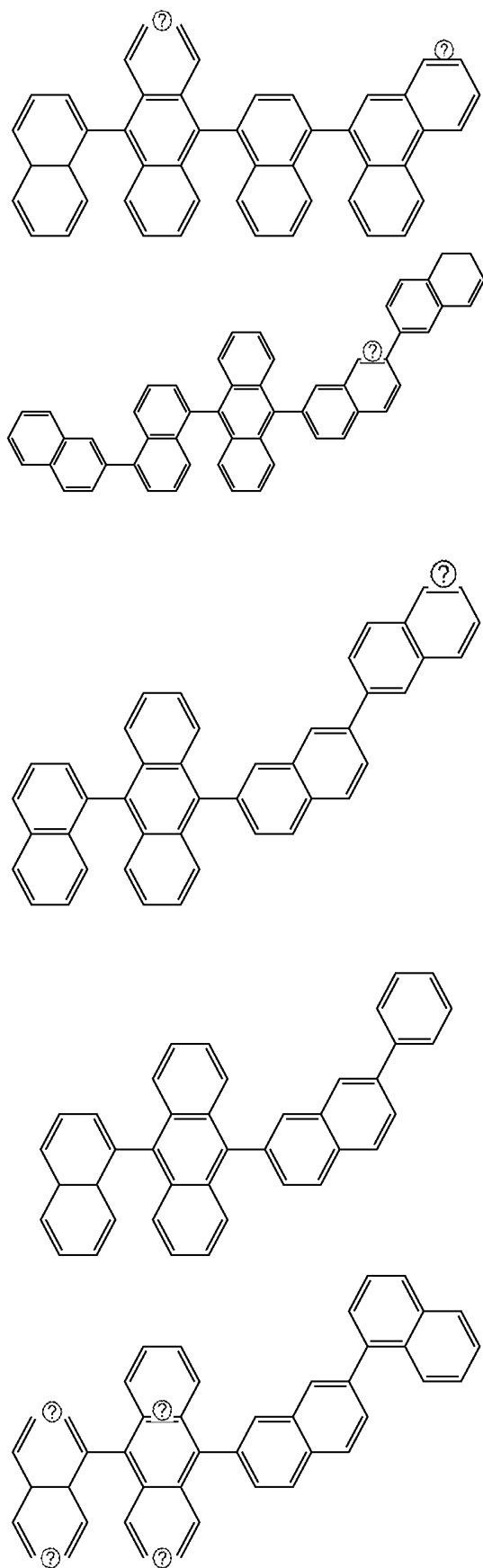
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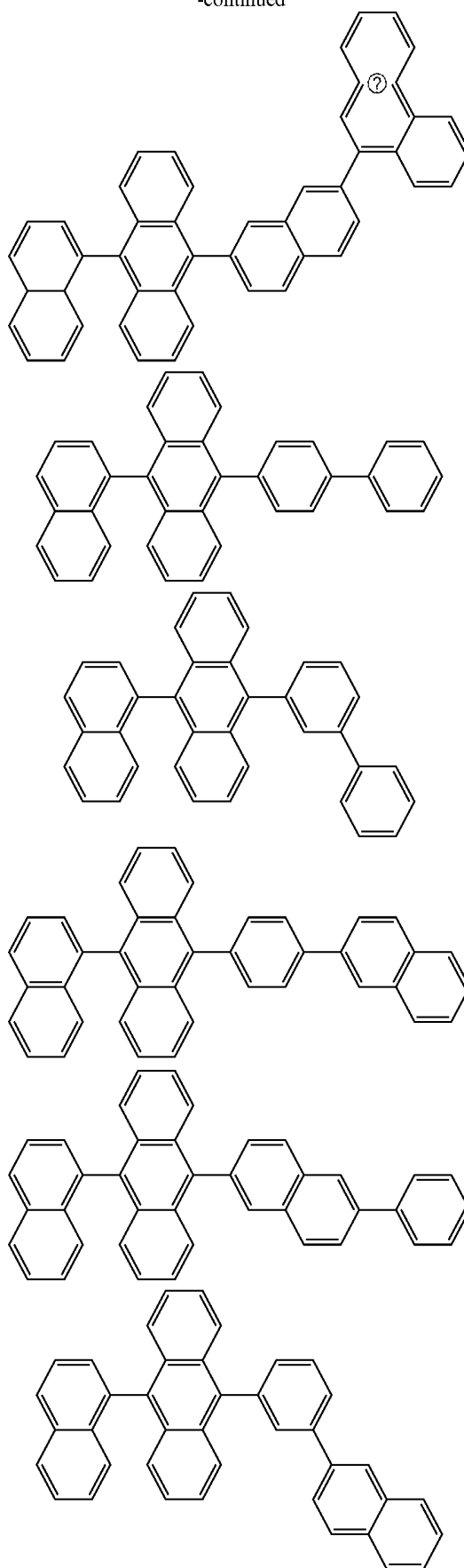
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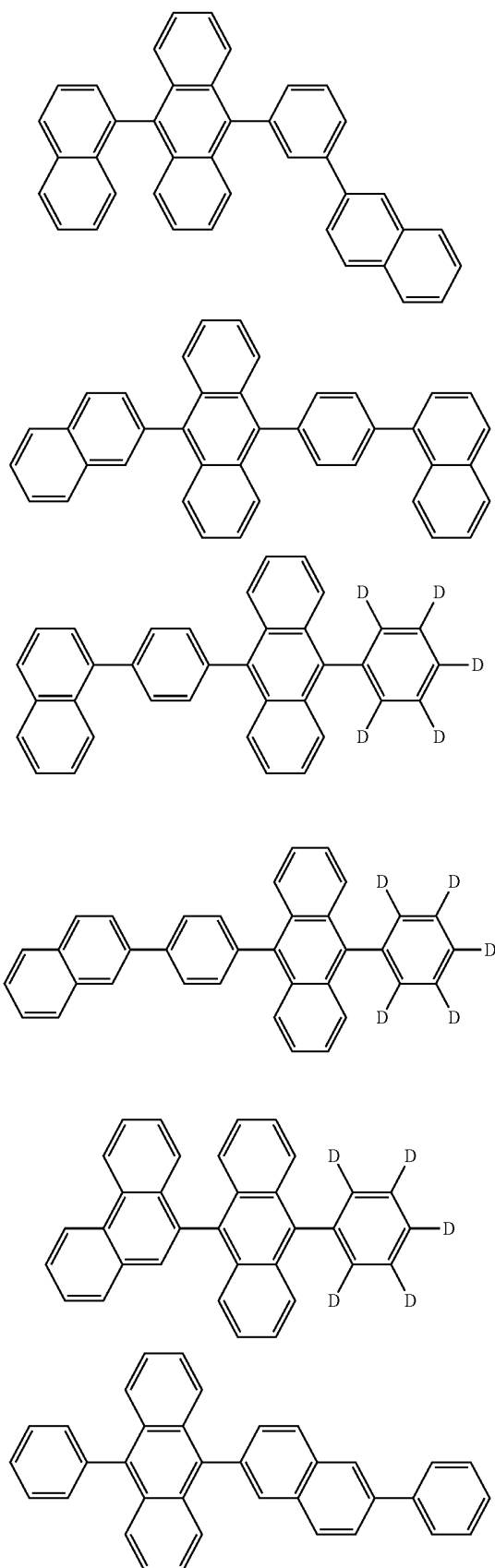
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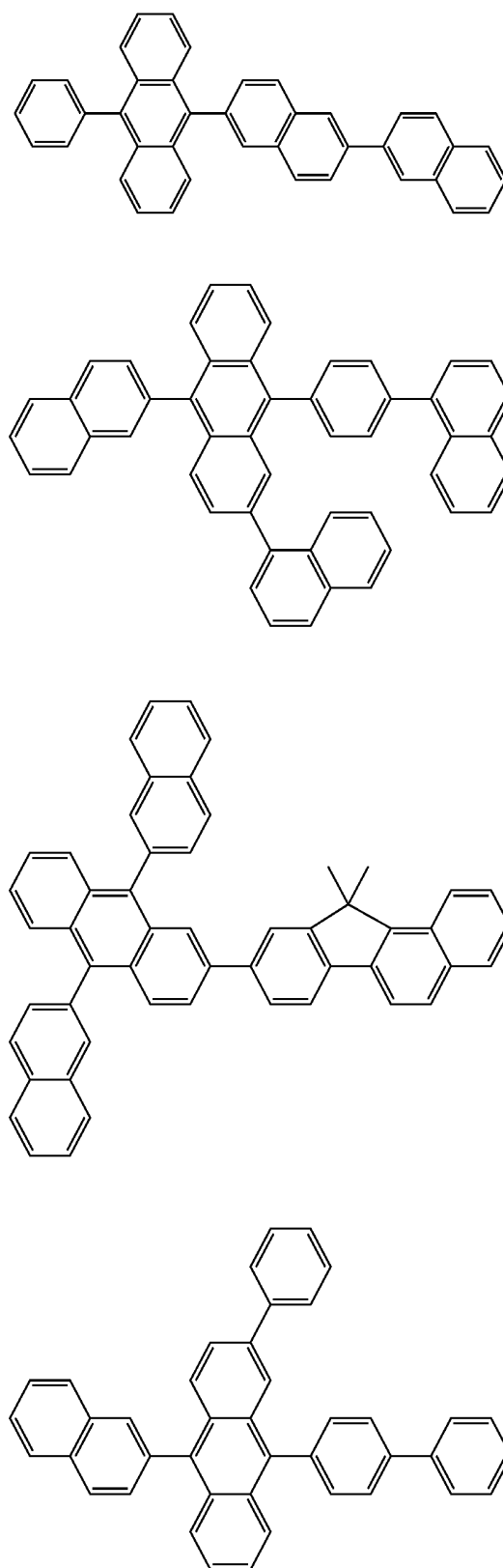
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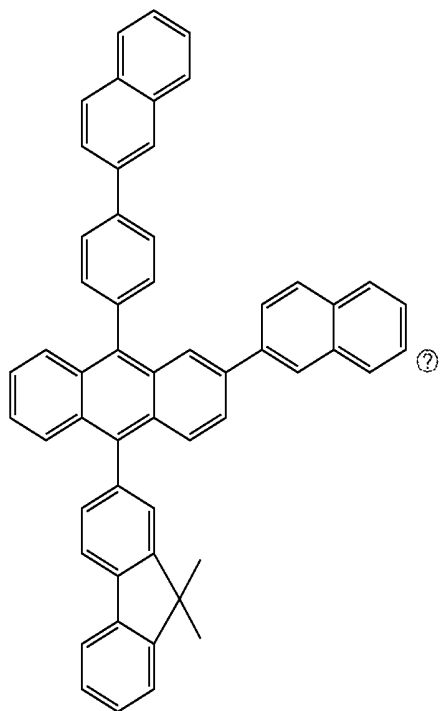
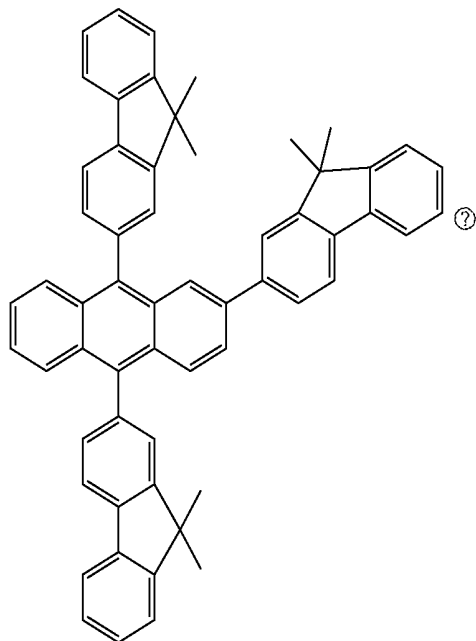
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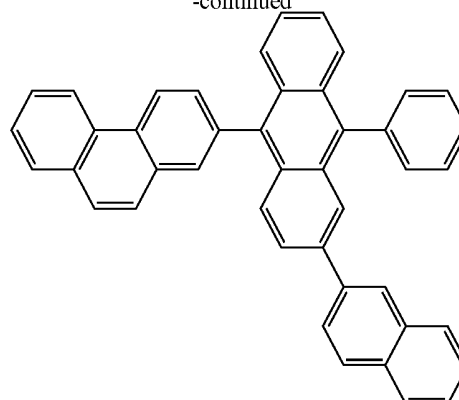
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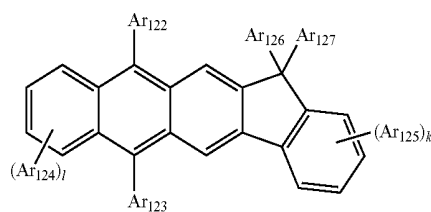
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[0102] In some embodiments, an anthracene-based compound represented by Formula 401 below may be used as the host.

<Formula 401>

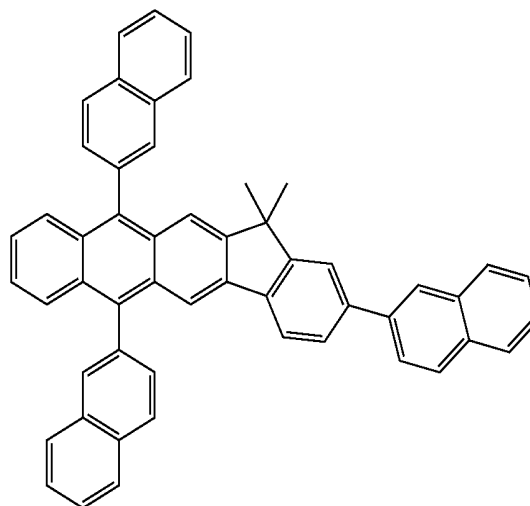


[0103] Ar_{122} to Ar_{125} in Formula 401 above may be defined as described above in conjunction with Ar_{113} of Formula 400, and thus detailed descriptions thereof will not be provided here.

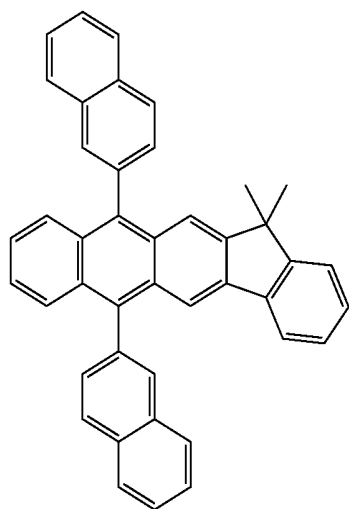
[0104] Ar_{126} and Ar_{127} in Formula 401 above may be each independently a C_1 - C_{10} alkyl group, for example, one of a methyl group, an ethyl group and a propyl group.

[0105] In Formula 401, k and l may be each independently an integer from 0 to 4, for example, 0, 1, or 2.

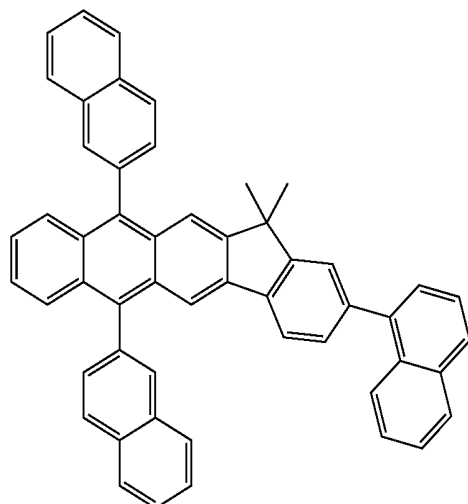
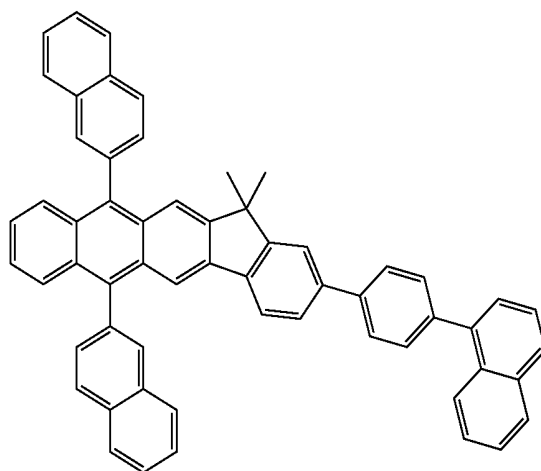
[0106] For example, the anthracene compound of Formula 401 above may be one of the compounds represented by the following formulae, but it is not limited thereto:



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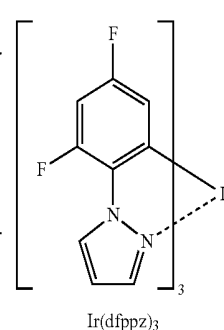
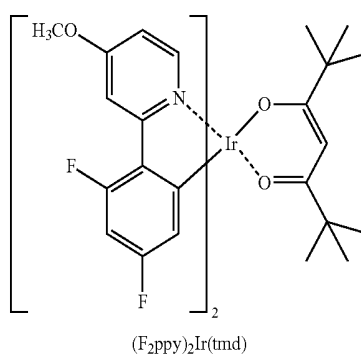
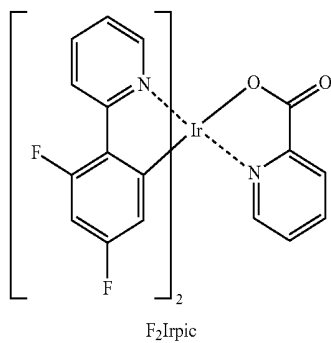


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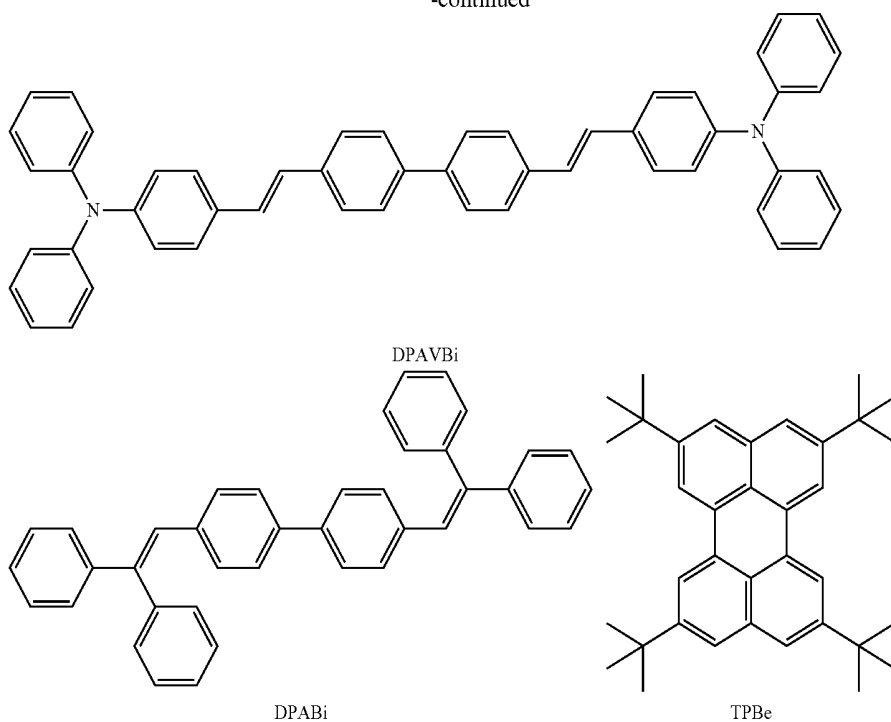


[0107] The dopant may be any effective dopant, for example, at least one of a fluorescent dopant and a phosphorescent dopant may be used. For example, the phosphorescent dopant may be, but is not limited to, an organometallic complex including at least one selected from iridium (Ir), platinum (Pt), osmium (Os), rhenium (Re), titanium (Ti), zirconium (Zr), hafnium (Hf), europium (Eu), terbium (Tb), and thulium (Tm).

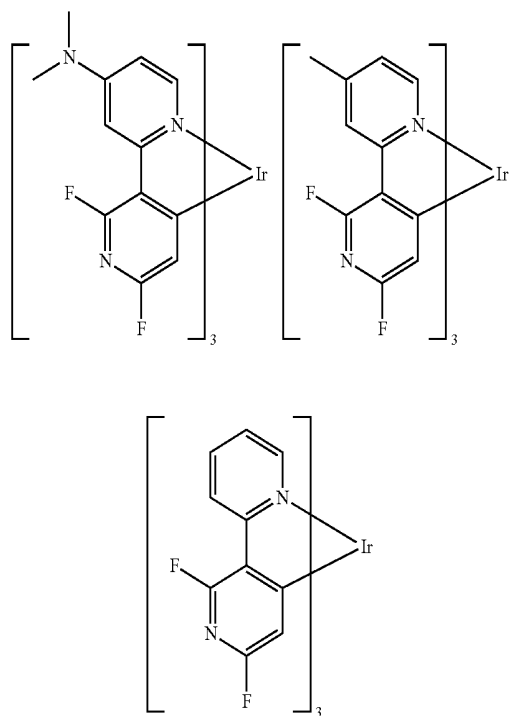
[0108] Non-limiting examples of widely known blue dopants are the following compounds, including F_2Irpic (bis [3,5-difluoro-2-(2-pyridyl)phenyl](picolinato)iridium(III)), $(F_2ppy)_2Ir(tmd)$, $Ir(dfppz)_3$, DPVBi (4,4'-bis(2,2'-diphenylethen-1-yl)biphenyl), DPAVBi (4,4'-bis[4-(diphenylamino)styryl]biphenyl), and TBPe (2,5,8,11-tetra-tert-butyl perylene).



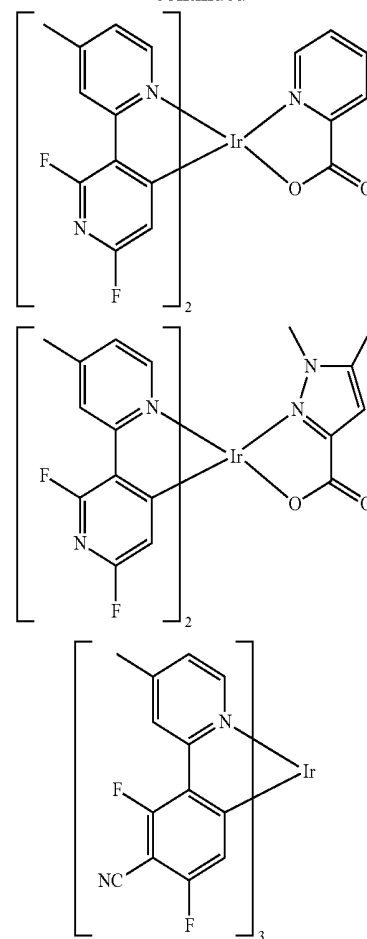
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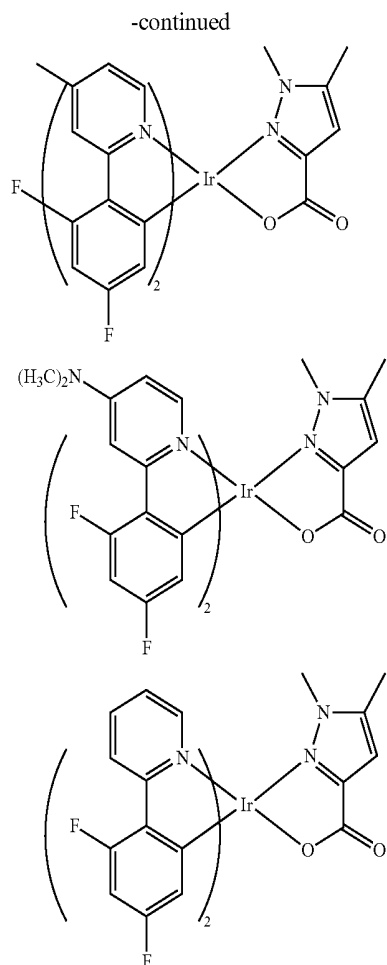


[0109] Non-limiting examples of effective blue dopants are compounds represented by the following formulae, but they are not limited thereto.

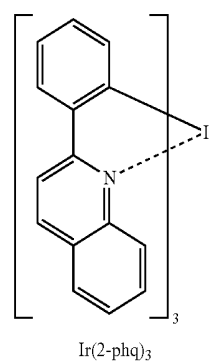
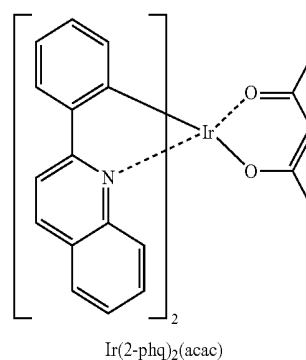
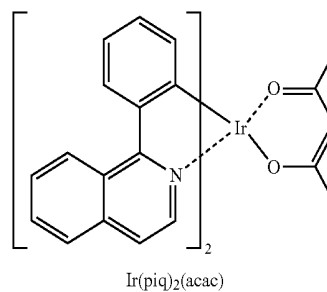
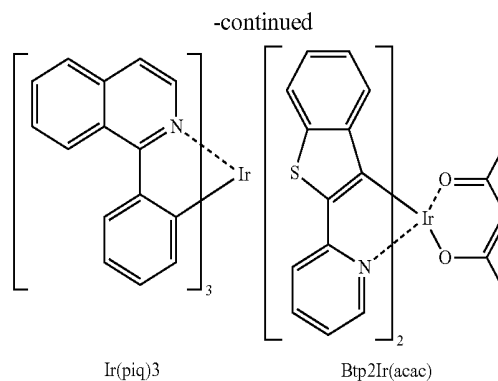
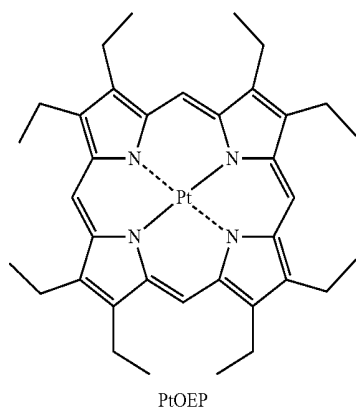


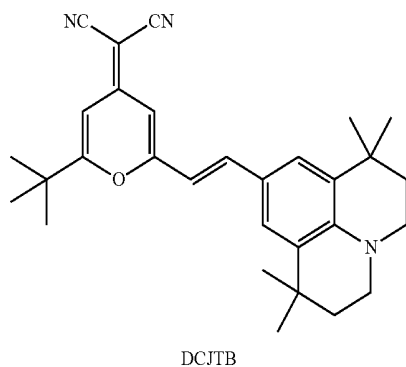
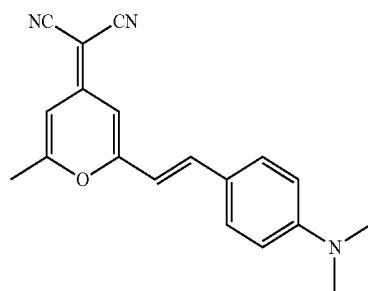
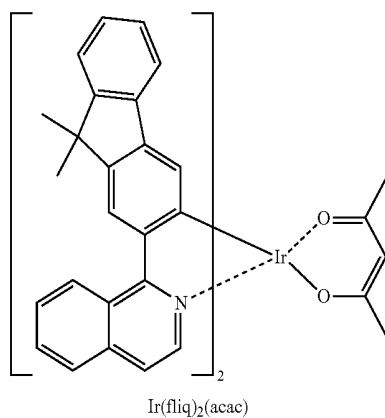
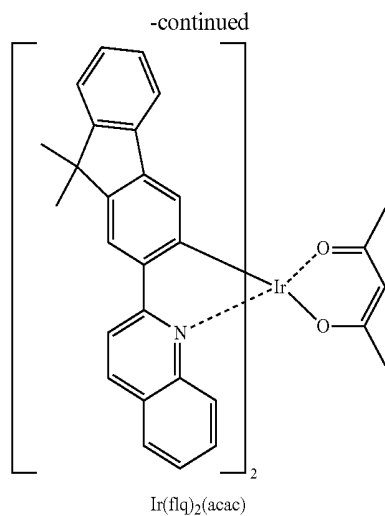
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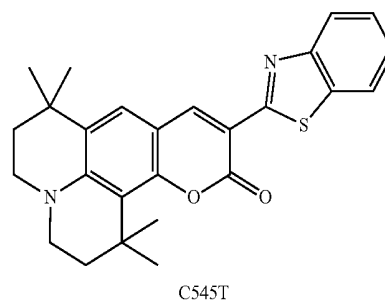
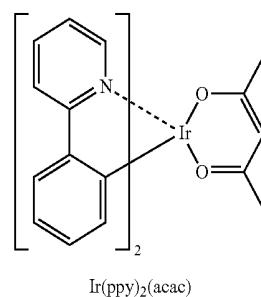
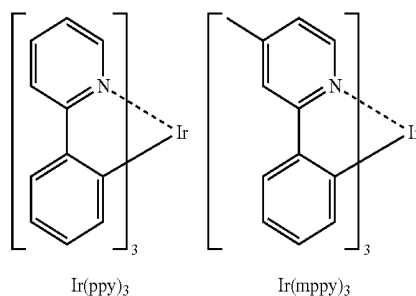
[0110] Non-limiting examples of effective red dopants are PtOEP (Pt(II) octaethylporphine), Ir(piq)₃ (tris(2-phenylisoquinoline)iridium), Btp₂Ir(acac) (bis(2-(2'-benzothienyl)pyridinato-N,C3')iridium(acetylacetonate)), DCM (4-(dicyanomethylene)-2-methyl-6-[p-(dimethylamino)styryl]-4H-pyran), DCJTb (4-(dicyanomethylene)-2-tert-butyl-6-(1,1,7,7,-tetramethyljulolidyl-9-enyl)-4H-pyran).



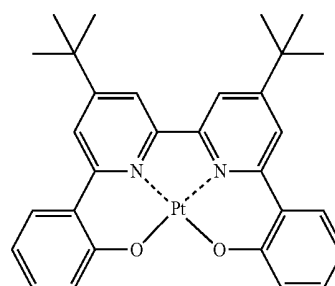
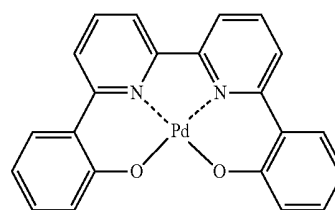


[0111] Non-limiting examples of effective green dopants are $\text{Ir}(\text{ppy})_3$ (tris(2-phenylpyridine) iridium), $\text{Ir}(\text{ppy})_2(\text{acac})$ (bis(2-phenylpyridine)(acetylacetonato)iridium(III)), $\text{Ir}(\text{mppy})_3$ (tris(2-(4-tolyl)phenylpyridine)iridium), and

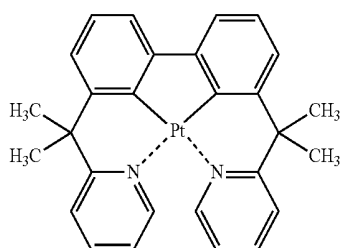
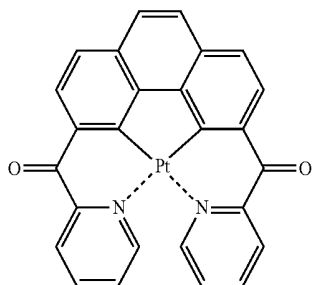
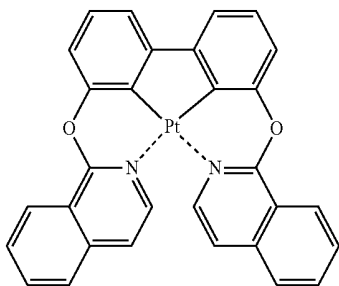
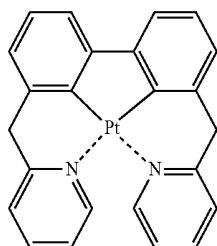
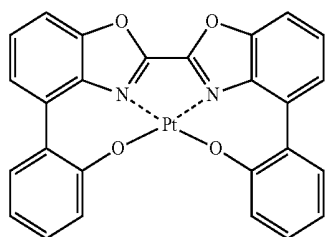
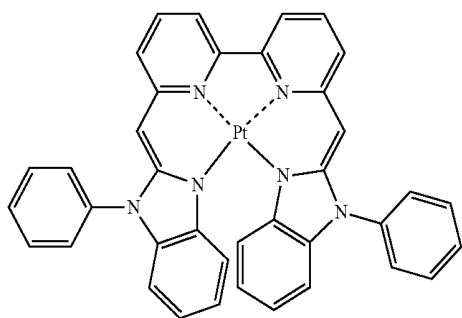
C545T (10-(2-benzothiazolyl)-1,1,7,7-tetramethyl-2,3,6,7-tetrahydro-1H,5H,11H-[1]benzopyrano[6,7,8-ij]-quinoxalin-11-one).



[0112] Non-limiting examples of the dopant that may be used in the EML are Pt complexes represented by Formulae D1-D50:

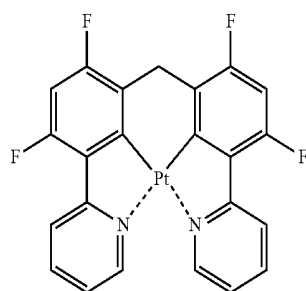


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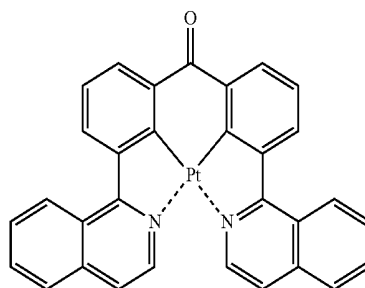
D3

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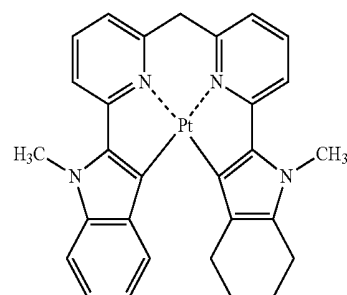
D9

D4



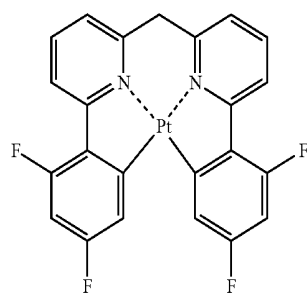
D10

D5



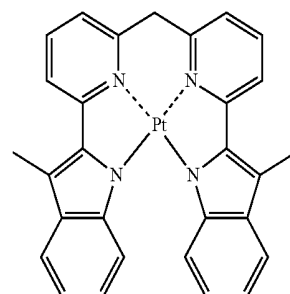
D11

D6



D12

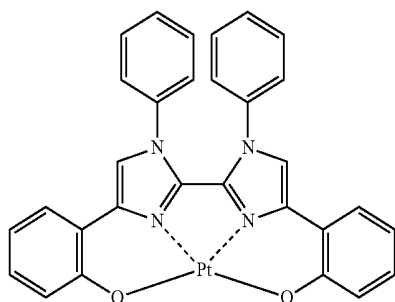
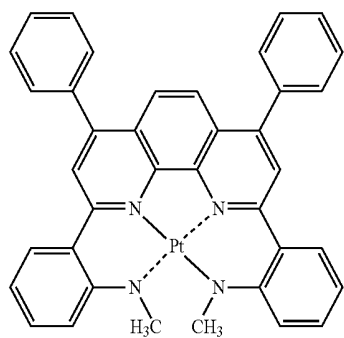
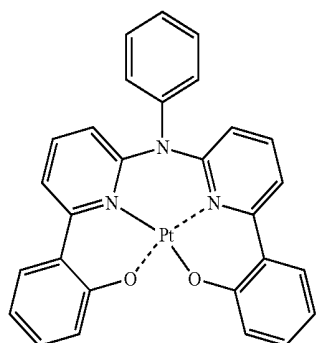
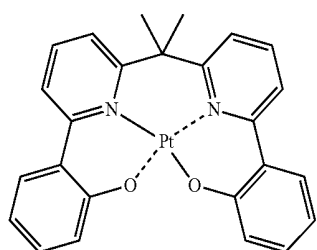
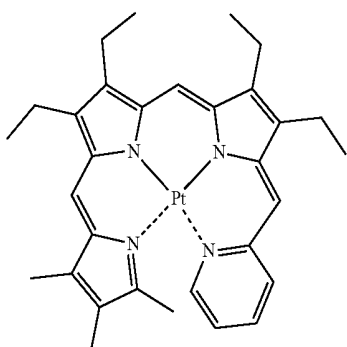
D7



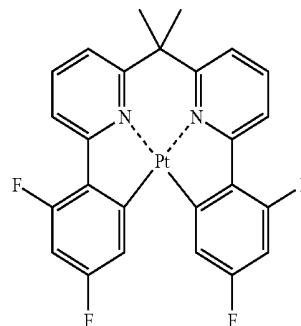
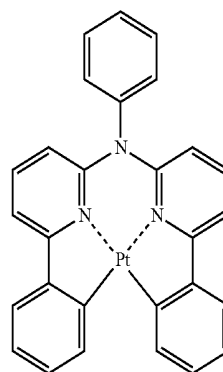
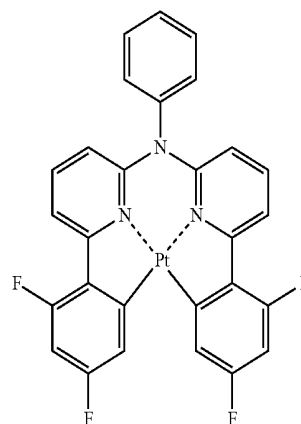
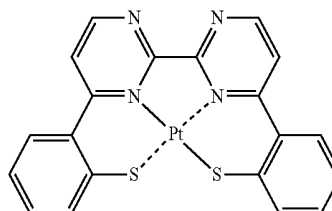
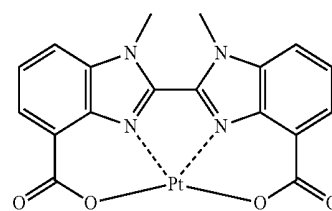
D13

D8

-continued



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D14

D19

D15

D20

D16

D21

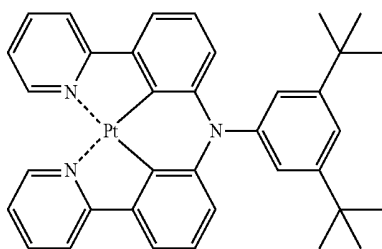
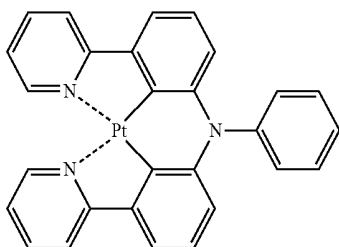
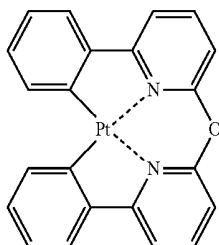
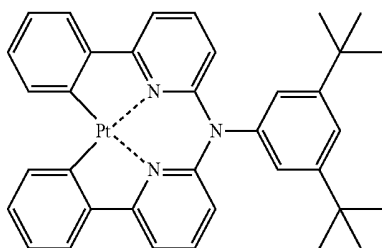
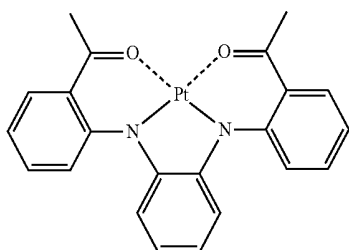
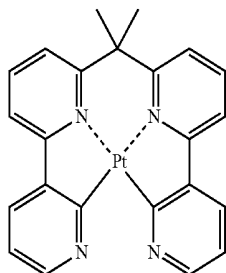
D17

D22

D18

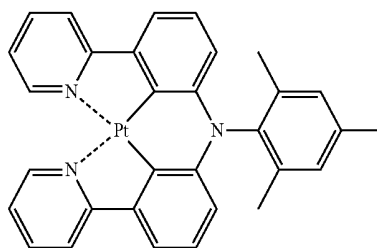
D23

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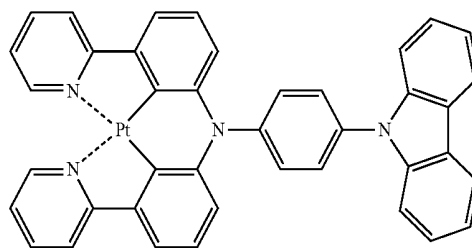
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D24



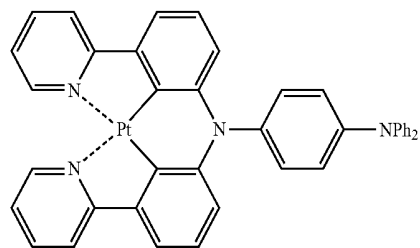
D30

D25



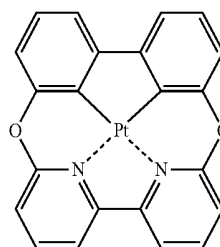
D31

D26



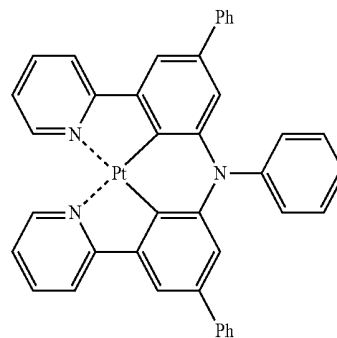
D32

D27



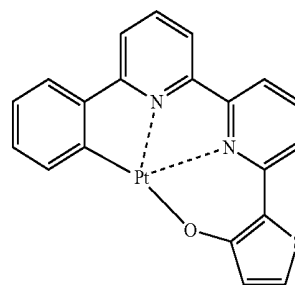
D33

D28



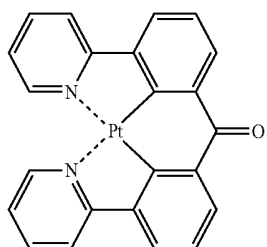
D34

D29



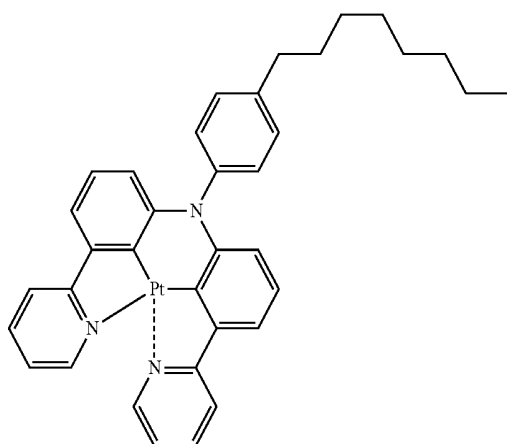
D35

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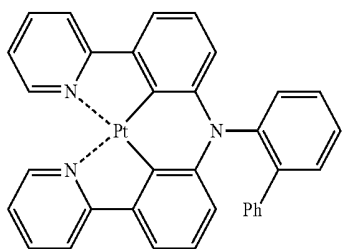
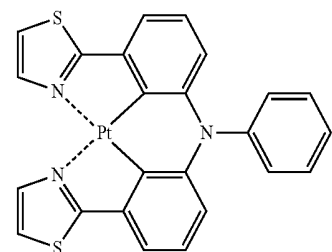
D36

D37

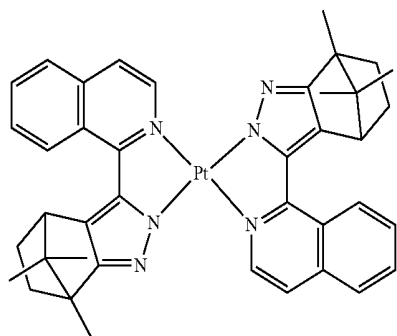


D38

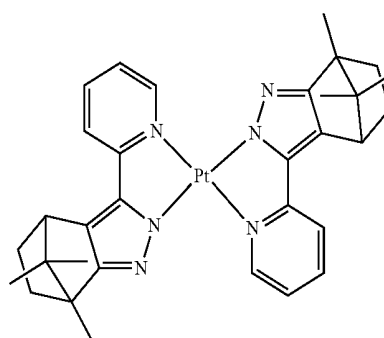
D39



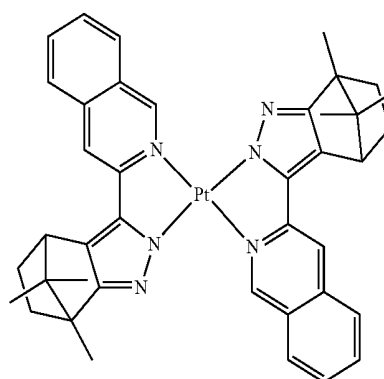
D40



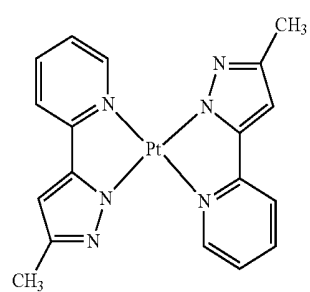
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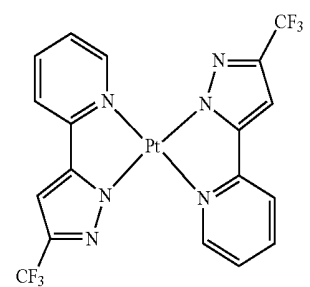
D41



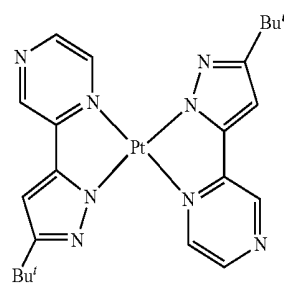
D42



D43

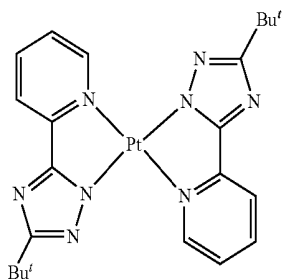


D44



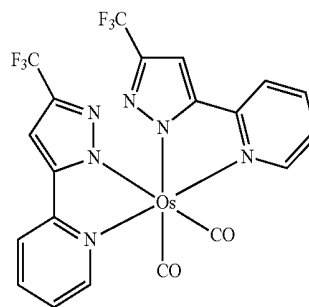
D45

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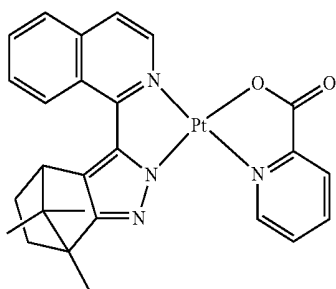


D46

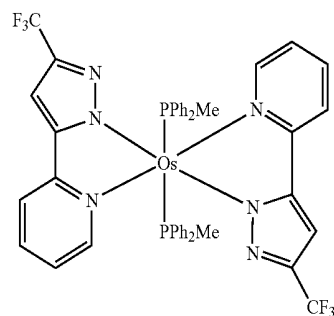
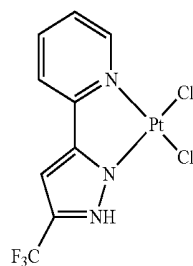
[0113] Non-limiting examples of the dopant that may be used in the EML are Os complexes represented by the following formulae:



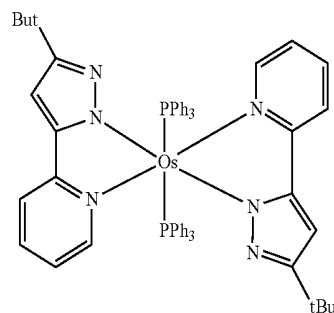
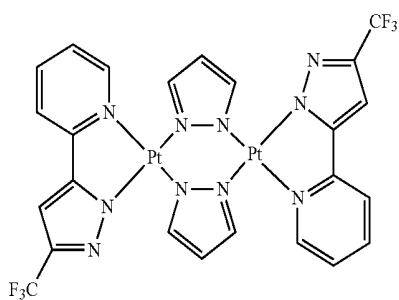
D47

 $\text{Os}(\text{fppz})_2(\text{CO})_2$ 

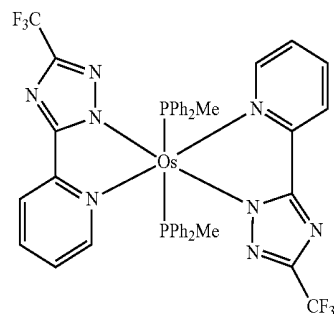
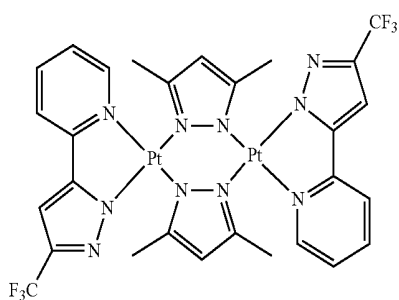
D48

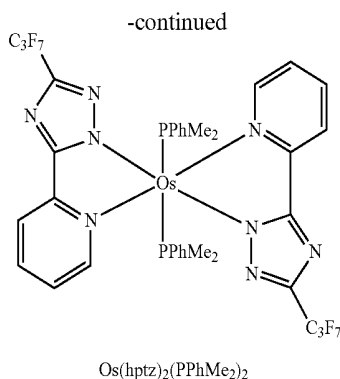
 $\text{Os}(\text{fppz})_2(\text{PPh}_2\text{Me})_2$ 

D49

 $\text{Os}(\text{bppz})_2(\text{PPh}_3)_2$ 

D50

 $\text{Os}(\text{fptz})_2(\text{PPh}_2\text{Me})_2$ 



[0114] When the EML includes both a host and a dopant, the amount of the dopant may be from about 0.01 to about 15 parts by weight based on 100 parts by weight of the host. However, the amount of the dopant is not limited to this range.

[0115] The thickness of the EML may be from about 100 Å to about 1000 Å, and, in some embodiments, may be from about 200 Å to about 600 Å. When the thickness of the EML is within these ranges, the EML may have good light emitting ability without imparting a substantial increase in driving voltage to an OLED including it.

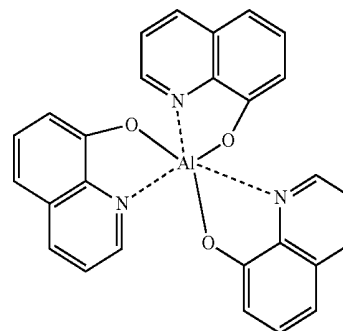
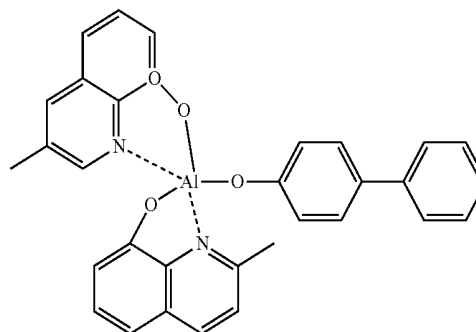
[0116] To prevent diffusion of triplet excitons or holes into the ETL, a hole blocking layer (HBL) may be formed between the HTL and the EML by using one of vacuum deposition, spin coating, casting, Langmuir-Blodgett (LB) deposition, and the like. When the HBL is formed using one of vacuum deposition and spin coating, the conditions for deposition and coating may be similar to those for the formation of the HIL, although the conditions for deposition and coating may vary according to the material that is used to form the HBL. Any effective hole-blocking material may be used. Non-limiting examples of hole-blocking materials are oxadiazole derivatives, triazole derivatives, and phenanthroline derivatives. For example, 2,9-dimethyl-4,7-diphenyl-1,10-phenanthroline (BCP) may be used as a material for forming the HBL.

[0117] The thickness of the HBL may be from about 50 Å to about 1000 Å, and in some embodiments, from about 100 Å to about 300 Å. When the thickness of the HBL is within these ranges, the HBL may have improved hole blocking ability without imparting a substantial increase in driving voltage to an OLED including it.

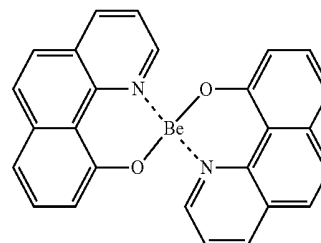
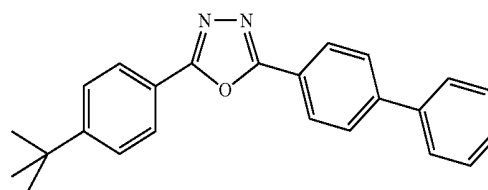
[0118] Then, an ETL may be formed on the HBL or EML by one of vacuum deposition, spin coating, casting, and the like. When the ETL is formed using one of vacuum deposition and spin coating, the deposition and coating conditions may be similar to those for the formation of the HIL, though the deposition and coating conditions may vary according to the material that is used to form the ETL. As a material for forming the ETL, the condensed cyclic compound of Formula 1 or any material that may stably transport electrons injected from an electron injecting electrode (cathode) may be used.

[0119] Non-limiting examples of widely known ETL materials are quinoline derivatives, such as Alq₃ (tris(8-quinolinolate)aluminum), BCP (2,9-dimethyl-4,7-diphenyl-1,10-phenanthroline), Bphen (4,7-diphenyl-1,10-phenanthroline; 4,7-diphenyl-1,10-phenanthroline), TAZ (3-(4-biphenyl)-4-phenyl-5-tert-butylphenyl-1,2,4-triazole), NTAZ (4-(Naphthalen-1-yl)-3,5-diphenyl-4H-1,2,4-triazole), tBu-PBD (2-(4-biphenyl)-5-(4-tert-butylphenyl)-1,3,4-

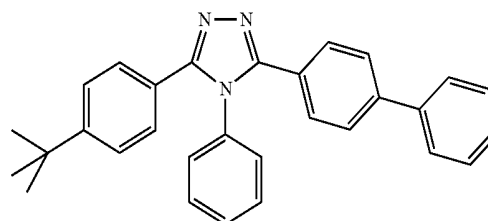
oxadiazole, BALq (see the following formula), Beq₂ (beryllium bis(benzoquinolin-10-olate), ADN (9,10-di(naphthalene-2-yl) anthracene), Compound 501, and Compound 502.

Alq₃

BALq

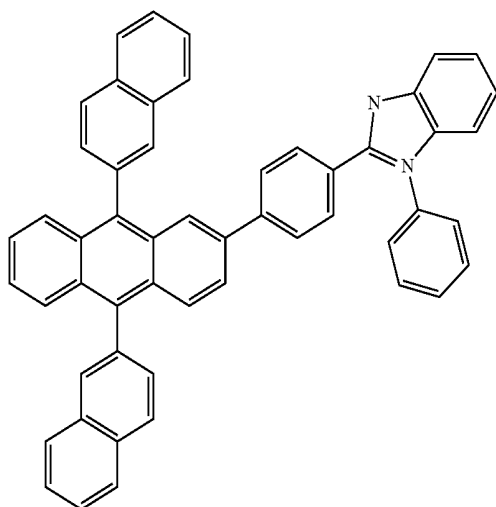
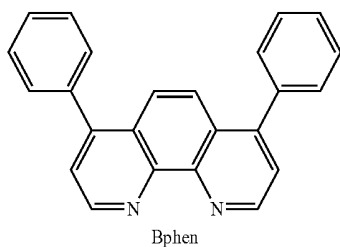
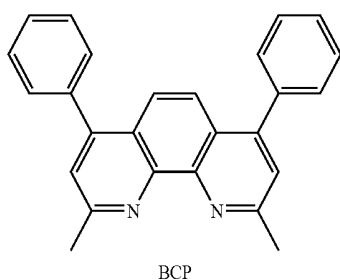
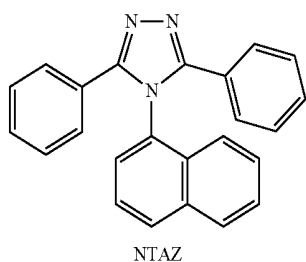
Beq₂

tBu-PBD



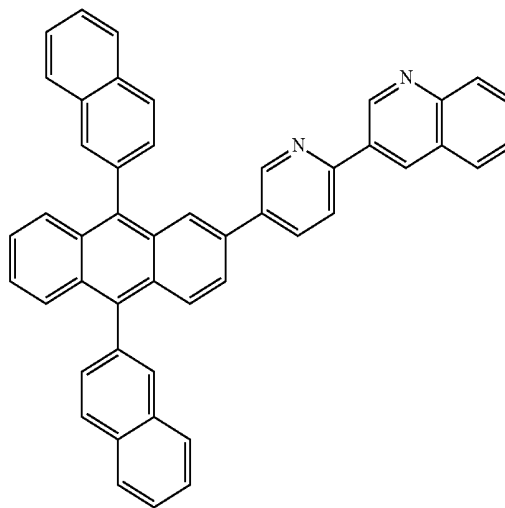
TAZ

-continued



-continued

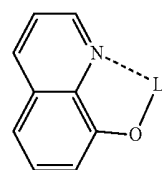
502



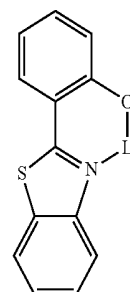
[0120] The thickness of the ETL may be from about 100 Å to about 1,000 Å, and, in some embodiments, may be from about 150 Å to about 500 Å. When the thickness of the ETL is within these ranges, the ETL may have satisfactory electron transporting ability without imparting a substantial increase in driving voltage to an OLED including it.

In some embodiments, the ETL may include an electron-transporting organic compound as described above and a metal-containing material. The metal-containing material may include a lithium (Li) complex. Non-limiting examples of the Li complex are lithium quinolate (LiQ) and Compound 503 below:

LiQ



503



[0121] Then, an EIL, which facilitates injection of electrons from the cathode, may be formed on the ETL. Any suitable electron-injecting material may be used to form the EIL.

[0122] Non-limiting examples of materials for forming the EIL are LiF, NaCl, CsF, Li₂O, and BaO, which are known in the art. The deposition and coating conditions for forming the EIL 18 may be similar to those for the formation of the HIL,

though the deposition and coating conditions may vary according to the material that is used to form the EIL 18.

[0123] The thickness of the EIL may be from about 1 Å to about 100 Å, and, in some embodiments, may be from about 3 Å to about 90 Å. When the thickness of the EIL is within these ranges, the EIL may have satisfactory electron injection ability without imparting a substantial increase in driving voltage to an OLED including it.

[0124] The second electrode 17 is disposed on the organic layer 15. The second electrode 17 may be a cathode that is an electron injection electrode. A material for forming the second electrode 17 may be one of a metal, an alloy, an electroconductive compound that has a low work function, and a mixture thereof. In this regard, the second electrode 17 may be formed of one of lithium (Li), magnesium (Mg), aluminum (Al), aluminum (Al)-lithium (Li), calcium (Ca), magnesium (Mg)-indium (In), magnesium (Mg)-silver (Ag), and the like, and may be formed as a thin film type transmission electrode. In some embodiments, to manufacture a top-emission light-emitting device, the transmission electrode may be formed of one of indium tin oxide (ITO) and indium zinc oxide (IZO).

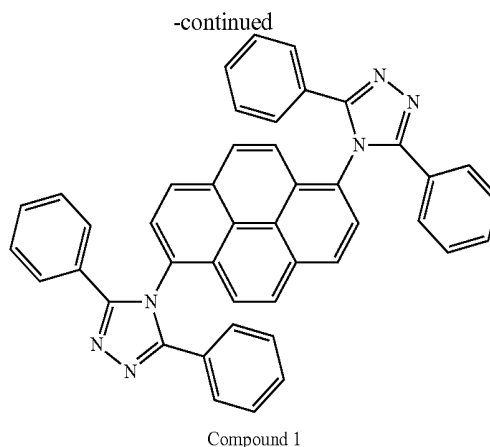
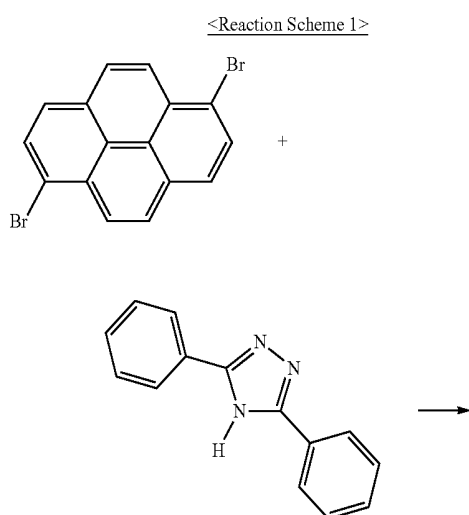
[0125] Hereinafter, the present invention will be described in detail with reference to the following synthesis examples and other examples. However, these examples are for illustrative purposes only and are not intended to limit the scope of the present invention.

SYNTHESIS EXAMPLE

Synthesis Example 1

Synthesis of Compound 1

[0126]



[0127] Quantities of 3.6 g (10 mmol) of 1,6-dibromopyrene, 6.6 g (30 mmol) of 3,5-diphenyl-4H-1,2,4-triazole, 180 mg (0.8 mol) of palladium acetate ($\text{Pd}(\text{OAc})_2$), 660 mg (4.0 mmol) of tri-tert-butylphosphine ($\text{P}(\text{t-Bu})_3$), and 5.4 g (60 mmol) of sodium t-butoxide were added to 100 ml of toluene, and then refluxed in a nitrogen atmosphere for about 12 hours. After completion of the reaction, the solvent was removed by evaporation. The resultant residue was washed with 500 ml of methylene chloride and 500 ml of water. Then, an organic layer was collected and dried using anhydrous magnesium sulfate, followed by recrystallization and silica gel chromatography to obtain 3.7 g of Compound 1 (Yield: 58%).

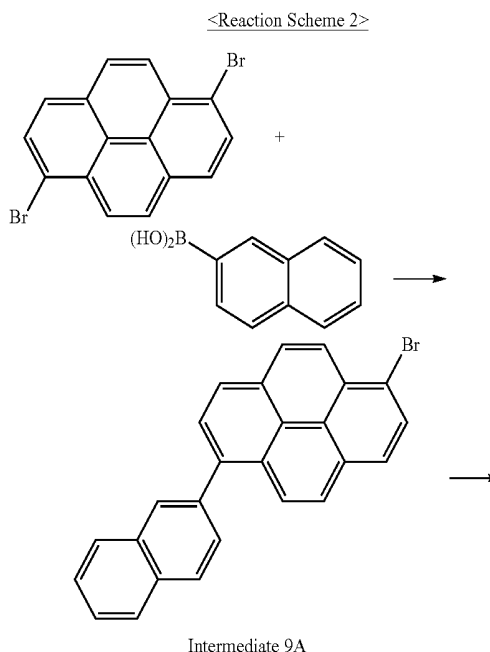
[0128] $^1\text{H-NMR}$ (CDCl_3 , 300 MHz, ppm): 8.3-8.2 (m, 8H), 8.0-7.8 (m, 4H), 7.7-7.6 (m, 4H), 7.5-7.4 (m, 12H)

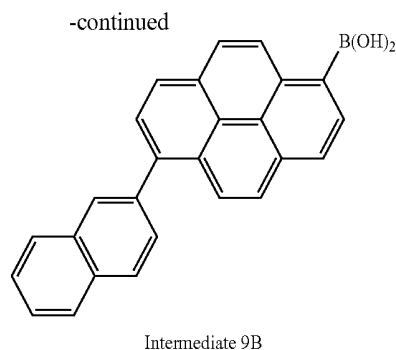
[0129] MS (MALDI-TOF) m/z : 640 $[\text{M}]^+$.

Synthesis Example 2

Synthesis of Compound 9

[0130]



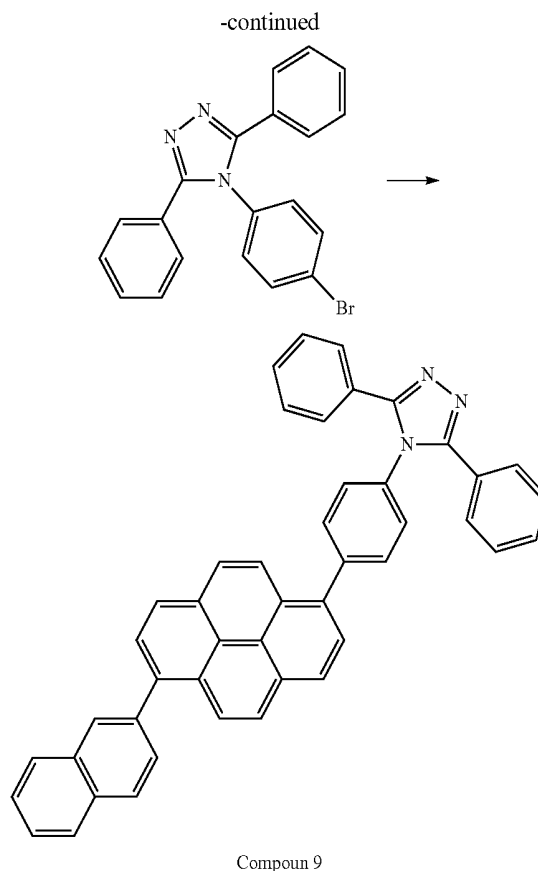
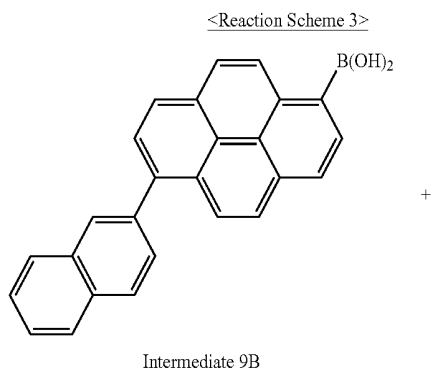


[0131] Synthesis of Intermediate 9A

[0132] Quantities of 3.6 g (10 mmol) of 1,6-dibromopyrene, 2.1 g (12 mmol) of 2-naphthyl boronic acid, 0.46 g (0.4 mmol) of $\text{Pd}(\text{PPh}_3)_4$, 6 mL of a 2M K_2CO_3 aqueous solution, 25 mL of toluene, and 13 mL of ethanol were combined and refluxed in a nitrogen atmosphere for about 12 hours while stirring. The resulting product was washed with distilled water, and an organic component was extracted with ethyl acetate (EA). The extracted organic component was dried using anhydrous MgSO_4 , and then distilled under reduced pressure. The resulting product was subjected to column separation to obtain 3.6 g (88%) of Intermediate 9A.

[0133] Synthesis of Intermediate 9B

[0134] A quantity of 3.6 g (8.8 mmol) of Intermediate 9A was dissolved in a flask containing 100 mL of tetrahydrofuran at room temperature. After the temperature of the flask was cooled down to about -78°C ., 6.2 mL (10.0 mol) of n-butyl lithium was slowly dropwise added to the solution, and then 2.6 mL (11.0 mol) of triisopropyl borate was then slowly dropwise added thereto, while the temperature was maintained. Afterward, the temperature of the flask was slowly increased to room temperature overnight for reaction. After completion of the reaction, a 1N-HCl aqueous solution was added to the reaction solution until the pH reached 2 to acidify the reaction solution. An organic layer was extracted from the acidified reaction solution using ethyl acetate, and the ethyl acetate extracts were then washed with purified water. After separating the ethyl acetate from the organic layer, the organic layer was dried using anhydrous magnesium sulfate and filtered. The filtrate was concentrated and then recrystallized with dichloromethane and n-hexane to obtain 2.4 g (Yield 74%) of Intermediate 9B.



[0135] A quantity of 3.2 g of Compound 9 (Yield 81%) was synthesized in the same manner as the method of synthesizing Intermediate 9A, except that Intermediate 9B and 4-(4-bromophenyl)-3,5-diphenyl-4H-1,2,4-triazole, instead of 2-naphthyl boronic acid and 1,6-dibromopyrene, were used.

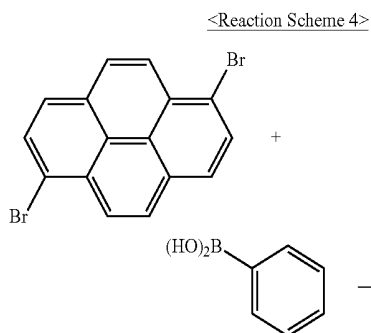
[0136] $^1\text{H-NMR}$ (CDCl_3 , 300 MHz, ppm): 8.3-8.2 (m, 5H), 8.0-7.9 (m, 6H), 7.8-7.7 (m, 9H), 7.6-7.4 (m, 9H).

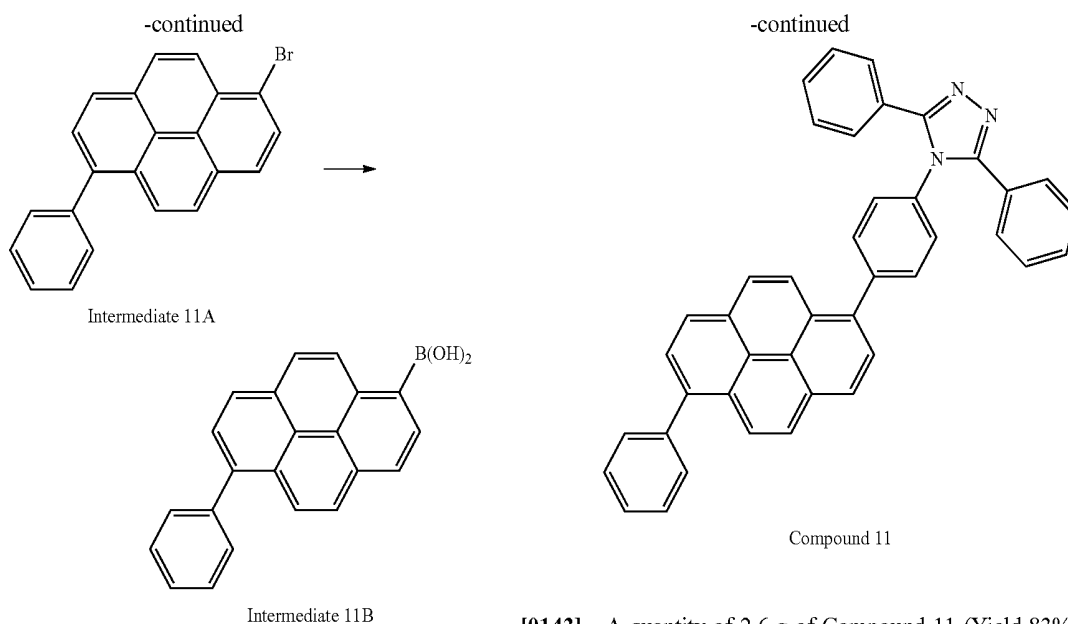
[0137] MS (MALDI-TOF) m/z : 623 $[\text{M}]^+$.

Synthesis Example 3

Synthesis of Compound 11

[0138]





[0139] Synthesis of Intermediate 11A

[0140] A quantity of 2.8 g of Intermediate 11A (Yield 78%) was synthesized in the same manner as the method of synthesizing Intermediate 9A, except that phenyl boronic acid, instead of 2-naphthyl boronic acid, was used.

[0141] Synthesis of Intermediate 11B

[0142] A quantity of 1.7 g of Intermediate 11B (Yield 70%) was synthesized in the same manner as the method of synthesizing Intermediate 9B, except that Intermediate 11A, instead of Intermediate 9A, was used.

[0143] A quantity of 2.6 g of Compound 11 (Yield 83%) was synthesized in the same manner as the method of synthesizing Compound 9, except that Intermediate 11B, instead of Intermediate 9B, was used.

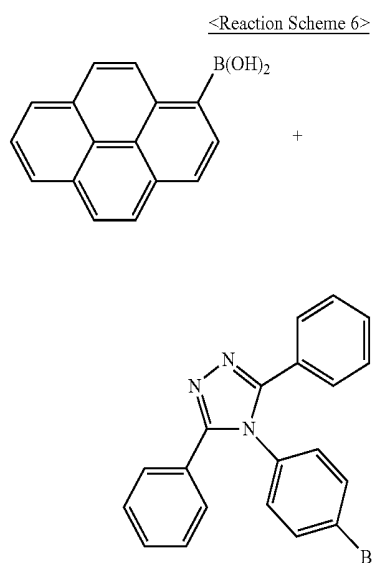
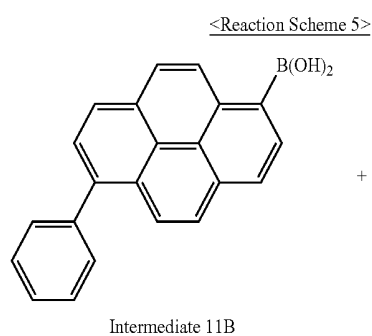
[0144] ¹H-NMR (CDCl₃, 300 MHz, ppm): 8.3-8.2 (m, 5H), 8.1-8.0 (m, 3H), 7.8-7.7 (m, 10H), 7.5-7.4 (m, 9H).

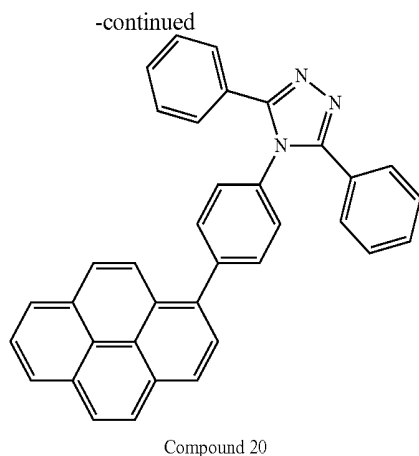
[0145] MS (MALDI-TOF) m/z: 573 [M]⁺.

Synthesis Example 4

Synthesis of Compound 20

[0146]





[0147] A quantity of 3.7 g of Compound 20 (Yield 75%) was synthesized in the same manner as the method of synthesizing Intermediate 9, except that 1-pyrenyl boronic acid, instead of Intermediate 9B, was used.

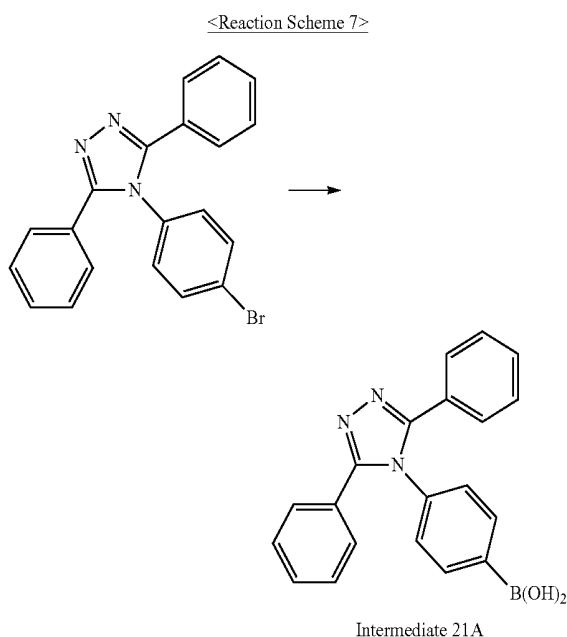
[0148] ¹H-NMR (CDCl₃, 300 MHz, ppm): 8.3-8.0 (m, 7H), 7.9-7.7 (m, 10H), 7.5-7.4 (m, 6H).

[0149] MS (MALDI-TOF) m/z: 497 [M]⁺.

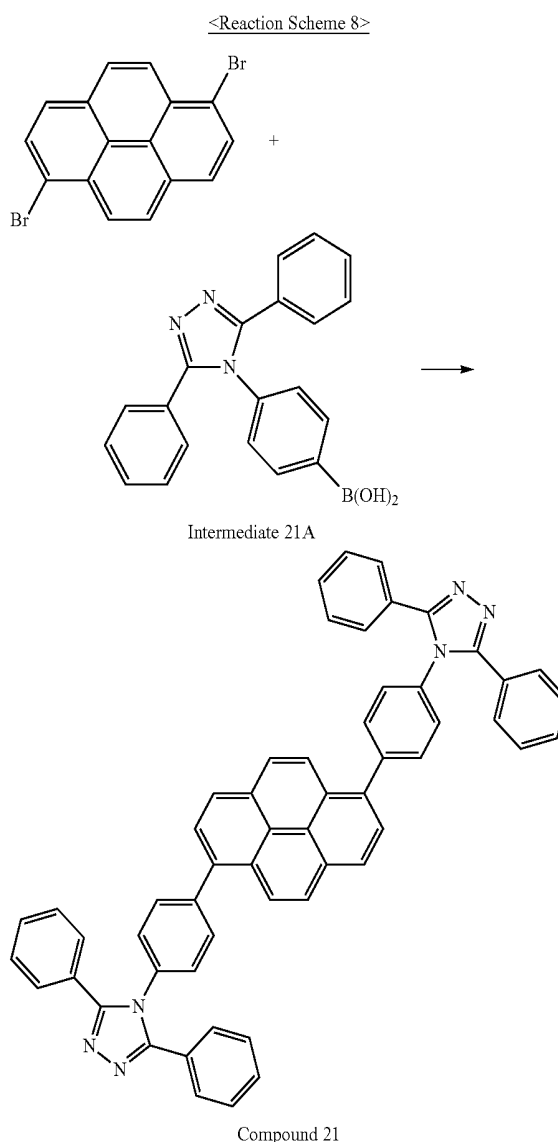
Synthesis Example 5

Synthesis of Compound 21

[0150]



[0151] A quantity of 9.3 g of Intermediate 21A (Yield 68%) was synthesized in the same manner as the method of synthesizing Intermediate 9B, except that 4-(4-bromophenyl)-3,5-diphenyl-4H-1,2,4-triazole, instead of Intermediate 9A, was used.



[0152] A quantity of 4.3 g of Compound 21 (Yield 54%) was synthesized in the same manner as the method of synthesizing Intermediate 9, except that Intermediate 21A and 1,6-dibromopyrene, instead of Intermediate 9B and 4-(4-bromophenyl)-3,5-diphenyl-4H-1,2,4-triazole, were used.

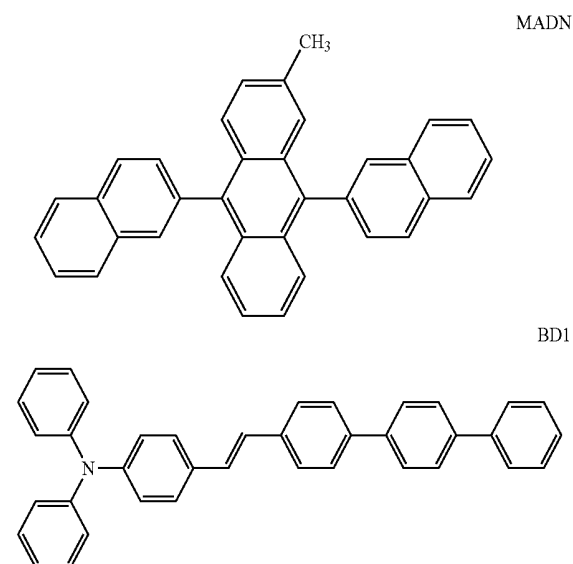
[0153] ¹H-NMR (CDCl₃, 300 MHz, ppm): 8.3-8.2 (m, 8H), 8.1-8.0 (m, 4H), 7.9-7.7 (m, 12H), 7.5-7.4 (m, 12H).

[0154] MS (MALDI-TOF) m/z: 792 [M]⁺.

Example 1

[0155] A 15 Ω/cm² (1200 Å) ITO glass substrate (available from Corning Co.) was cut to a size of 50 mm×50 mm×0.5 mm, ultrasonically washed with isopropyl alcohol for 5 minutes and then with pure water for 5 minutes, and washed again with UV-generated ozone for 30 minutes. m-MTDATA was vacuum-deposited on the ITO glass substrate to form a HIL having a thickness of 600 Å on the anode, and then α-NPD was vacuum-deposited on the HIL to form a HTL having a thickness of 300 Å. (E)-4-(2-([1,1':4',1''-terphenyl-4-yl]vinyl)-N,N-diphenylaniline (BD1) and 2-methyl-9,10-di(naphthalene-2-yl)anthracene (MADN) as represented by the

following formulae were vacuum-deposited as a dopant and a host, respectively, on the HTL at a deposition rate of about 0.05 Å/sec and about 1 Å/sec, respectively, to form a blue EML having a thickness of about 200 Å.



[0156] Compound 1 was vacuum-deposited on the EML to form an ETL having a thickness of 300 Å. LiF was vacuum-deposited on the ETL to form an EIL having a thickness of 10 Å and Al was vacuum-deposited on the EIL to form a cathode having a thickness of 3,000 Å, thereby completing the manufacture of an organic light-emitting device.

Example 2

[0157] An organic light-emitting device was manufactured in the same manner as in Example 1, except that Compound 9, instead of Compound 1, was used as an ETL material.

Example 3

[0158] An organic light-emitting device was manufactured in the same manner as in Example 1, except that Compound 11, instead of Compound 1, was used as an ETL material.

Example 4

[0159] An organic light-emitting device was manufactured in the same manner as in Example 1, except that Compound 20, instead of Compound 1, was used as an ETL material.

Example 5

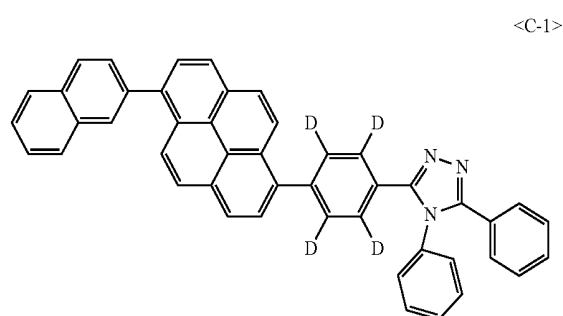
[0160] An organic light-emitting device was manufactured in the same manner as in Example 1, except that Compound 21, instead of Compound 1, was used as an ETL material.

Comparative Example 1

[0161] An organic light-emitting device was manufactured in the same manner as in Example 1, except that Alq₃, instead of Compound 1, was used as an ETL material.

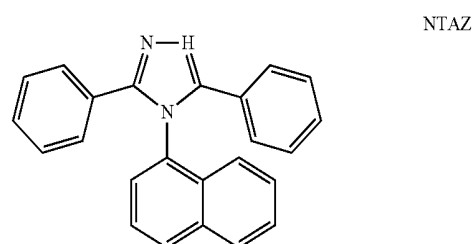
Comparative Example 2

[0162] An organic light-emitting device was manufactured in the same manner as in Example 1, except that Compound C-1 below, instead of Compound 1, was used as an ETL material.



Comparative Example 3

[0163] An organic light-emitting device was manufactured in the same manner as in Example 1, except that NTAZ, instead of Compound 1, was used as an ETL material.



Evaluation Example

[0164] Driving voltages, current densities, luminance, efficiencies, emitting-light colors, half-life spans of the organic light-emitting devices of Examples 1 to 5 and Comparative Examples 1 to 3 were measured using a PR650 (Spectroscan) Source Measurement Unit. (available from Photo Research, Inc.). The results are shown in Table 1 below.

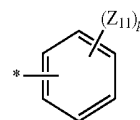
TABLE 1

	EML	ETL	Luminance (cd/m ²)	Current density (mA/cm ²)	Driving voltage (V)	Color coordinates	Half-life (T ₈₀ , hr) ¹
Example 1	BD1/MADN	Compound 1	700	13	4.9	(0.15, 0.12)	236
Example 2	BD1/MADN	Compound 9	700	13	4.8	(0.15, 0.11)	268

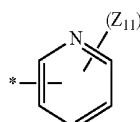
(where Q_1 to Q_5 are each independently one of a C_1 - C_{60} alkyl group, a C_1 - C_{60} alkoxy group, a C_6 - C_{60} aryl group, and a C_2 - C_{60} heteroaryl group).

2. The condensed cyclic compound of claim 1, Ar_1 and Ar_2 being each independently one of a hydrogen atom, a substituted or unsubstituted phenyl group, a substituted or unsubstituted biphenyl group, a substituted or unsubstituted terphenyl group, a substituted or unsubstituted pentaphenyl group, a substituted or unsubstituted naphthyl group, a substituted or unsubstituted anthryl group, a substituted or unsubstituted pentalenyl group, a substituted or unsubstituted indenyl group, a substituted or unsubstituted azulenyl group, a substituted or unsubstituted indacenyl group, a substituted or unsubstituted acenaphthyl group, a substituted or unsubstituted heptalenyl group, a substituted or unsubstituted phenalenyl group, a substituted or unsubstituted fluorenyl group, a substituted or unsubstituted phenanthrenyl group, a substituted or unsubstituted fluoranthenyl group, a substituted or unsubstituted pyrenyl group, a substituted or unsubstituted naphthacenyl group, a substituted or unsubstituted chrysenyl group, a substituted or unsubstituted triphenylenyl group, a substituted or unsubstituted perylenyl group, a substituted or unsubstituted picenyl group, a substituted or unsubstituted hexacenyl group, a substituted or unsubstituted spiro-fluorenyl group, a substituted or unsubstituted phenoxy group, a substituted or unsubstituted pyrrolyl group, a substituted or unsubstituted furyl group, a substituted or unsubstituted pyrazolyl group, a substituted or unsubstituted imidazolyl group, a substituted or unsubstituted oxazolyl group, a substituted or unsubstituted isoxazolyl group, a substituted or unsubstituted triazolyl group, a substituted or unsubstituted tetrazolyl group, a substituted or unsubstituted oxadiazolyl group, a substituted or unsubstituted pyridyl group, a substituted or unsubstituted pyrimidinyl group, a substituted or unsubstituted pyrazinyl group, a substituted or unsubstituted pyridazinyl group, a substituted or unsubstituted triazinyl group, a substituted or unsubstituted pyranyl group, a substituted or unsubstituted thiophenyl group, a substituted or unsubstituted thiazolyl group, a substituted or unsubstituted isothiazolyl group, a substituted or unsubstituted indolyl group, a substituted or unsubstituted isoindolyl group, a substituted or unsubstituted indolizynyl group, a substituted or unsubstituted benzofuryl group, a substituted or unsubstituted isobenzofuryl group, a substituted or unsubstituted indazolyl group, a substituted or unsubstituted benzimidazolyl group, a substituted or unsubstituted benzoxazolyl group, a substituted or unsubstituted benzisoxazolyl group, a substituted or unsubstituted imidazopyridyl group, a substituted or unsubstituted purinyl group, a substituted or unsubstituted quinolyl group, a substituted or unsubstituted isoquinolyl group, a substituted or unsubstituted phthalazinyl group, a substituted or unsubstituted quinazolinyl group, a substituted or unsubstituted quinoxalinyl group, a substituted or unsubstituted naphthyridinyl group, a substituted or unsubstituted cinnolinyl group, a substituted or unsubstituted benzothienophenyl group, a substituted or unsubstituted benzothiazolyl group, a substituted or unsubstituted carbazolyl group, a substituted or unsubstituted pyridoindolyl group, a substituted or unsubstituted dibenzofuryl group, a substituted or unsubstituted phenanthridinyl group, a substituted or unsubstituted benzoquinolyl group, a substituted or unsubstituted phenazinyl group, and a substituted or unsubstituted dibenzothiophenyl group.

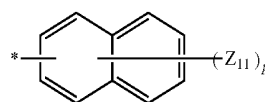
3. The condensed cyclic compound of claim 1, Ar_1 and Ar_2 being each independently one of a hydrogen atom and a substituent represented by one of Formulae 2A to 2G below:



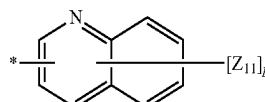
Formula 2A



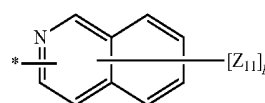
Formula 2B



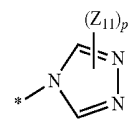
Formula 2C



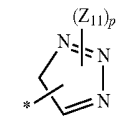
Formula 2D



Formula 2E



Formula 2F



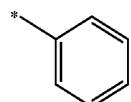
Formula 2G

Z_{11} being one of a hydrogen atom, a halogen atom, a hydroxy group, a cyano group, a methyl group, an ethyl group, a propyl group, a butyl group, a methoxy group, an ethoxy group, a phenyl group, a naphthyl group, an anthryl group, a pyridyl group, a fluorenyl group, and a quinolyl group, a plurality of Z_{11} s being identical to or different from each other;

p being an integer selected from 1 to 7; and

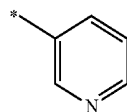
* indicates a binding site.

4. The condensed cyclic compound of claim 1, Ar_1 and Ar_2 being each independently a group represented by one of Formulae 3A to 3J, at least one of Ar_1 and Ar_2 being a group represented by Formula 3J:

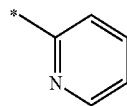


Formula 3A

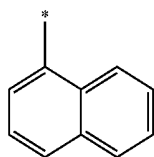
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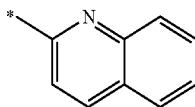
Formula 3B



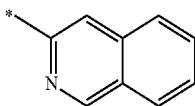
Formula 3C



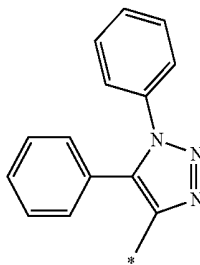
Formula 3E



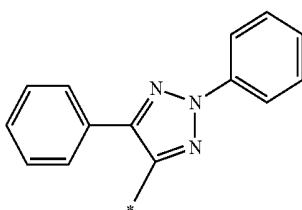
Formula 3F



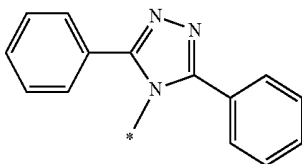
Formula 3G



Formula 3H



Formula 3I



Formula 3J

* in Formulae 3A to 3J indicating a binding site.

5. The condensed cyclic compound of claim 1, L_1 and L_2 being each independently one of a substituted or unsubstituted phenylene group, a substituted or unsubstituted biphenylene group, a substituted or unsubstituted terphenylene group, a substituted or unsubstituted pentaphenylene group, a substituted or unsubstituted naphthyl group, a substituted or unsubstituted pentalenylene group, a substituted or unsubstituted indenylene group, a substituted or unsubstituted azulene group, a substituted or unsubstituted indacenyl group,

a substituted or unsubstituted acenaphthyl group, a substituted or unsubstituted heptalenylene group, a substituted or unsubstituted phenalenylene group, a substituted or unsubstituted fluorenylene group, a substituted or unsubstituted phenanthrenylene group, a substituted or unsubstituted anthryl group, a substituted or unsubstituted fluoranthrenylene group, a substituted or unsubstituted pyrenylene group, a substituted or unsubstituted naphthacenylene group, a substituted or unsubstituted chrysenylene group, a substituted or unsubstituted triphenylenylene group, a substituted or unsubstituted perylenylene group, a substituted or unsubstituted picenylene group, a substituted or unsubstituted hexacacenylene group, a substituted or unsubstituted spiro-fluorenylene group, a substituted or unsubstituted phenoxy group, a substituted or unsubstituted pyrrolyl group, a substituted or unsubstituted furyl group, a substituted or unsubstituted pyrazolyl group, a substituted or unsubstituted imidazolyl group, a substituted or unsubstituted oxazolyl group, a substituted or unsubstituted isoxazolyl group, a substituted or unsubstituted triazolyl group, a substituted or unsubstituted tetrazolyl group, a substituted or unsubstituted oxadiazolyl group, a substituted or unsubstituted pyridyl group, a substituted or unsubstituted pyrimidinylene group, a substituted or unsubstituted pyrazinylene group, a substituted or unsubstituted pyridazinylene group, a substituted or unsubstituted triazinylene group, a substituted or unsubstituted pyranylene group, a substituted or unsubstituted thiophenylene group, a substituted or unsubstituted thiazolyl group, a substituted or unsubstituted isothiazolyl group, a substituted or unsubstituted indolyl group, a substituted or unsubstituted isoindolyl group, a substituted or unsubstituted indolizinylene group, a substituted or unsubstituted benzofuryl group, a substituted or unsubstituted isobenzofuryl group, a substituted or unsubstituted indazolyl group, a substituted or unsubstituted benzimidazolyl group, a substituted or unsubstituted benzoxazolyl group, a substituted or unsubstituted benzisoxazolyl group, a substituted or unsubstituted imidazopyridyl group, a substituted or unsubstituted purinylene group, a substituted or unsubstituted quinolyl group, a substituted or unsubstituted isoquinolyl group, a substituted or unsubstituted phthalazinylene group, a substituted or unsubstituted quinazolinylene group, a substituted or unsubstituted quinoxalinylene group, a substituted or unsubstituted naphthyridinylene group, a substituted or unsubstituted cinnolinylene group, a substituted or unsubstituted benzothienophenylene group, a substituted or unsubstituted benzothiazolyl group, a substituted or unsubstituted carbazolyl group, a substituted or unsubstituted pyridoindolyl group, a substituted or unsubstituted dibenzofuryl group, a substituted or unsubstituted phenanthridinylene group, a substituted or unsubstituted benzoquinolyl group, a substituted or unsubstituted phenazinylene group, and a substituted or unsubstituted dibenzothienophenylene group.

6. The condensed cyclic compound of claim 1, L_1 and L_2 being each independently one of a substituted or unsubstituted phenylene group, a substituted or unsubstituted naphthyl group, a substituted or unsubstituted pyridyl group, a substituted or unsubstituted pyrimidinylene group, a substituted or unsubstituted pyrazinylene group, and a substituted or unsubstituted pyridazinylene group.

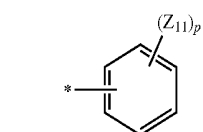
7. The condensed cyclic compound of claim 1, R_1 to R_8 being each independently one of a hydrogen atom, a halogen atom, a hydroxyl group, a cyano group, a nitro group, an amino group, an amidino group, a hydrazine, a hydrazone, a

carboxyl group or a salt thereof, a sulfonic acid group or a salt thereof, a phosphoric acid group or a salt thereof, a C_1 - C_{20} alkyl group, and a C_1 - C_{20} alkoxy group, a phenyl group, a naphthyl group, an anthryl group, a fluorenyl group, a dibenzofuranyl group, and a dibenzothiophenyl group; and

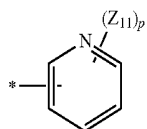
a C_1 - C_{20} alkyl group, a C_1 - C_{20} alkoxy group, a phenyl group, a naphthyl group, an anthryl group, a fluorenyl group, a dibenzofuranyl group, and a dibenzothiophenyl group that are substituted with at least one of a halogen atom, a hydroxyl group, a cyano group, a nitro group, an amino group, an amidino group, a hydrazine, a hydrazone, a carboxyl group or a salt thereof, a sulfonic acid group or a salt thereof, and a phosphoric acid group or a salt thereof.

8. The condensed cyclic compound of claim 1, R_1 to R_8 being each independently one of a hydrogen atom, a halogen atom, a methyl group, an ethyl group, a propyl group, a butyl group, a methoxy group, an ethoxy group, a propoxy group, a butoxy group, and a pentoxy group.

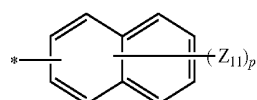
9. The condensed cyclic compound of claim 1, Ar_1 and Ar_2 being each independently one of a hydrogen atom and a substituent represented by one of Formulae 2A to 2G below:



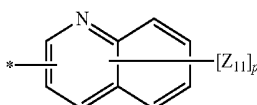
Formula 2A



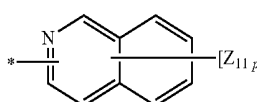
Formula 2B



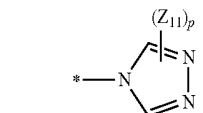
Formula 2C



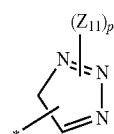
Formula 2D



Formula 2E



Formula 2F



Formula 2G

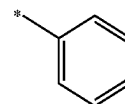
Z_{11} in Formulae 2A to 2G being one of a hydrogen atom, a halogen atom, a hydroxy group, a cyano group, a methyl group, an ethyl group, a propyl group, a butyl group, a methoxy group, an ethoxy group, a phenyl group, a

naphthyl group, an anthryl group, a pyridyl group, a fluorenyl group, and a quinolyl group, a plurality of Z_{11} s being identical to or different from each other; p being an integer from 1 to 7; and * indicating a binding site;

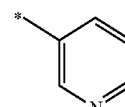
L_1 and L_2 being each independently one of a phenylene group and a naphthyl group; and a phenylene group and a naphthyl group that are substituted with one of a halogen atom, a hydroxy group, a cyano group, a methyl group, an ethyl group, a propyl group, a butyl group, a methoxy group and an ethoxy group; and

R_1 to R_8 being one of a hydrogen atom, a halogen atom, a hydroxy group, a cyano group, a methyl group, an ethyl group, a propyl group, a butyl group, a methoxy group, an ethoxy group, a phenyl group, a naphthyl group, an anthryl group, a pyridyl group, a fluorenyl group, and a quinolyl group.

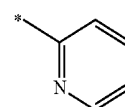
10. The condensed cyclic compound of claim 1, Ar_1 and Ar_2 being each independently a group represented by one of Formulae 3A to 3J, at least one of Ar_1 and Ar_2 being a group represented by Formula 3J:



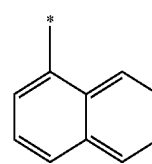
Formula 3A



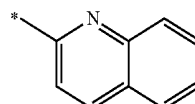
Formula 3B



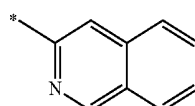
Formula 3C



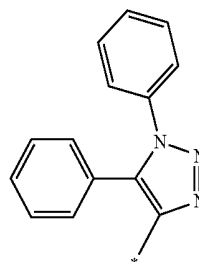
Formula 3E



Formula 3F

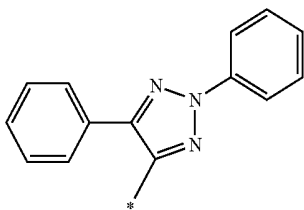


Formula 3G

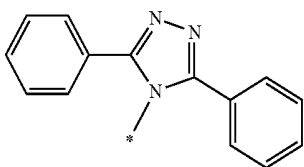


Formula 3H

-continued



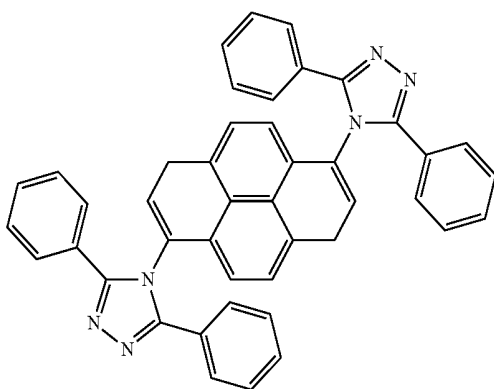
Formula 3I



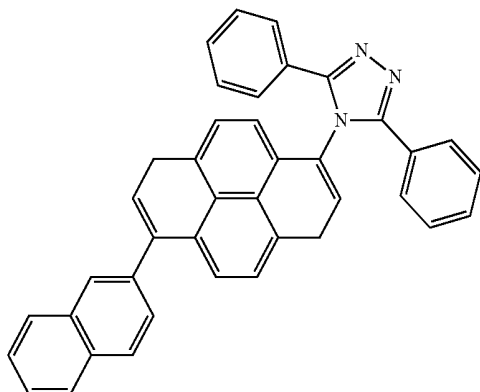
Formula 3J

L_1 and L_2 being each independently one of a phenylene group and a naphthylene group; and R_1 to R_8 being hydrogen atoms.

11. The condensed cyclic compound of claim 1, the condensed cyclic compound being one of Compounds 1, 4 and 8 to 21 below:



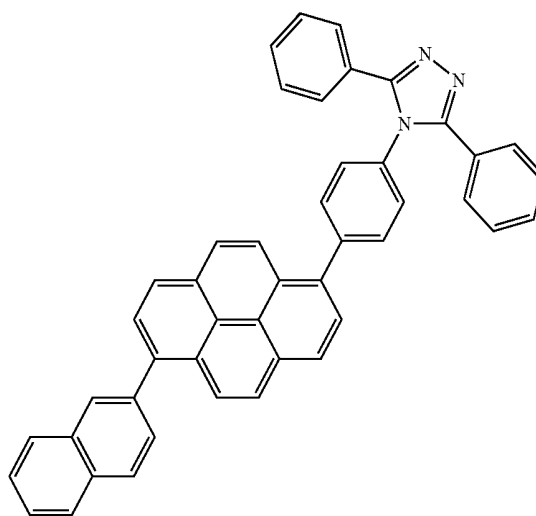
1



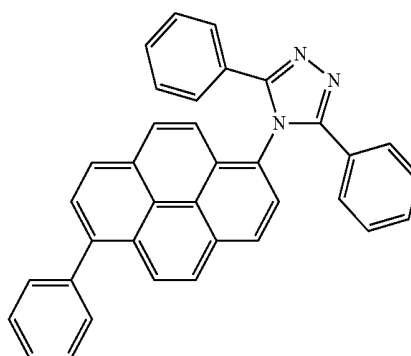
8

-continued

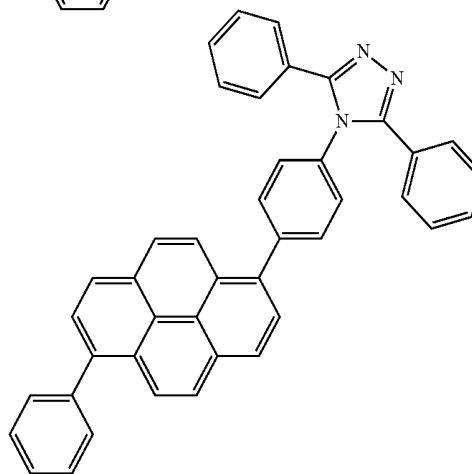
9



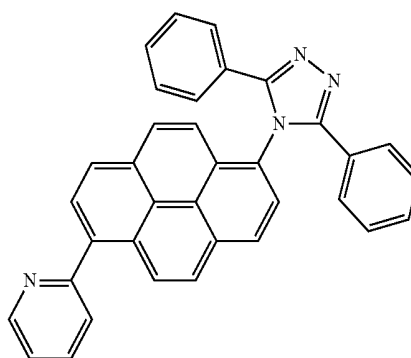
10



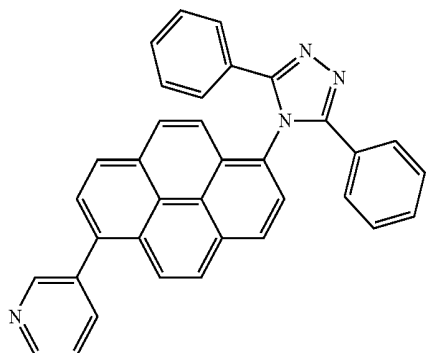
11



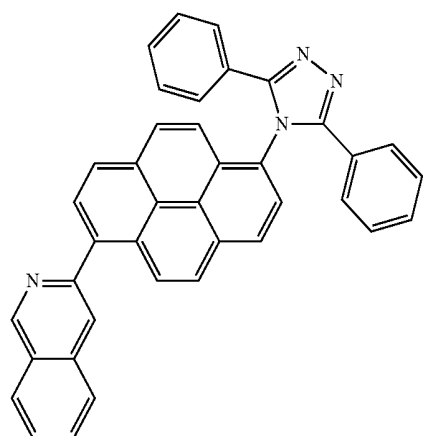
12



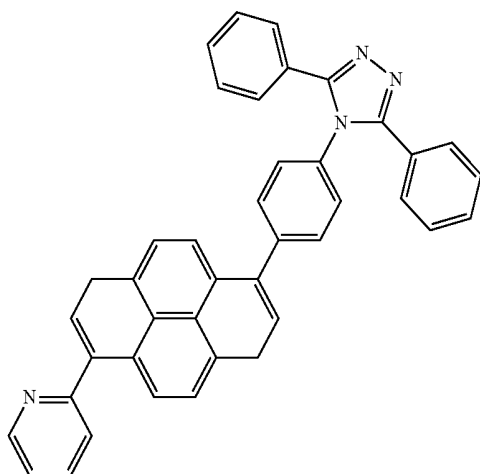
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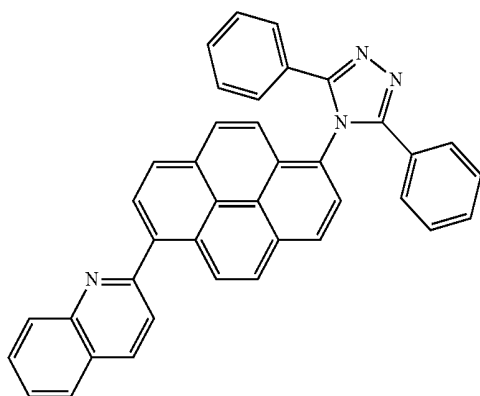
13



14

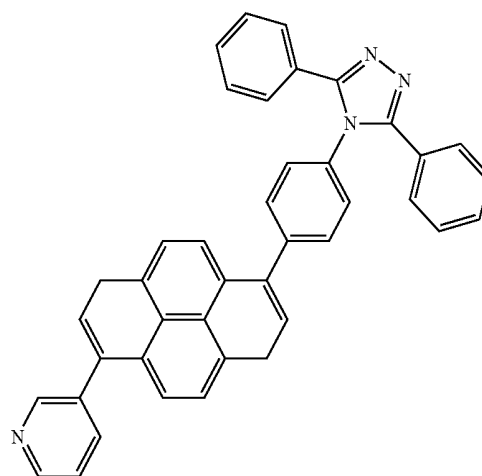


15

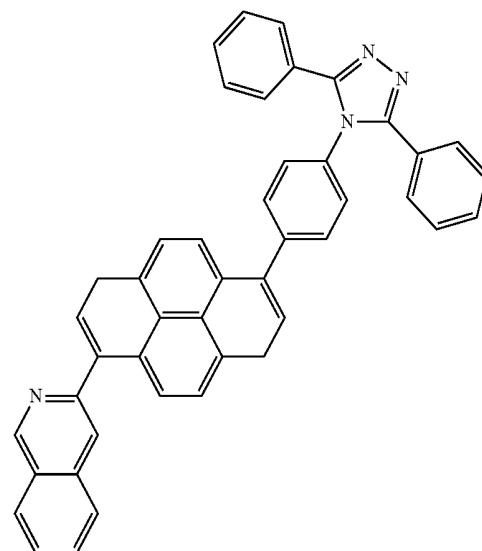


16

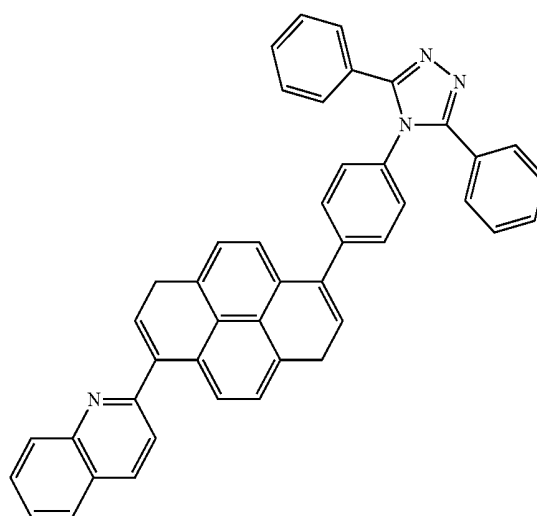
-continued



17

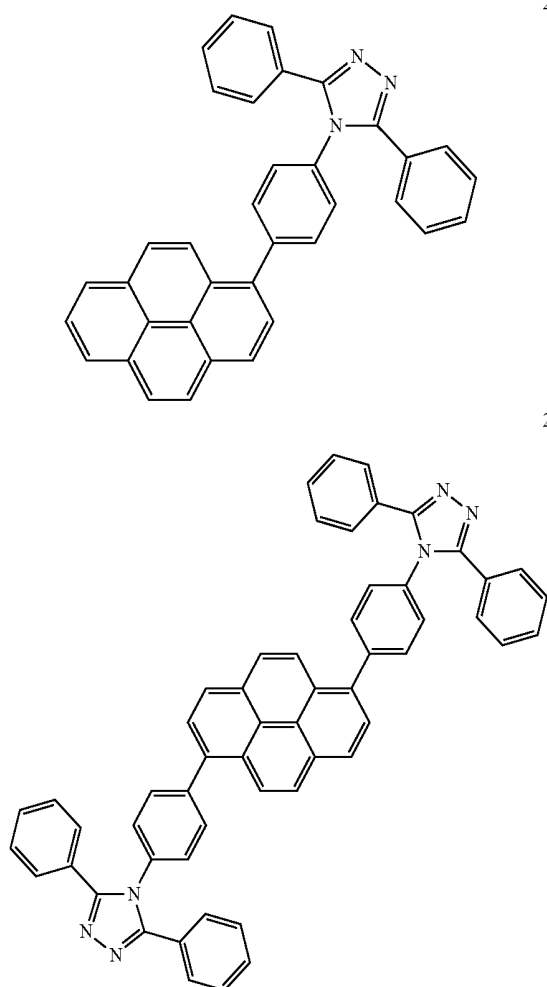


18



19

-continued



12. An organic light-emitting device comprising:
a substrate;
a first electrode disposed on the substrate;

a second electrode disposed opposite to the first electrode;
and

an organic layer disposed between the first electrode and the second electrode,

the organic layer comprising at least one of the condensed cyclic compounds of claim 1.

13. The organic light-emitting device of claim 12, the organic layer comprising at least one of a hole injection layer, a hole transport layer, a hole injection and transport layer having both hole injection and hole transport capabilities, an emission layer, an electron injection layer, an electron transport layer, and an electron injection and transport layer having both electron injection and electron transport capabilities.

14. The organic light-emitting device of claim 13, the organic layer comprising at least one of the emission layer, the electron injection layer, the electron transport layer, and the electron injection and transport layer, at least one of the emission layer, the electron injection layer, the electron transport layer, and the electron injection and transport layer comprising the condensed cyclic compound.

15. The organic light-emitting device of claim 14, the organic layer comprising the emission layer, the emission layer comprising the condensed cyclic compound.

16. The organic light-emitting device of claim 15, the organic layer comprising the emission layer, the emission layer comprising an organometallic compound including at least one of iridium (Ir), platinum (Pt), osmium (Os), rhenium (Re), titanium (Ti), zirconium (Zr), hafnium (Hf), europium (Eu), terbium (Tb) and thulium (Tm).

17. The organic light-emitting device of claim 13, at least one of the hole injection layer, the hole transport layer and the hole injection and transport layer disposed between the first electrode and the organic layer, at least one of the hole injection layer, the hole transport layer and the hole injection and transport layer further comprising a charge-generating material.

18. The organic light-emitting device of claim 17, the charge-generating material being a p-type dopant.

* * * * *

专利名称(译)	缩合环状化合物和包含其的有机发光二极管		
公开(公告)号	US20140197384A1	公开(公告)日	2014-07-17
申请号	US14/012073	申请日	2013-08-28
[标]申请(专利权)人(译)	三星显示有限公司		
申请(专利权)人(译)	德山高金属有限公司. 三星DISPLAY CO. , LTD.		
当前申请(专利权)人(译)	德山高金属有限公司. 三星DISPLAY CO. , LTD.		
[标]发明人	KIM SEUL ONG KWON O HYUN SHIN DONG WOO PARK MIE HWA LEE BUM SUNG		
发明人	KIM, SEUL-ONG KWON, O-HYUN SHIN, DONG-WOO PARK, MIE-HWA LEE, BUM-SUNG		
IPC分类号	H01L51/00		
CPC分类号	H01L51/0054 H01L51/0067 H01L51/0058 C07D249/08 C09K11/06 C09K2211/1416 H01L51/5012 H01L2251/308 H01L51/006 H01L51/5056 H01L51/5072 H01L51/5088 H01L51/5092		
优先权	1020130005112 2013-01-16 KR		
其他公开文献	US9520566		
外部链接	Espacenet USPTO		

摘要(译)

提供了由下面的式1表示的稠合环状化合物和包含该稠合环状化合物的有机发光器件 (OLED)。式1中的Ar 1和Ar 2各自独立地为氢原子, 芳基或杂芳基和芳基氨基中的一个, Ar 1和Ar 2中的至少一个为取代或未取代的1,2,4-三唑-4-基;式1中的L1和L2为连接基团, 各自独立地为环状或非环状, 饱和或不饱和烃基和亚杂芳基中的一种;式1中的a和b各自独立地为0或1中的一个;式1中的R 1至R 8各自独立地为各种无机和有机取代基之一, 包括环状或非环状, 饱和或不饱和和芳族, 非芳族或异色基团。OLED可以具有低驱动电压, 高发射效率和长寿命特性。

